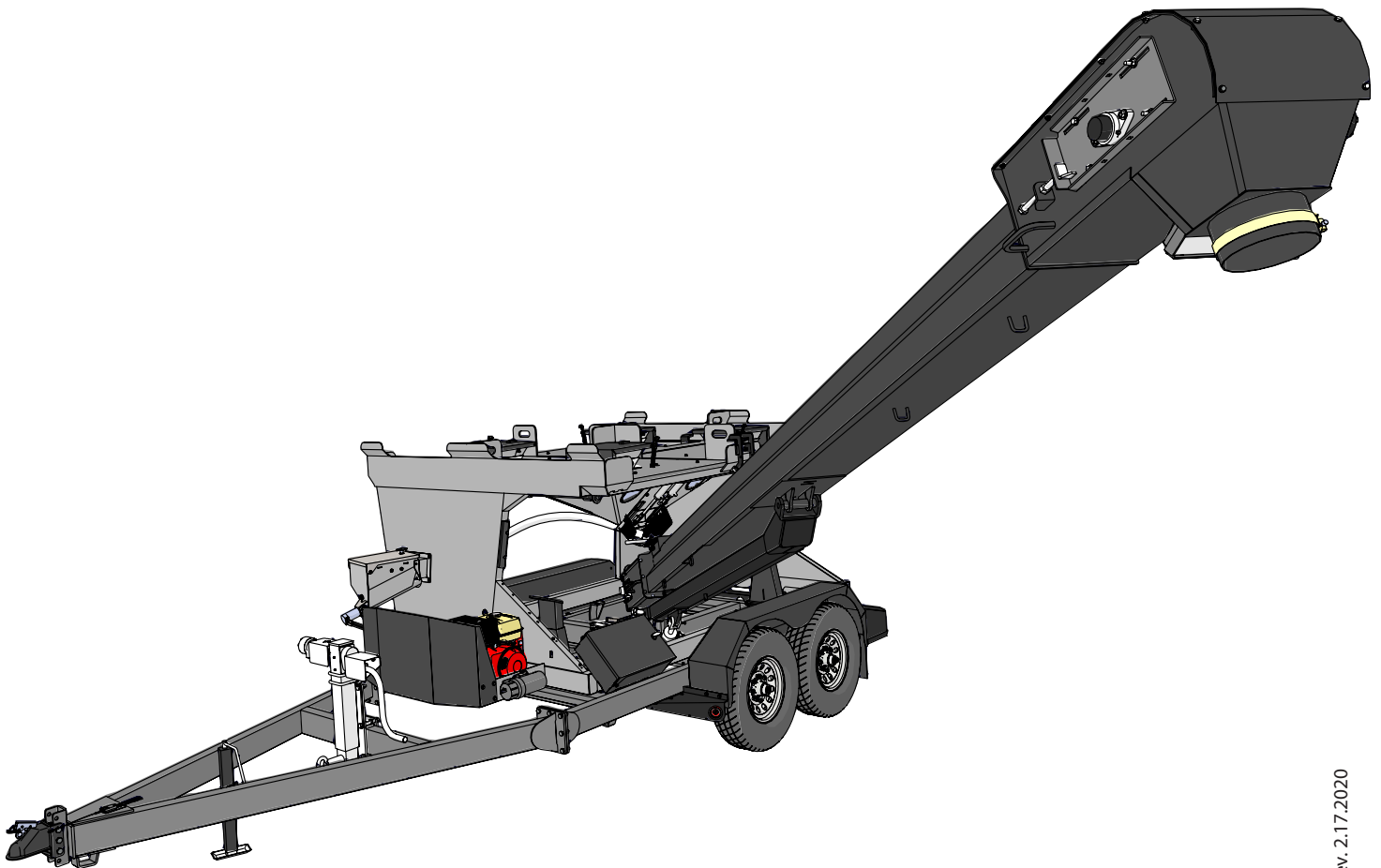




Manual

SPEEDTENDER PRO OPERATOR'S MANUAL

MODEL **C450**
Twintrak
Pro



Rev. 2.17.2020

J&M Manufacturing Co, Inc

284 Railroad Street - P.O. Box 547 | Fort Recovery, OH 45846 | Ph: (419) 375-2376 | Fax: (419) 375-2708

www.jm-inc.com



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To the Dealer

TO THE DEALER

Read manual instructions and safety rules. Make sure all items on the Dealer's Pre-Delivery and Delivery Check Lists are completed before releasing equipment to the owner.

The dealer must complete the Warranty Registration found on the Dealer Portal website located at dealer.jm-inc.com and return it to J&M Mfg. Co., Inc. at the address indicated on the form. Warranty claims will be denied if the Warranty Registration has not been submitted.

EXPRESS WARRANTY:

J&M Mfg. Co. Inc. warrants against defects in construction or materials for a period of ONE year. We reserve the right to inspect and decide whether material or construction was faulty or whether abuse or accident voids our guarantee.

Warranty service must be performed by a dealer or service center authorized by J&M Mfg. Co., Inc. to sell and/or service the type of product involved, which will use only new or remanufactured parts or components furnished by J&M Mfg. Co., Inc. Warranty service will be performed without charge to the purchaser for parts or labor based on the Warranty Labor Times schedule. Under no circumstance will allowable labor times extend beyond the maximum hours indicated in the Warranty Labor Times schedule for each warranty procedure. The purchaser will be responsible, however, for any service call and/or transportation of the product to and from the dealer or service center's place of business, for any premium charged for overtime labor requested by the purchaser, and for any service and/or maintenance not directly related to any defect covered under the warranty. Costs associated with equipment rental, product down time, or product disposal are not warrantable and will not be accepted under any circumstance.

Each warranty term begins on the date of product delivery to the purchaser. Under no circumstance will warranty be approved unless (i) the product warranty registration card has been properly completed and submitted to the equipment manufacturer, and (ii) a warranty authorization number has been issued by the equipment manufacturer. This Warranty is effective only if the warranty registration card is returned within 30 days of purchase.

This warranty does not cover a component which fails, malfunctions or is damaged as a result of (i) improper modification or repair, (ii) accident, abuse or improper use, (iii) improper or insufficient maintenance, or (iv) normal wear or tear. This warranty does not cover products that are previously owned and extends solely to the original purchaser of the product. Should the original purchaser sell or otherwise transfer this product to a third party, this warranty does not transfer to the third party purchaser in any way. J&M Mfg. Co., Inc. makes no Warranty, express or implied, with respect to tires or other parts or accessories not manufactured by J&M Mfg. Co., Inc. Warranties for these items, if any, are provided separately by their respective manufacturers.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER WARRANTIES OR CONDITIONS, EXPRESS, IMPLIED OR STATUTORY, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR PARTICULAR PURPOSE.

In no event shall J&M Mfg. Co., Inc. be liable for special, direct, incidental or consequential damages of any kind. The exclusive remedy under this Warranty shall be repair or replacement of the defective component at J&M Mfg. Co., Inc.'s option. This is the entire agreement between J&M Mfg. Co., Inc. and the Owner about warranty and no J&M Mfg. Co., Inc. employee or dealer is authorized to make any additional warranty on behalf of J&M Mfg. Co., Inc.

The manufacturer reserves the right to make product design and material changes at any time without notice. They shall not incur any obligation or liability to incorporate such changes and improvements in products previously sold to any customer, nor shall they be obligated or liable for the replacement of previously sold products with products or parts incorporating such changes.

SERVICE:

The equipment you have purchased has been carefully manufactured to provide dependable and satisfactory use. Like all mechanical products, it will require cleaning and maintenance. Lubricate the unit as specified. Observe all safety information in this manual and safety signs on the equipment.

For service, your authorized J&M dealer has trained mechanics, genuine J&M service parts, and the necessary tools and equipment to handle all your needs.

Use only genuine J&M service parts. Substitute parts may void warranty and may not meet standards required for safety and satisfactory operation. Record the model number and serial number of your equipment in the spaces provided:

Model No: SpeedTender Pro c4-50 **Serial No:** _____ **Date of Purchase:** _____

Purchased From: _____

Provide this information to your dealer to obtain correct repair parts.



General Information

TO THE OWNER:

The purpose of this manual is to assist you in operating and maintaining your seed tender in a safe manner. Read it carefully. It furnishes information and instructions that will help you achieve years of dependable performance and help maintain safe operating conditions. If this machine is used by an employee or is loaned or rented, make certain that the operator(s), prior to operating:

1. Is instructed in safe and proper use.
2. Reviews and understands the manual(s) pertaining to this machine.

Throughout this manual, the term **IMPORTANT** is used to indicate that failure to observe can cause damage to equipment. The terms **CAUTION**, **WARNING** and **DANGER** are used in conjunction with the Safety-Alert Symbol, (a triangle with an exclamation mark), to indicate the degree of hazard for items of personal safety. When you see this symbol, carefully read the message that follows and be alert to the possibility of personal injury or death.



This Safety-Alert symbol indicates a hazard and means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!**



DANGER

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.



WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed.



CAUTION

Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury.

IMPORTANT

Indicates that failure to observe can cause damage to equipment.

NOTE

Indicates helpful information.

SAFETY RULES:

 **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!** 

Safety is a primary concern in the design and manufacture of our products. Unfortunately, our efforts to provide safe equipment can be erased by an operator's single careless act. In addition, hazard control and accident prevention are dependent upon the awareness, concern, judgment, and proper training of personnel involved in the operation, transport, maintenance and storage of equipment.

Make certain that the operator(s), prior to operating is instructed in safe and proper use and reviews and understands the manual(s) pertaining to this machine. Also make certain that the operator(s) reviews and understands the operator's manual of the tow vehicle prior to hooking up or operating the SpeedTender Pro.

Read this manual before you operate this machine. If you do not understand any part of this manual, or need more information, contact the manufacturer or your authorized dealer.

Safety Rules Continued on Next Page

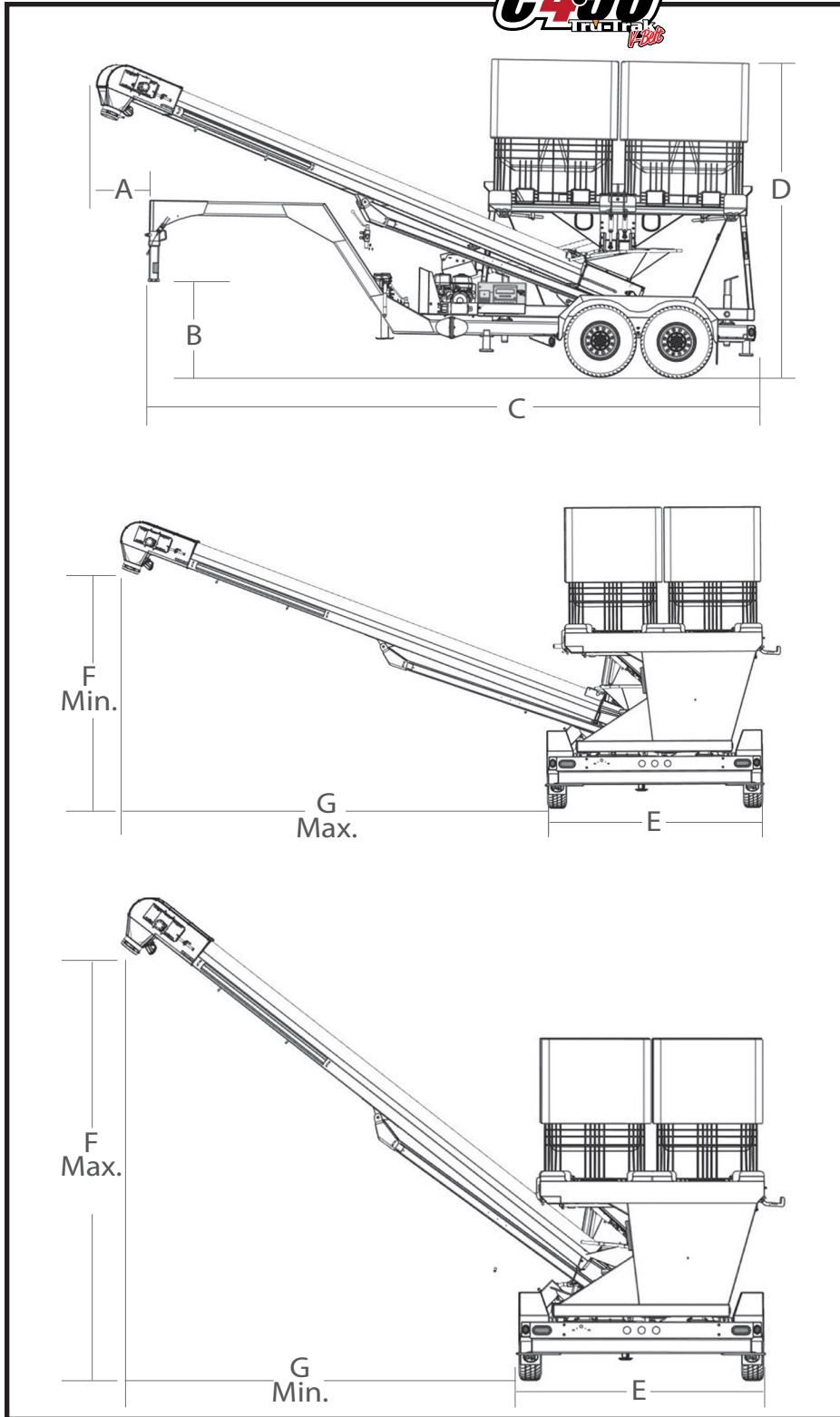
Safety Rules

1. Understand that your safety and the safety of other persons are measured by how you service and operate this machine. Know the positions and functions of all controls before you try to operate them. Make sure to check all controls in a safe area before starting your work.
2. The safety information given in this manual does not replace safety codes, federal, state, or local laws. Make certain your machine has the proper equipment as designated by local laws and regulations.
3. A frequent cause of personal injury or death is from persons falling off equipment and being run over. Do not permit persons to ride on this machine.
4. Secure SpeedTender Pro safety chain to towing vehicle before transporting. Do not transport without safety chains being attached to tow vehicle.
5. Make sure that the conveyor is resting on the conveyor support with spring latch in place before transport.
6. Use good judgment when transporting SpeedTender Pro on a highway. Always maintain complete control. Regulate speed to road conditions. Do not transport unit with rear compartment full and front compartment empty. The unit may not be properly balanced, offsetting the tongue weight of the SpeedTender Pro.
7. When transporting on public roads, the conveyor must be in the forward position to meet with lighting and visibility marking requirements.
8. Do not travel faster than 10 mph. during off highway travel. Drive slowly over rough ground, hill sides, and around curves to avoid tipping. Use extreme care when operating close to ditches, fences, or on hillsides.
9. Use care when moving or operating SpeedTender Pro near electric lines as serious injury or death can result from contact.
10. Never adjust, service, clean, or lubricate SpeedTender Pro until all power is shut off and the battery is disconnected. Keep all safety shields in place.
11. Carbon monoxide can cause severe nausea, fainting, or death. Do not operate engine in closed or confined work area.
12. Explosive fuel can cause fires and severe burns. Stop engine before filling fuel tank.
13. Hot parts can cause severe burns. Do not touch engine while operating or just after stopping.
14. Hydraulic oil leaking under pressure can penetrate skin and cause infection or other injury.
15. To prevent personal injury when working with hydraulic power unit:
 - a. Relieve all pressure before disconnecting fluid lines.
 - b. Before applying pressure, make sure all connections are tight and components are in good condition.
 - c. Never use your hand to check for suspected leaks under pressure. Use a piece of cardboard or wood for this purpose.
16. Make sure that everyone is clear of equipment before applying power or moving the SpeedTender Pro.
17. Before filling the SpeedTender Pro, make certain that no one is inside the grain tanks. Never allow children, or anyone, in, near, or on the SpeedTender Pro during transport or during loading and unloading of grain. Be aware that moving grain is dangerous and can cause entrapment, resulting in severe injury or death by suffocation.
18. Before unhooking the SpeedTender Pro from the transport vehicle, be sure to properly block the wheels to prevent the SpeedTender Pro from moving.
19. When using the conveyor swing option be sure to stand clear of the swinging conveyor at all times.



Specifications

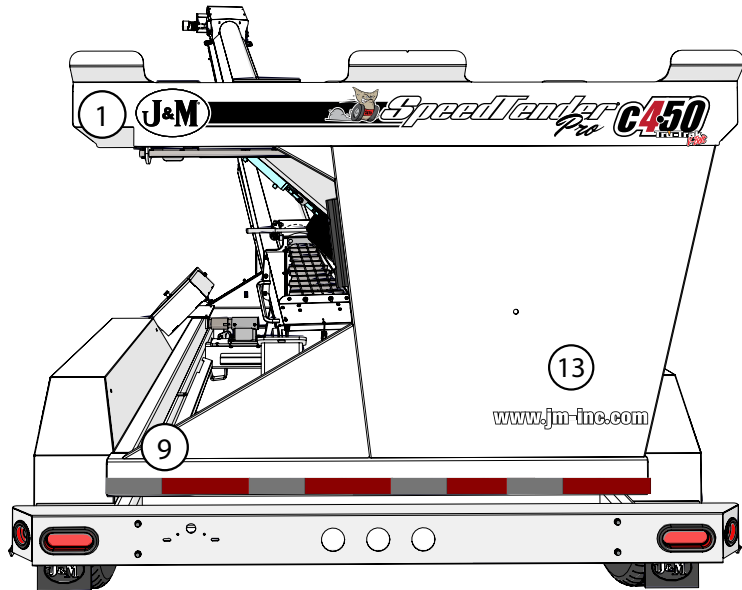
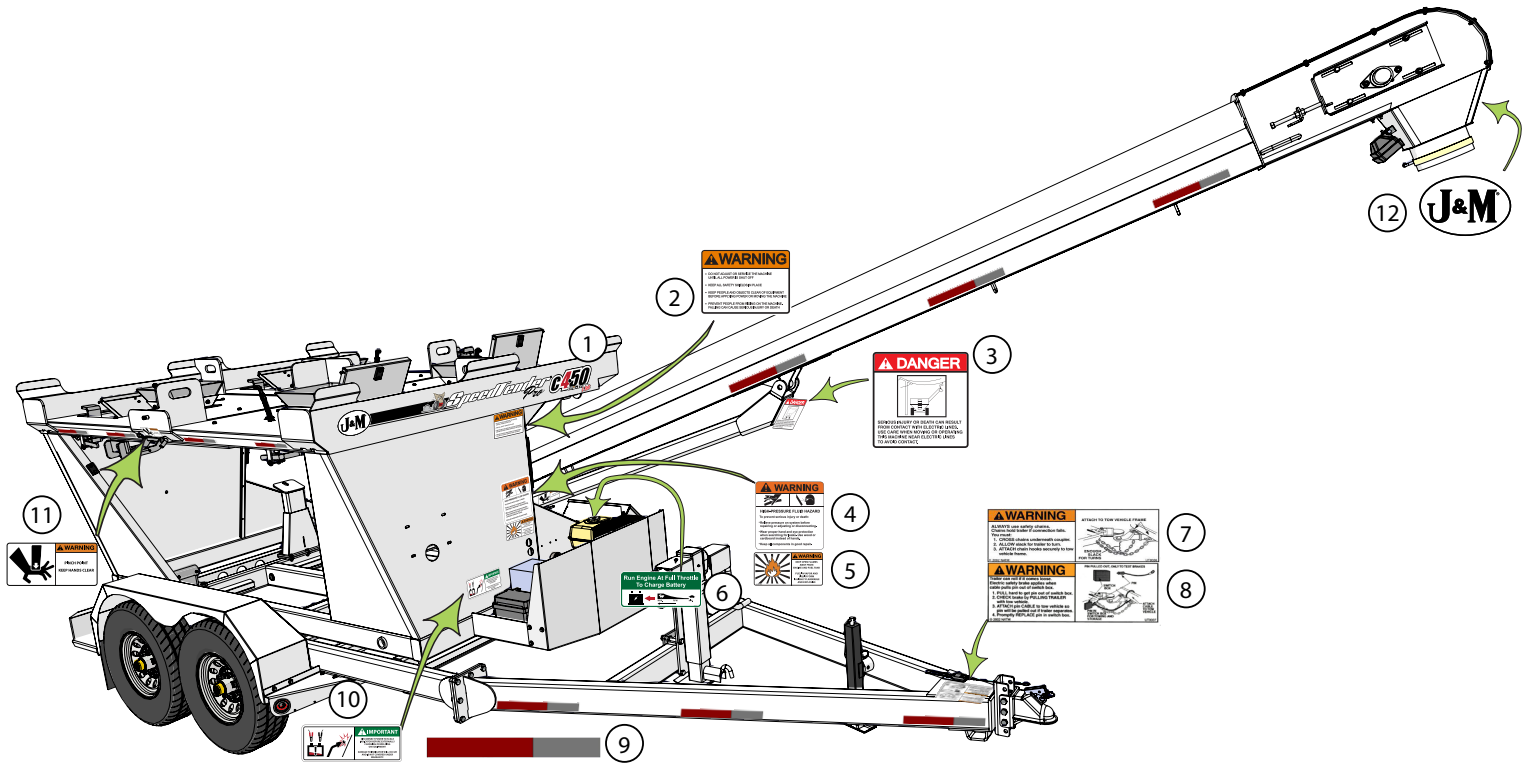
Capacity (Total)	Weight (Empty)	Tongue Weight (Loaded)	Conveyor	Unloading Rate	Conveyor	Axles	Engine
4 (Four), 50 Unit Boxes (200 Total Units)	6,300 lbs	1,650 lbs	22' Long, 8" Tube Conveyor	30 Bushels/Minute	49' (Front to Rear Swing)	Two (2), 7,000 lb. Torsion-Flex Axles with Electric Brakes	13 HP Honda Motor with Electric Start



	A-Frame	Gooseneck	Trailer Mount
A	2'7"	0'7"	12'9"
B	1'-10" (Max.)	3'-3" (Max.)	N/A
B	1'-6" (Min.)	2'-7" (Min.)	N/A
C	20'-4"	22'-6"	16'-9"
D	11'-3"	11'-3"	10'-8"
E	4'-0"	4'-0"	4'-0"
F	17'-6"	17'-6"	17'-6"
G	8'-6"	8'-6"	8'-6"
H	14'-5" (Max.)	14'-5" (Max.)	14'-5" (Max.)
H	8'-7" (Min.)	8'-7" (Min.)	8'-7" (Min.)
I	16'-5" (Max.)	16'-5" (Max.)	16'-5" (Max.)
I	13'-7" (Min.)	13'-7" (Min.)	13'-7" (Min.)

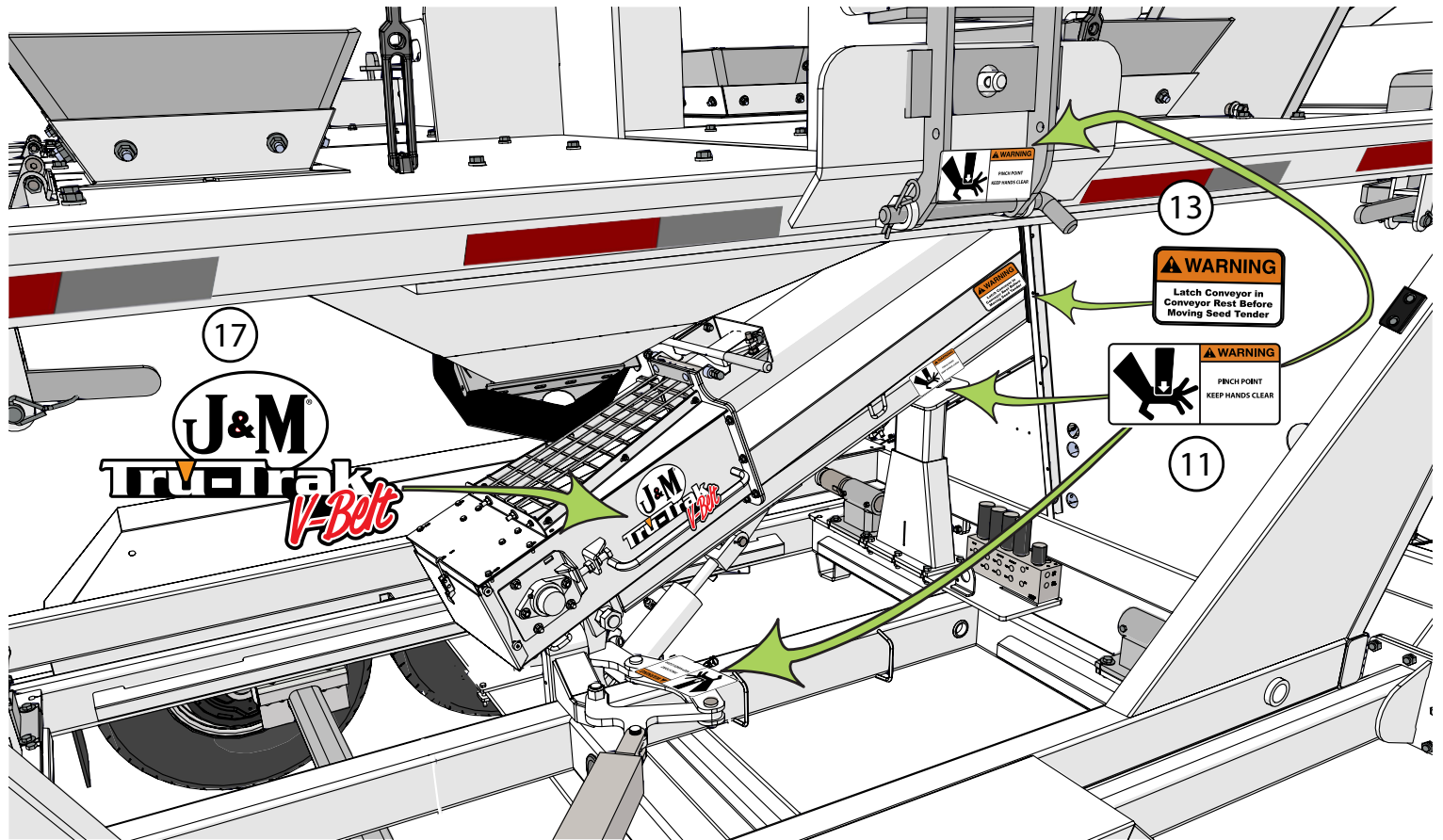
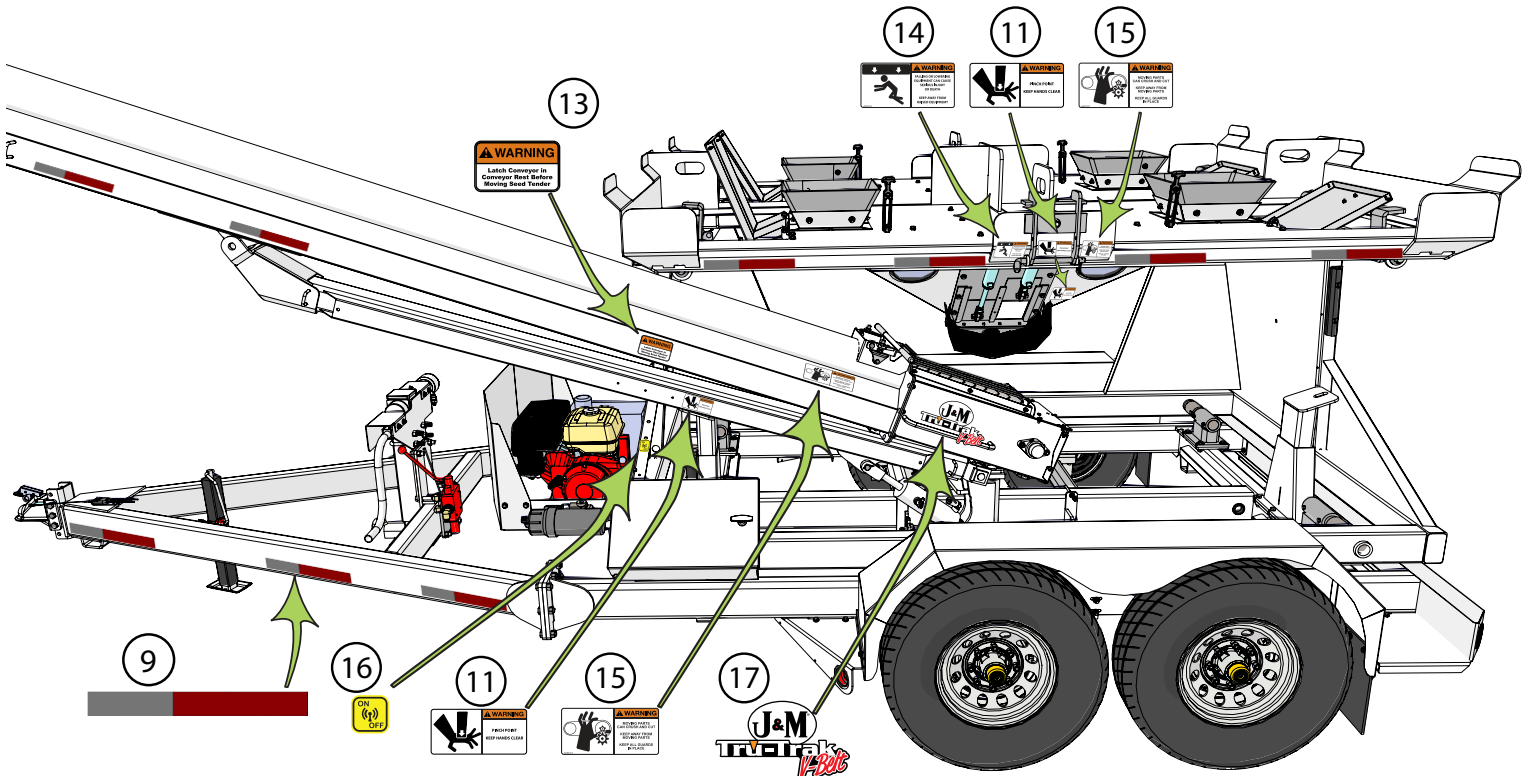


Decals



Description	Part No.
1 SpeedTender Pro c450 Stripe Decal	JM0051244
2 Warning, Do Not Adjust Or Service Decal	JM0014979
3 Danger, Electric Lines Decal	JM0015099
4 Warning, High Pressure Fluid Hazard Decal 4" x 4"	JM0010163
5 Warning, Keep Open Flames Away Decal	JM0014983
6 Run Engine At Full Throttle To Charge Battery Decal	JM0032425
7 Warning, Always Use Safety Chains Decal	JM0014995
8 Warning, Trailer Can Roll Decal	JM0014997
9 2" x 18" Red and White Reflective Strip	JM0015079
10 Important, Disconnect Power To Scale Decal	JM0040056
11 Warning, Pinch Point Decal	JM0014994
12 J&M Oval Decal (Medium) 5-1/2" x 8-1/2"	JM0010179
13 www.jm-inc.com Decal	JM0019239
14 Warning, Falling Or Lowering Decal	JM0014992
15 Warning, Moving Parts Can Crush and Cut Decal	JM0014993
16 On/Off Decal (ST)	JM0014974
17 J&M Oval, Tru-Trak V-Belt Combo Decal	JM0037730

Decals



Preparing the Towing Vehicle

Before towing the SpeedTender Pro, refer to towing vehicle's operator's manual for information concerning hitch capacities, hitch adjustments, and tire inflation.

Towing vehicle must be equipped with proper electric braking components.

NOTE: The SpeedTender Pro is equipped with LED lights. The towing vehicle may require a flasher upgrade for lights to operate properly.

Do not exceed towing vehicle's GVWR (Gross Vehicle Weight Rating) or GCWR (Gross Combination Weight Rating), or the maximum hitch load.

Preparing SpeedTender Pro

Hydraulics: Check routing of all hydraulic hoses. Hoses should not be kinked, twisted or rubbing against sharp edges. Check all hoses and fittings for hydraulic leaks. Tighten, repair, or replace as required.

Lubrication: Lubricate SpeedTender Pro as outlined in "General Service" on page 17. Refer to engine operator's manual for proper fluid levels in engine.

Tires/Wheels: Check tire pressures and maintain at recommended operating pressure. It is important to check wheel nut/bolts for proper torque as recommended. Refer to "Tire Service" on page 19 for proper tire pressure and "Bolt Torque Specifications" on page 13 for wheel torque specifications.

Connecting SpeedTender Pro to the Towing Vehicle

⚠ WARNING: Do not stand between the SpeedTender Pro and tow vehicle when hooking up.

NOTE: The SpeedTender Pro comes standard with a 2-5/16" ball coupler and has an optional 3" lunette eye. Also, the SpeedTender Pro offers an optional gooseneck frame in place of the A-Frame. The gooseneck frame can feature either a 2-5/16" ball coupler or a 5th wheel hook up.

1. Back tow vehicle up to SpeedTender Pro.
2. Align the vehicle's ball or lunette eye with the coupler or ring on the SpeedTender Pro.
3. Lift tongue latch lever.
4. Lower jack to set SpeedTender Pro coupler down on ball or lunette eye hook.
5. Latch coupler and insert pin. Check to make sure that coupler is securely latched.
6. A-Frame - Pivot jack to transport position and pin in place.
Gooseneck - Raise the "drop leg" of the jack.
7. Attach 7-way plug to tow vehicle. Check the length of the SpeedTender Pro 7-way plug to make sure it is long enough to turn, but not too long to touch the ground.

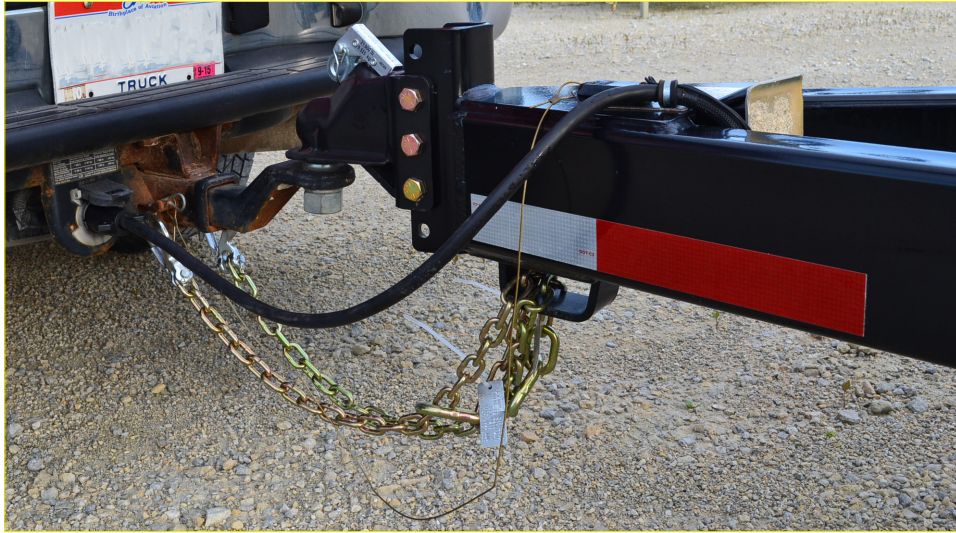
NOTE: Check to make sure that lights are in proper operating condition and repair or replace if necessary.

8. Connect the brake breakaway cable to towing vehicle.
9. Attach safety chains to tow vehicle by crossing chains. Allow enough slack in chains to allow for turning.
10. Test the brakes and all the lights on the SpeedTender Pro.

⚠ WARNING: Check safety chains for broken, stretched or damaged link or end fittings. Replace chains if found to be damaged. Do not weld safety chains.



Operations



Transporting

NOTE: Move the jack to the horizontal position before transporting.

NOTE: Ensure the boom arm is in the boom rest and locked down with the lynch pin.

NOTE: Ensure the collapsible hopper is in the down position with the vinyl hopper cover applied.

When transporting the SpeedTender Pro on public roads, it is recommended to have the conveyor in the forward-facing position. The rearward-facing position may not comply with state law for lighting and marking requirements.

⚠ WARNING: Travel at a safe speed to maintain complete control of towing vehicle and SpeedTender Pro at all times.

Hydraulic Power Unit Operation

⚠ WARNING: Explosive fuel can cause fires and severe burns. Stop engine before filling fuel tank.

⚠ WARNING: Carbon monoxide can cause severe nausea, fainting or death. Do not operate engine in an enclosed or confined area.

⚠ WARNING: Hot parts can cause severe burns. Do not touch engine while operating or just after stopping.

⚠ WARNING: Acid from battery can cause fires and severe acid burns. Make sure to charge battery in well-ventilated area.

⚠ WARNING: Make sure to relieve hydraulic pressure before working on hydraulic system.

Operations

⚠ WARNING: Purge hydraulic system of air before operating SpeedTender Pro to prevent serious injury or death.

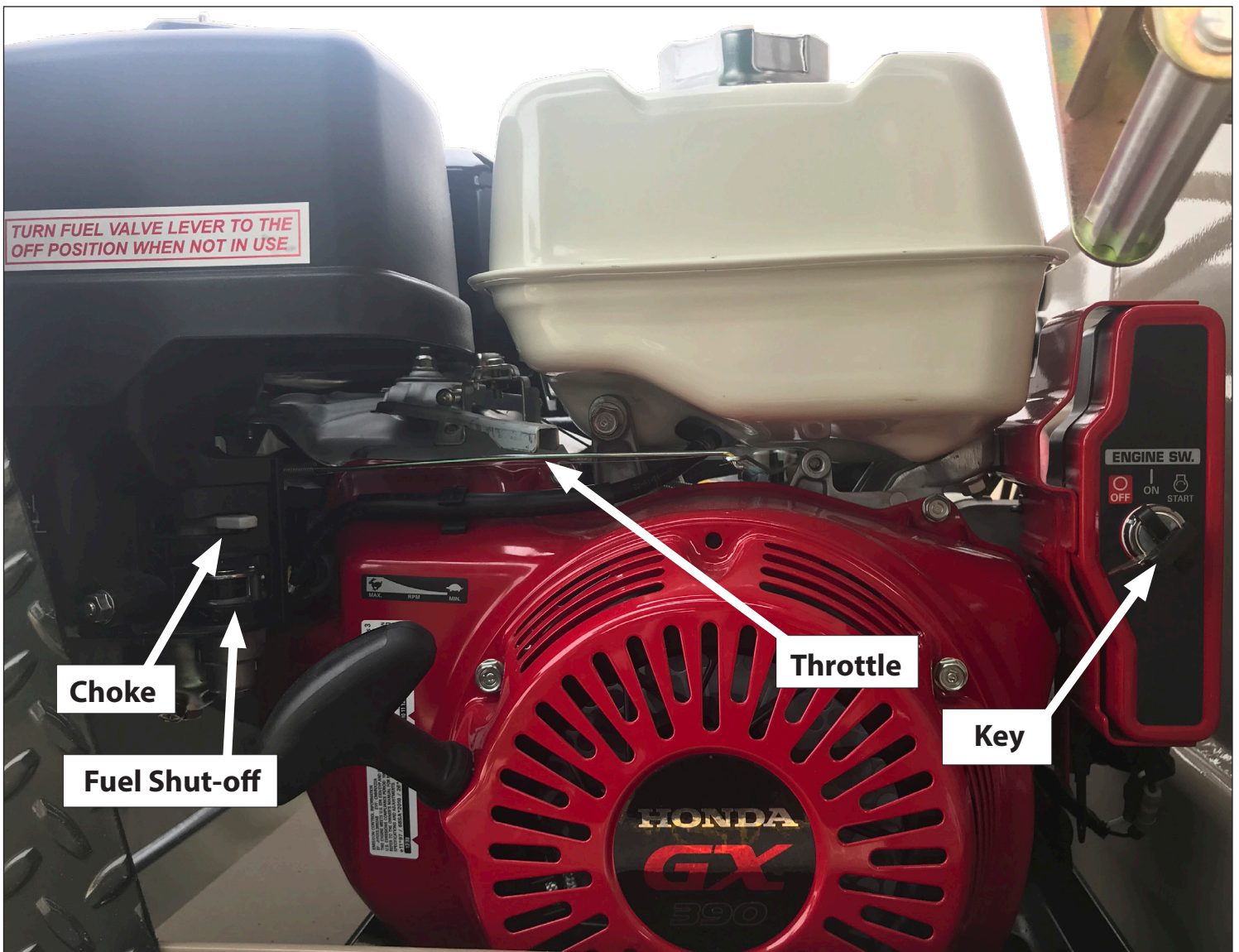
⚠ WARNING: Wear proper hand and eye protection when searching for leaks. Use wood or cardboard instead of hands.

1. Ensure all fittings and hardware are in proper operating condition. Replace if worn or broken. Check engine fluid levels and sight gauge on reservoir for proper operating levels.
2. Slide the fuel shut-off lever to the "ON" position.
3. Slide choke to the "ON" position.
4. Turn the key to the start position. Once engine starts, release key.
5. After starting, allow the engine to warm up. Slide choke to the "OFF" position and increase throttle speed.
6. The engine must throttle at, or above 80% throttle for 3 seconds to begin charge. After the 3 seconds at 80% throttle the battery will continue to charge until the engine is turned off.
7. To turn the engine off, slide the fuel shut-off lever to the "OFF" position.
8. Turn key off.

NOTE: In extremely cold weather, it is best to allow engine and hydraulics to warm up before increasing throttle speed.

NOTE: If a hydraulic leak appears, turn off immediately and take appropriate action.

NOTE: See engine operator's manual for more details on upkeep and service.



Bolt Torque Specifications

Always tighten hardware to these values unless a different torque or tightening procedure is listed for specific application. Fasteners must always be replaced with the same grade as specified in the manual parts list. Always use the proper tool for tightening hardware. Make sure fastener threads are clean and you start thread engagement properly. **Use these values when tightening all bolts and nuts with the exception of wheel nuts.**

SAE Fasteners

Coarse Thread Series				
Diameter and Pitch (Inches)	Grade 5		Grade 8	
	Dry	Oiled	Dry	Oiled
1/4"-20	8 ft-lbs	6 ft-lbs	12 ft-lbs	9 ft-lbs
5/16"-18	17	13	25	18
3/8"-16	31	23	44	33
7/16"-14	49	37	70	52
1/2"-13	75	57	106	80
9/16"-12	109	82	154	115
5/8"-11	150	113	212	159
3/4"-10	267	200	376	282
7/8"-9	429	322	606	455
1"-8	644	483	909	681
Fine Thread Series				
Diameter and Pitch (Inches)	Grade 5		Grade 8	
	Dry	Oiled	Dry	Oiled
1/4"-28	10 ft-lbs	7 ft-lbs	14 ft-lbs	10 ft-lbs
5/16"-24	19	15	27	20
3/8"-24	35	26	49	37
7/16"-20	55	41	78	58
1/2"-20	85	64	120	90
9/16"-18	121	91	171	128
5/8"-18	170	127	240	180
3/4"-16	297	223	420	315
7/8"-14	474	355	669	502

Stud and Wheel Nut Torque Specifications

Always tighten hardware to these values unless a different torque or tightening procedure is listed for specific application. Fasteners must always be replaced with the same grade as specified in the manual parts list. Always use the proper tool for tightening hardware. Make sure fastener threads are clean and you start thread engagement properly. **Use these values when tightening all studs and wheel nuts.**

Stud	Tightening Torque
1/2"-20	120 ft-lbs
9/16"-18	170 ft-lbs
5/8"-18	300 ft-lbs
3/4"-16	400 ft-lbs
20mm	475 ft-lbs
22mm	640 ft-lbs

TIGHTENING WHEEL NUTS: Torque 9/16"-18 lug nuts on wheels to 170 ft-lbs after the first 10, 25, and 50 miles of driving, then recheck torque every 50 hours or every year, whichever comes first. Failure to do so may damage wheel nut seats. Once seats are damaged it will become impossible to keep nuts tight.



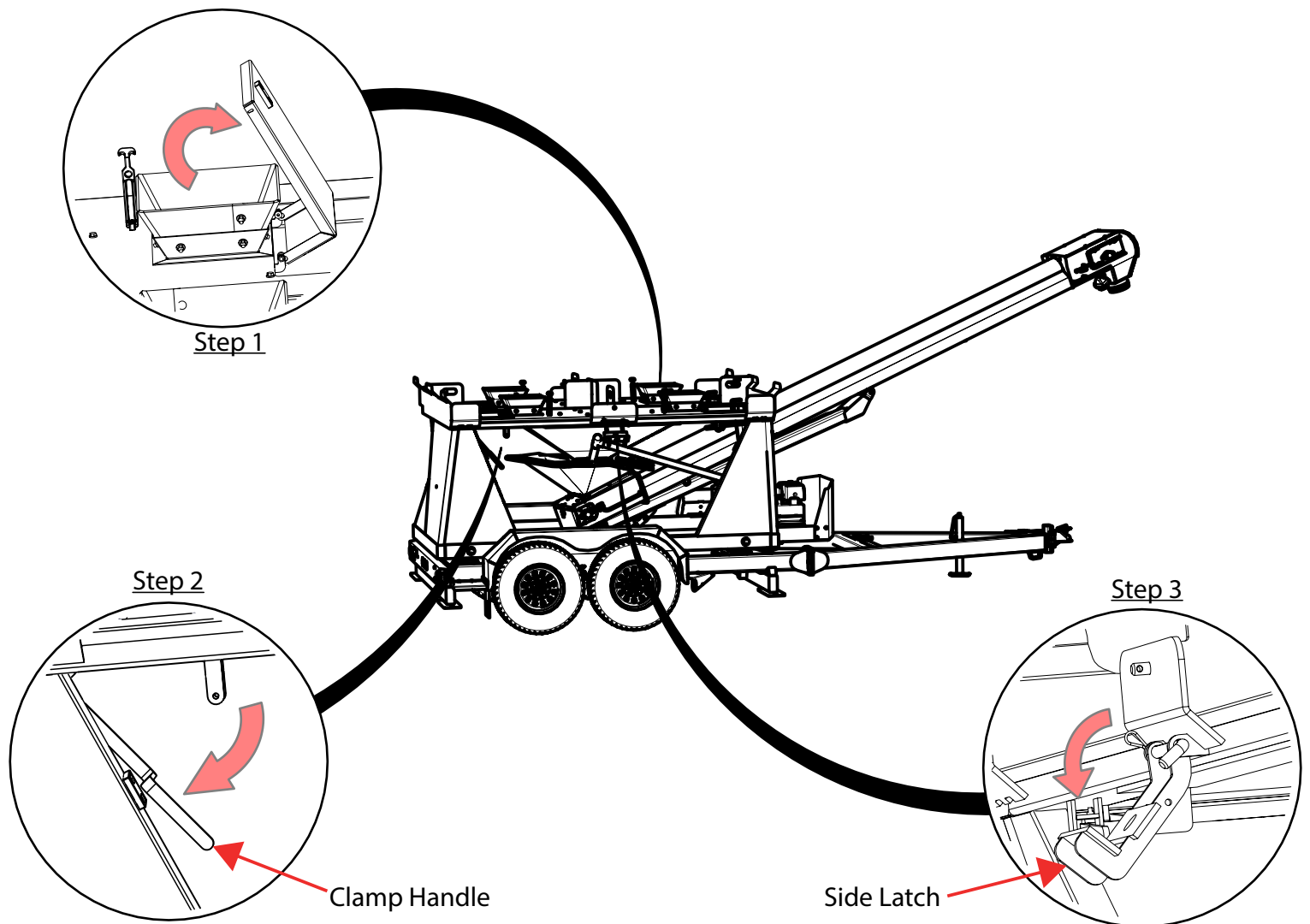
Operations

Attaching the Bulk Seed Boxes

⚠ WARNING: The Speed Tender Pro must be hooked to the towing vehicle during loading and unloading.

⚠ WARNING: Load the front bulk seed boxes first to help prevent the chance of flipping.

1. Unlatch and flip open all four of the lids.
2. Remove both of the lynch pins from the clamp handles.
3. Remove the snap pins from both of the side latches.
4. Load all four of the bulk seed boxes.
5. Flip the side latches up and insert both snap pins.
6. Flip the clamp handles up and insert the lynch pins.

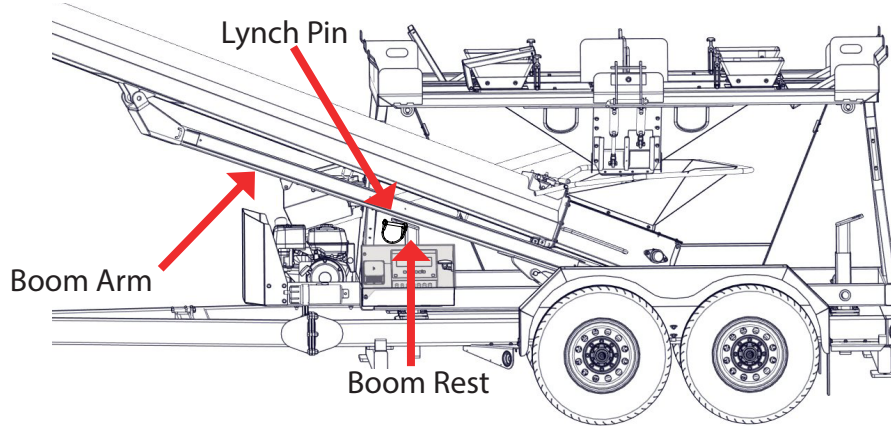


Operations

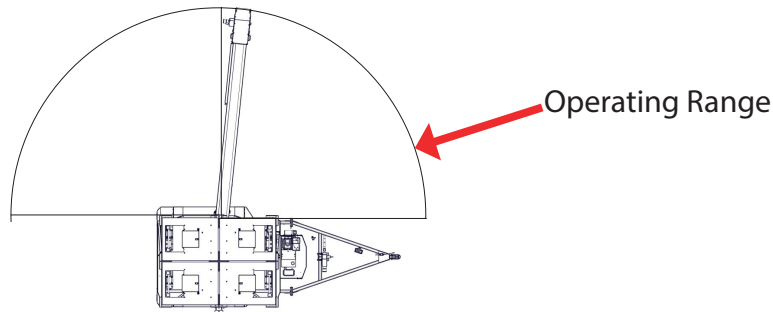
Field Operation

⚠ WARNING: The Speed Tender Pro must be hooked to the towing vehicle during loading and unloading.

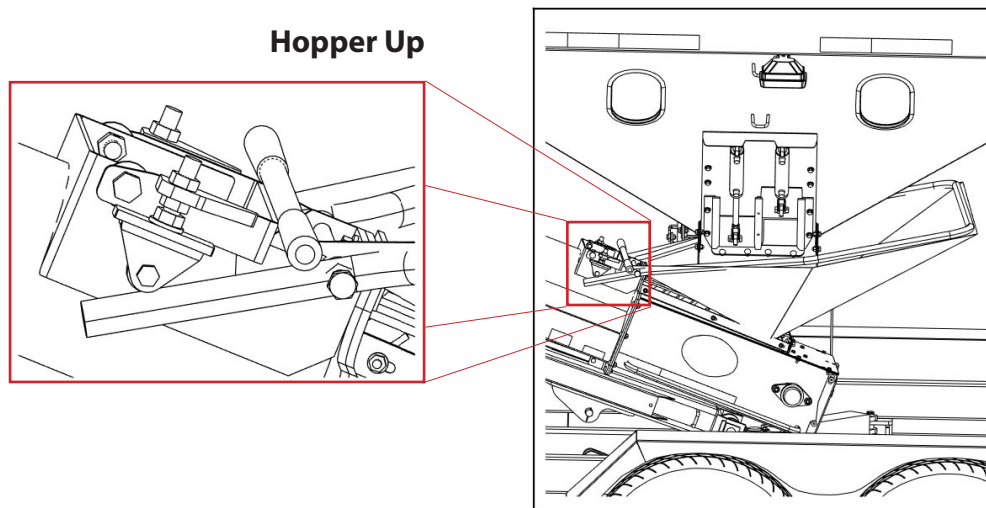
1. Position the Speed Tender Pro next to the planter/drill so the conveyor will reach the planter box.
2. Turn switch on battery disconnect to "ON".
3. Remove lynch pin from boom arm.
4. Start the hydraulic power unit and increase throttle speed. Allow hydraulic fluid to warm-up.
5. Raise the boom out of the boom rest using the handheld control.



⚠ WARNING: When operating the hydraulic swing option, do not stand in the operating range of the conveyor.



5. Check to make sure the hopper is in the up position.



6. Open door on SpeedTender Pro using the supplied remote.

⚠ WARNING: Empty the rear boxes first to prevent the chance of flipping the SpeedTender Pro.

Operations

7. Use the handheld controller or wireless remote to start the conveyor.
8. Fill the planter/drill to desired level then repeat.
NOTE: Adjusting engine throttle will regulate conveyor speed.
9. Close door on SpeedTender Pro before the last planter seed box is full so you can completely empty collapsible hopper and conveyor.
10. Position boom arm above boom rest and lower to allow its full weight on the conveyor boom rest.
11. Lock down conveyor by replacing the lynch pin in the boom arm.
12. Collapse the hopper to the down position and apply the vinyl hopper cover.
13. Slide the fuel shut-off lever to the "OFF" position. This will allow the engine to shutoff by running out of gas.
14. Turn the key to the "OFF" position.

Cleaning out Collapsible Hopper and Conveyor

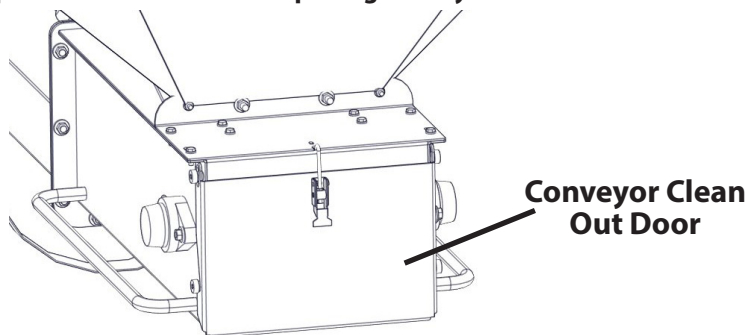
⚠ WARNING: The SpeedTender Pro must be hooked to the towing vehicle during loading and unloading.

1. Remove lynch pin from boom arm.
2. Start the hydraulic power unit and increase throttle speed. Allow hydraulic fluid to warm up if it is cold outside.
3. Raise the boom off of the boom rest using the handheld control.

⚠ CAUTION: If you are parked on an incline, the conveyor may swing freely. Use of the SpeedTender Pro on uneven ground is not advised.

4. Rotate the conveyor to 45°.
5. Lower the boom so you can remove the telescoping spout from the discharge end of the conveyor.
6. Lower the discharge end as far as possible and place into a 5 gallon bucket. Using the handheld controller, start the conveyor and run until completely empty.
7. With the conveyor at a 45° angle, swing the boom arm above boom rest and lower to allow its full weight on the boom rest.
8. Lock down conveyor by replacing the lynch pin in the boom arm.
9. Collapse the hopper to the down position and apply the vinyl hopper cover.
10. Locate the conveyor cleanout door, open it, and remove any debris.

⚠ CAUTION: Ensure all power is shut off before opening conveyor clean out door.



11. Slide the fuel shut-off lever to the "OFF" position. This will allow the engine to shutoff by running out of gas.
12. Turn the key to the "OFF" position.

Basic Scale Operations

1. Turn scale "ON" by pressing the on/off button. The display shows "Hello" then the current weight value is displayed.
2. Press G/N to access the gross mode. (Live scale weight is displayed in the G/N weighing mode.)
3. In the gross mode, press the ZERO/CLEAR key to zero the indicator when the SpeedTender Pro is empty.
4. After initial amount is placed on the scale, press the TARE Key. (Weight is tared off and goes into net mode, showing weight).
5. Load or unload material as needed (Shows + when loading and a - value when unloading).
6. When the display reaches the proper amount, stop loading or unloading.
7. Repeat steps 2 through 4 until complete.

NOTE: For more information, refer to the scale manual.



General Service

Daily Service (5 -10 Hours of Use)

NOTE: J&M recommends the following service to be performed daily (every 5-10 hours of use)

1. Grease the conveyor bearings every 10 hours. Use only two pumps of grease per bearing.
NOTE: Excess lubrication of these bearings will result in premature failure.
NOTE: The conveyor has four bearing that need greased (two at each end). See "Conveyor Service" on page 21.
2. Check your belt for proper tracking every 10 hours of use and before every season. For steps to properly track your belt see "Adjusting Conveyor Belt Tracking" on page 23.
NOTE: When checking the belt for tracking you should empty out the conveyor clean out door. See "Cleaning out Collapsible Hopper and Conveyor" on page 16.
3. Check hydraulic oil level.
4. Inspect for oil leaks and repair as appropriate.
5. Check all hoses, fittings, bolts, and hardware to make sure that they are secure and properly tightened.
6. Check engine oil level. See engine operator's manual for details on oil levels, oil types and service intervals.
7. Check SpeedTender Pro brakes and lights before towing.
8. Check the SpeedTender Pro periodically for cracks in welds and for other structural damage. Fix cracked welds immediately.
NOTE: Failure to have cracked welds fixed immediately could damage the SpeedTender Pro and greatly reduce its life.
9. Ensure tires are properly inflated. Tire care guidelines can be found in "Tire Service" on page 19.
10. Ensure wheel lug nuts are properly torqued. See "Bolt Torque Specifications" on page 13.
11. Ensure the conveyor hopper guard is in place. Do not remove.
12. To preserve battery, switch battery disconnect to off position.
13. Clean out the conveyor at the end of every day of use.

End of the Year Service

IMPORTANT: When the SpeedTender Pro is not going to be used for a length of time, J&M recommends that you store it in a dry, protected place. Leaving your SpeedTender Pro outside and open to the weather will shorten its life.

1. Grease the conveyor bearings. Use only two pumps of grease per bearing.
NOTE: Excess lubrication of these bearings will result in premature failure.
NOTE: The conveyor has four bearing that need greased (two at each end). See "Conveyor Service" on page 21.
2. Grease pivot points on boom arm before storage.
3. The wheel bearings need to be cleaned, inspected, repacked, and adjusted. Use a number 2 wheel bearing grease to repack the bearings.
4. Inspect and service the brakes (magnets and shoes). They must be changed when they become worn or scored to prevent inadequate vehicle braking. Clean the backing plate, magnet arm, magnet, and brake shoes. Make certain all the parts removed are replaced in the same brake and drum assembly. Inspect the magnet arm for any loose or worn parts. Check shoe return springs, hold down springs, and adjuster springs for stretching or deformation and replace if required.
5. If equipped with talc, be sure to empty talc box entirely and run the talc auger to completely empty talc from the auger pipe.
6. Ensure wheel lug nuts are properly torqued. See "Bolt Torque Specifications" on page 13.
7. Ensure tires are properly inflated. Tire care guidelines can be found in "Tire Service" on page 19.
8. Remove all seed from inside the seed tanks.
9. Clean out the conveyor at the end of every season. See "Cleaning out Collapsible Hopper and Conveyor" on page 16.
10. Tension and track the conveyor belt. See "Adjusting Conveyor Belt Tracking" on page 23.
11. Check the SpeedTender Pro periodically for cracks in welds and for other structural damage. Have cracked welds fixed immediately.
NOTE: Failure to have cracked welds fixed immediately could damage the SpeedTender Pro and greatly reduce its life.
12. Check hydraulic hoses for wear and replace if needed.
13. Ensure the conveyor hopper guard is in place.
14. To preserve battery, switch battery disconnect to off position.
15. Remove battery from the SpeedTender Pro and place in a cool, dry place.
NOTE: Attaching a trickle charger to the battery will help ensure a long life for your battery.
IMPORTANT: Be sure to disconnect the scales from the battery before charging.
16. Change hydraulic oil filter element with either a NAPA 1552 or a FRAM P1654A Filter.
17. Top off hydraulic oil tank with good quality hydraulic AW 32 oil.
NOTE: If the hydraulic oil appears to be "milky" in color, it should be changed immediately. Otherwise, the hydraulic oil should be changed every 2-3 years. If the environment is extremely dusty or dirty the hydraulic oil should be changed more often.
18. Check motor oil level. See engine operator's manual for details on oil levels, oil types, and service intervals.
19. Retract all hydraulic cylinders to prevent the piston rods from rusting.
20. Touch up spots where paint has worn (use quality primer paint - especially before applying graphite paint to inside of the shell).



General Service

Removing From Storage

1. Grease the conveyor bearings. Use only two pumps of grease per bearing.
NOTE: Excess lubrication of these bearings will result in premature failure.
NOTE: The conveyor has four bearings that need greased (two at each end). See "Conveyor Service" on page 21.
2. Grease pivot points on boom arm.
3. Ensure wheel lug nuts are properly torqued. See "Bolt Torque Specifications" on page 13.
4. Ensure tires are properly inflated. Tire care guidelines can be found in "Tire Service" on page 19.
5. Check your belt for proper tracking every 10 hours of use and before every season. For steps to properly track your belt see "Adjusting Conveyor Belt Tracking" on page 23.
NOTE: When checking the belt for tracking you should empty out the conveyor clean out door. See "Cleaning out Collapsible Hopper and Conveyor" on page 16.
6. Check oil level.
7. Inspect for hydraulic oil leaks and repair as appropriate.
8. Check all hoses, fittings, bolts, and hardware to ensure they are secure and properly tightened.
9. Check engine oil level. See engine operator's manual for details on oil levels, oil types, and service intervals.
10. Check SpeedTender Pro brakes and lights before each time you tow.
11. Ensure the conveyor hopper guard is in place.
12. Reattach battery and check to ensure it is fully charged.
IMPORTANT: Be sure to disconnect the scales from the battery before charging.

Hydraulic Power Service

Daily (every 5 hours of use):

1. Check oil level.
2. Inspect for oil leaks and repair as necessary.
3. Check all hoses, fittings, bolts and hardware to ensure they are secure and properly tightened.
4. Check motor oil level. See engine operator's manual for details on oil levels, oil types, and service intervals.

Once per season (every 20-25 hours of use):

Change hydraulic oil filter element with either a NAPA 1552 or a FRAM P1654A Filter.

Every two to three years (every 75-80 hours of use):

Drain oil reservoir and refill with clean, good quality hydraulic AW 32 oil. (It is not recommended to refill with tractor hydraulic oil).

Replacing hydraulic parts:

Refer to "Hydraulics Schematic" on page 56 for proper part description and part # for replacement.

Purge air from system as follows:

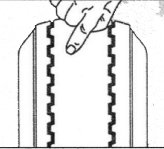
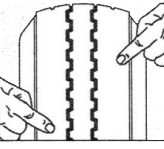
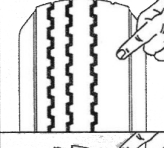
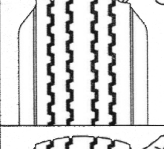
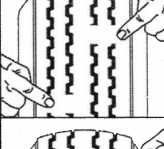
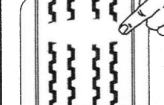
1. Disconnect the rod end clevis of all cylinders in a circuit and block up cylinders so the rod can completely extend and retract without contacting any other components.
2. Pressurize the system and maintain system at full pressure for at least 5 seconds after cylinder rods stop moving. Check that all cylinders have fully extended or retracted.
3. Check hydraulic reservoir and refill as needed.
4. Pressurize system again to reverse the motion of step 2. Maintain pressure on system for at least 5 seconds after cylinder rods stop moving. Check that cylinders have fully extended or retracted.
5. Check for hydraulic leaks using cardboard or wood.
6. Repeat steps 2, 3, 4 and 5 (3 to 4 times).
7. Depressurize hydraulic system and connect cylinder rod clevises to their mating lugs.



Tire Service

Tire Pressure

The following is to be used as a general guide for tire inflation. Figures can vary depending on specific brand of tire used. It is important that tires are inspected before and after unit is loaded. Start with the minimum pressure indicated. The tire should stand up with no side wall buckling or distress as tire rolls. Do not exceed maximum recommended tire pressure. **235-85-R16 tires are standard on the SpeedTender Pro and should be inflated to 80 psi.** J&M also recommends rotating your tires front to back (not side to side) every 1,200 miles or 12 months (whichever comes first) for longer tire life. The image below is a troubleshooting chart used to ensure the tires wear evenly.

	Condition	Possible Cause	Remedy
	Even Center Wear	Over Inflation	Check & Adjust Pressure When Cold
	Inside & Outside Wear	Under Inflation	Check & Adjust Pressure When Cold
	Smooth, Side Wear - One Side	Loss of Camber or Overloading	Check & Unload As Necessary Have Alignment Checked
	"Feathering" Across The Face	Axle Not Square To Frame or Incorrect Toe In	Square Axles Have Alignment Checked
	Cupping	Loose Bearings or Wheel Balance	Check Bearing Adjustment and Wheel & Tire Balance
	Flat Spots	Wheel Lockup	Adjust Brakes

Tightening Lug Nuts

Torque 9/16"-18 lug nuts on wheels to 170 ft-lbs after the first 10, 25, and 50 miles of driving, then recheck torque every 50 hours or every year, whichever comes first. Failure to do so may damage wheel nut seats. Once seats are damaged, it will become impossible to keep nuts tight.

Wheel Bearing Service

Clean, inspect, and repack the wheel bearings every 12 months or 12,000 miles. Use a number 2 wheel bearing grease to repack the bearings.

Bearing Inspection and Service:

1. Jack up SpeedTender Pro.
2. Remove wheel lug nuts.
3. Remove wheel from hub.
4. Remove grease cap.
NOTE: Be careful not to dent or cut a hole in grease cap.
5. Remove the cotter pin, nut, and washer.
6. Wiggle the hub to take the outer wheel bearing out.
7. Pull hub assembly straight off the axle. If you want to reuse the grease seal, (which is not recommended), be careful to support the weight of the hub so that the end of the axle does not ruin the rubber part of the grease seal.
8. To remove the inner bearing, you must remove the grease seal.
9. Remove inner bearing.
10. Wash all grease and oil from the bearing cone using a suitable solvent. Dry the bearing with a clean, lint-free cloth and inspect each roller completely. If any pitting, scalding, or corrosion is present, then the bearing must be replaced. The bearing cups inside the hub must be inspected.

NOTE: Bearings must always be replaced in sets of a cone and a cup.

11. Repack inner bearing with new grease.
 - A. Place a moderate amount of grease in the palm of one hand.
 - B. Hold the inner bearing, large side down, in your other hand.
 - C. Using the edge of the bearing like an ice cream scoop, work it in until you see fresh grease come out of the top side of the bearing.
 - D. Rotate 1/8 of a turn and repeat until the whole bearing is full of fresh grease.
12. Place the inner bearing in the back of the wheel hub and add a liberal dose of grease.
13. Position the new wheel seal in its recess and lightly set it with a hammer.

NOTE: Be careful to not deform the metal part of the seal.

14. Slide the hub assembly onto the spindle and push it back into position.
15. Grease the outer bearing by hand, repeating the procedure used with the inner bearing in step 11.
16. Slide the outer bearing and the spindle washer onto the spindle and into the hub recess.
17. Install and bottom out the spindle nut, then back it off 1/4 turn.
18. Reinstall the spindle nut and replace the cotter pin with a new one.
NOTE: If the castle nut does not line up with the hole in the spindle, then loosen the nut slightly until it does.
19. Pack the bearing cap with fresh grease and lightly drive it into the hub recess with a hammer.
20. Reinstall the wheel onto the hub and torque the wheel lug nuts. See "Bolt Torque Specifications" on page 13.

Bearing cup replacement:

1. Place the hub on a flat work surface with the cup to be replaced on the bottom side.
2. Using a brass drift punch, carefully tap around the small diameter end of the cup to drive it out.
3. After cleaning the hub bore area, replace the cup by tapping it with the brass drift punch. Be sure the cup is seated all the way up against the retaining shoulder in the hub.



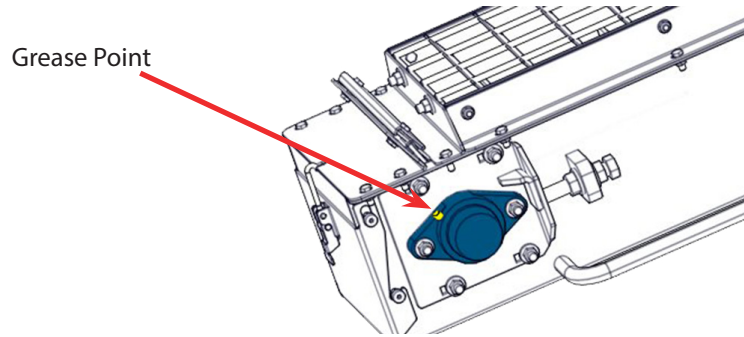
Conveyor Service

Grease Conveyor Bearings

Grease the conveyor bearings every 10 hours of operation and before storage. Use only two pumps of grease per bearing.

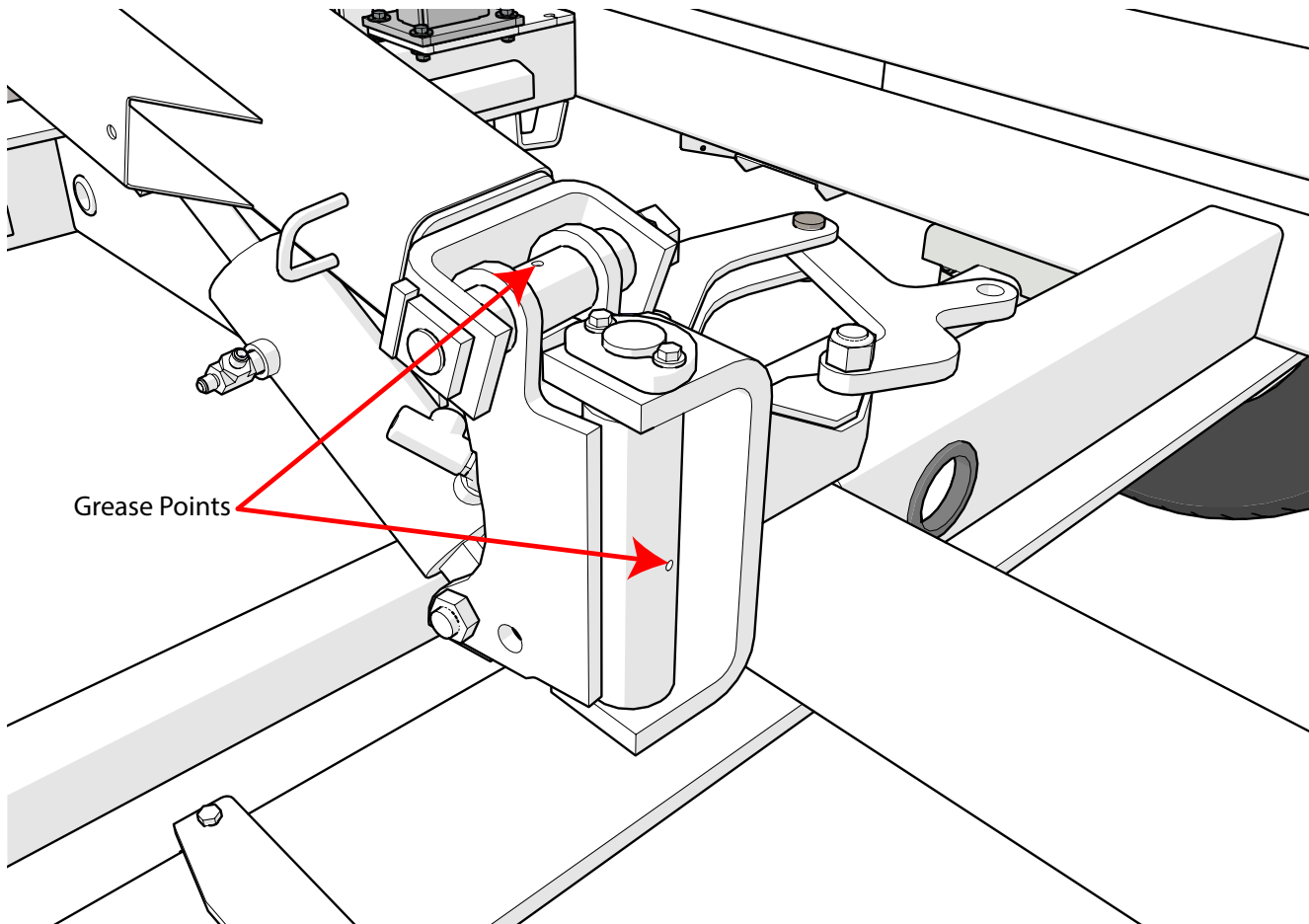
NOTE: Excess lubrication of these bearings will result in premature failure.

NOTE: The conveyor has four bearings that need grease (two at each end).



Grease Swing Arm

Grease pivot points on boom arm every 50 hours and before storage.



Conveyor Service

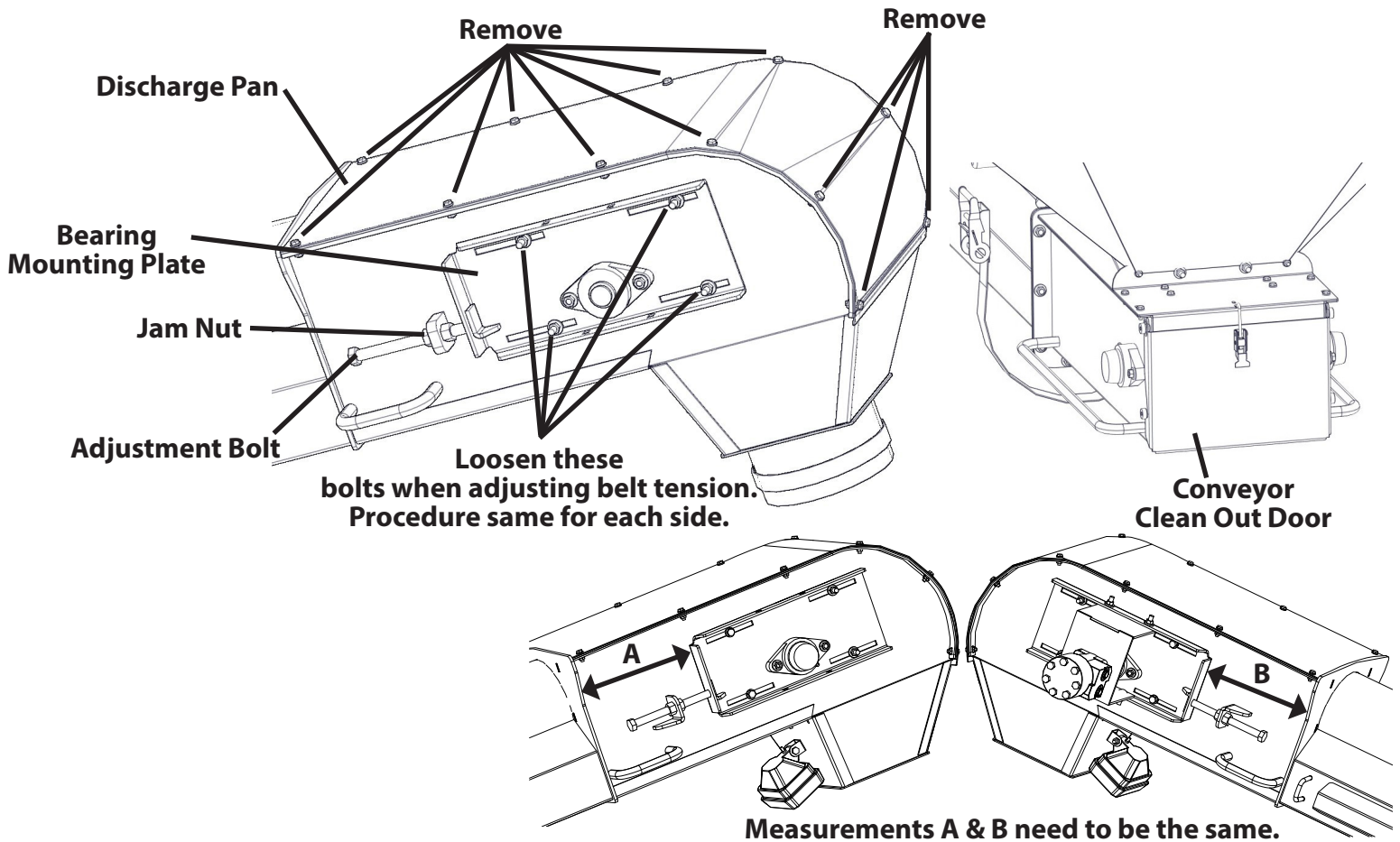
Conveyor belt must run in the center of the pulley at both the discharge end and the collapsible hopper end. Failure to do so will lead to unnecessary wear and shortening of belt life. We recommend that you check your belt for proper tracking every 10 hours of use and before every season.

Checking the belt tracking at collapsible hopper end:

1. Open clean out door located under collapsible hopper to see if the belt is centered on the pulley.
2. If the belt tracking is centered, close the clean out door. If tracking needs adjustment, "Adjusting Conveyor Belt Tracking" on the next page.

Checking the belt tracking at discharge end:

1. Remove the 12 bolts located at the discharge end (as displayed in the diagram below).
2. Remove the discharge pan and rubber discharge pan to see if the belt is centered on the pulley.
3. If the belt tracking is centered, reinstall the head pan. If tracking needs adjustment, see "Adjusting Conveyor Belt Tracking" on the next page.



Adjusting Conveyor Belt Tracking

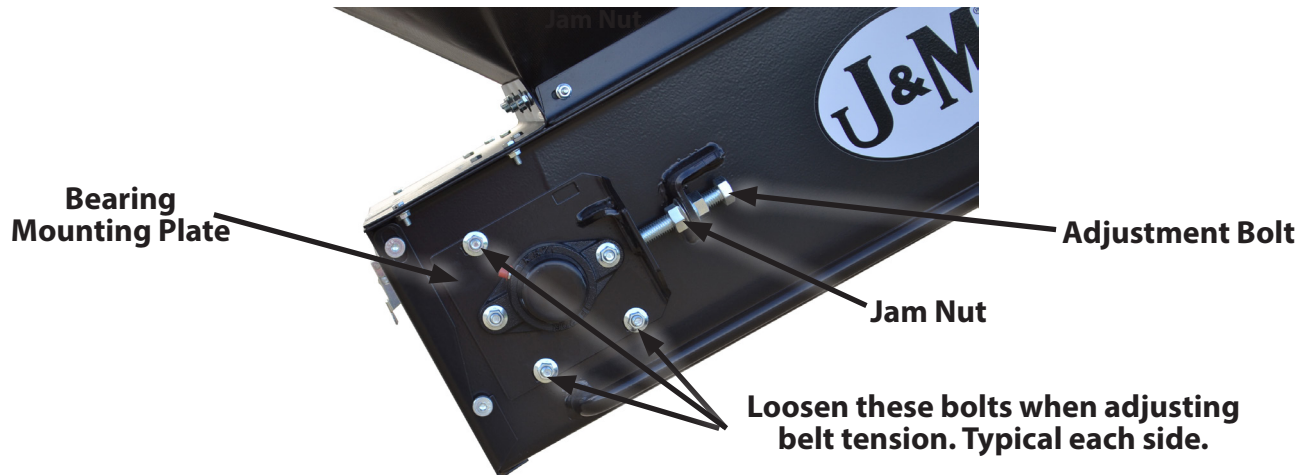
1. Loosen, but do not remove, the four bolts on the two bearing mounting plates located at the collapsible hopper end of the conveyor (as shown in the picture below).

NOTE: Only adjust conveyor in normal position, do not adjust in self-fill position.

2. Operate the conveyor at a slow speed.

⚠ CAUTION: Keep hands and clothing away from moving parts.

3. Loosen jam nut on adjustment bolt.
4. Tighten the adjustment bolt slowly until belt is running in the center of the pulley.
NOTE: Do not loosen the adjustment bolt.
5. Tighten all bolts on bearing mounting plate as well as the jam nuts on the adjustment bolts.
6. Repeat at discharge end.
7. When belt is running in center of the pulley on both ends of conveyor, allow the SpeedTender Pro to run for 10 minutes and recheck the belt for proper tracking.



Belt Tensioning

NOTE: You need to adjust your belt tension at least once a year.

1. Remove the head pan and head pan gasket.
2. Loosen, but do not remove, the four bolts on the two bearing mounting plates located at the discharge end of the conveyor.
3. Loosen jam nut on adjustment bolt at discharge end.
4. Torque threaded adjustment bolt to 23 ft-lbs.
5. Operate the conveyor at a slow speed.

⚠ CAUTION: Keep hands and clothing away from moving parts.

6. If the belt is tracking properly go to next step. If tracking needs adjustment, see "Adjusting Conveyor Belt Tracking" above.
7. Open the clean out door located under collapsible hopper to see if the belt is centered on the pulley. If the tracking is centered, close the clean out door, tighten all hardware and go to next step. If tracking is off, see "Adjusting Conveyor Belt Tracking" above.
8. Run the belt at medium speed for 10 minutes and recheck the tracking at both the discharge and collapsible hopper end. If the belt is still tracking in the center of both pulleys, reinstall the head pan. If tracking needs adjustment, see "Adjusting Conveyor Belt Tracking" above.

Brakes Service

The SpeedTender Pro is equipped with electric brakes. They need to be inspected and serviced immediately if a loss of performance is experienced. You need to service your SpeedTender Pro brakes at least once a year with normal use.

How to use your electric brakes properly:

Your SpeedTender Pro brakes are designed to work in synchronization with your tow vehicle brakes. Never use your tow vehicle or SpeedTender Pro brakes alone to stop the combined load.

Your SpeedTender Pro and tow vehicle will seldom have the correct amperage flow to the brake magnets to give you comfortable, safe braking unless you make proper brake system adjustments. Changing trailer load and driving conditions, as well as uneven alternator and battery output, can mean unstable current flow to your brake magnets. It is therefore imperative that you maintain and adjust your brakes as set forth in this manual, use a properly modulated brake controller, and perform the synchronization procedure noted below.

In addition to the synchronization adjustment detailed below, electric brake controllers provide a modulation function that varies the current to the electric brakes with the pressure on the brake pedal or amount of deceleration of the tow vehicle. It is important that your brake controller provide approximately 2 volts to the braking system when the brake pedal is first depressed and gradually increases the voltage to 12 volts as brake pedal pressure is increased. If the controller “jumps” immediately to a high voltage output, even during a gradual stop, then the electric brakes will always be fully energized and will result in harsh brakes and potential wheel lockup.

To synchronize:

To ensure safe brake performance and synchronization, read the brake controller manufacturer’s instruction completely before performing the synchronization procedure.

Make several hard stops from 20 mph on a dry, paved road that is free of sand and gravel. If the SpeedTender Pro brakes lock and slide, decrease the gain setting on the controller. If they do not slide, slightly increase the gain setting, Adjust the controller just to the point of impending brake lockup and wheel skid.

How to adjust electric brakes:

1. Park the SpeedTender Pro on firm and level ground.
2. Block the trailer tires on the opposite side securely so that no forward or rearward movement is possible.
3. Jack up the SpeedTender Pro.
4. Secure the front and rear of the trailer on jack stands of adequate capacity.
5. At the back of the wheel, on the brake backing plate, there is a small rubber plug near the bottom of the backing plate. Pry out this plug to give access to the star wheel adjuster.
6. Insert the brake adjuster tool and maneuver it so that the tool engages with the teeth in the star wheel. The star wheel looks like a gear with exposed teeth on the perimeter.
7. Turn the adjuster until the brake locks up (you can no longer rotate the wheel by hand). This centers the brake shoes on the brake drum so they are in the correct position.
8. Back off the star wheel 8-10 clicks or as specified by the manufacturer. The wheel should spin freely with no apparent drag to slow it down. A slight scraping noise is normal as the wheel turns.
9. Repeat this procedure for all the wheels.

When to adjust brakes:

1. After the first 200 miles of operating when the brake shoes and drums have “seated.”
2. At 3,000 mile intervals or once a year, whichever comes first.

Brake Cleaning and Inspection:

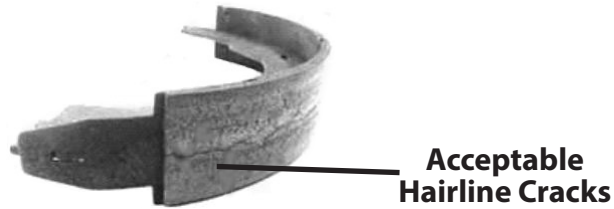
Your SpeedTender Pro brakes must be inspected and serviced at yearly intervals, (or more often as use and performance requires). Magnets and shoes must be changed when they become worn or scored to prevent inadequate vehicle braking. Clean the backing plate, magnet arm, magnet, and brake shoes. Make certain all the parts removed are replaced in the same brake and drum assembly. Inspect the magnet arm for any loose or worn parts. Check shoe return springs, hold down springs, and adjuster springs for stretching or deformation and replace if required.



Brakes Service

Brake Shoe and Lining Inspection:

A simple visual inspection of your brake linings will tell if they are usable. Replacement is necessary if the lining is worn (to within 1/16" or less), contaminated with grease or oil, or abnormally scored or gouged. Hairline heat cracks are normal in bonded linings and should not be cause for concern. When replacement is necessary, it is important to replace both shoes on each brake and both brakes of the same axle. This will help retain the "balance" of your brakes.



Replacing Brake Linings:

1. Remove the brake shoe retract spring.
2. Remove the shoe hold down assembly by holding the back of the pin with one hand and pushing against the spring and twisting with a hold down spring tool until the cup is released.
3. Remove both shoes together leaving the adjuster assembly and spring intact.
4. Clean the backing plate and lever arm.
5. Inspect magnet arm for any loose or worn parts.
6. Replace springs that are broken, bent, or weak.
7. Apply a light film of lubricant to the anchor pin and shoe rest pads & backing plate areas that are in contact with the lever arm.
8. Attach the adjuster screw and spring to the new brake shoes. The star wheel and adjuster must be positioned as before.
9. Install the new shoes on the backing plate and reinstall shoe retract spring.

After replacement of brake shoes and linings, the brake must be re-burnished to seat in the new components. This should be done by applying the brakes 20-30 times from an initial speed of 40 mph, slowing the vehicle to 20 mph. Allow ample time for brakes to cool between applications. This procedure allows the brake shoes to seat into the drum surface.

Brake Lubrication:

Before reassembling, apply a light film of lubrication or similar grease, or anti-seize compound on the brake anchor pin, the actuating arm bushing and pin, and the areas of the backing plate that are in contact with the brake shoes and magnet lever arm. Apply a light film of grease on the actuating block mounted on the actuating arm.

Troubleshooting:

Mechanical causes are ordinarily obvious, bent or broken parts, worn out linings or magnets, seized lever arms or shoes, scored drums, loose parts, etc. Most electric brake malfunctions that cannot be corrected by either brake adjustments or synchronization adjustments can generally be traced to electrical system failure. Voltmeter and ammeter are essential tools for proper troubleshooting of electric brakes.

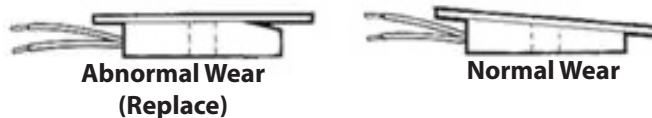
How to Measure Voltage:

System voltage is measured at the magnets. Connect the voltmeter to the two magnet lead wires at any brake. This may be accomplished by using a pin probe inserted through the insulation of the wires dropping down from the chassis or by cutting the wires. **The engine of the towing vehicle should be running when checking the voltage (so that a low battery will not affect the readings).**

Brake Magnet Inspection:

Your electric brakes are equipped with high quality electromagnets that are designed to provide the proper force and friction. Your magnets should be inspected and replaced if worn unevenly or abnormally (as shown below). Even if wear is normal as indicated by your straightedge, the magnets should be replaced if any part of the magnet coil has become visible through the friction material facing of magnet. It is also recommended that the drum armature surface be re-faced when replacing magnets. Magnets should also be replaced in pairs - both sides of an axle.

Straight Edge



Brakes Service

Voltage in the system should begin at 0 volts. As the controller bar is slowly actuated, the voltage should gradually increase to approximately 12 volts, which is referred to as modulation. No modulation means when the controller begins to apply voltage to brakes, it applies an immediate high voltage, which causes the brakes to apply instantaneous maximum power.

The threshold voltage of a controller is the voltage applied to the brakes when the controller first turns on. The lower the threshold voltage, the smoother the brakes will operate. Threshold voltage in excess of 2 volts (quite often found in heavy duty controllers) can cause grabbing, resulting in harsh braking.

How to Measure Amperage:

System amperage is the amperage being drawn by all brakes on the trailer. **The engine of the towing vehicle should be running when checking amperage.**

One place to measure system amperage is at the blue wire of the controller, which is the output to the brakes. The blue wire must be disconnected and the amp meter put in series into the line. System amperage draw should be as noted in the table below. Make sure your ammeter has sufficient capacity and note polarity to prevent damaging your amp meter.

Brake Size	Amps/Magnet	Two Brakes	Four Brakes	Six Brakes	Magnet Ohms
12 X 2	3.0	6.0	12.0	18.0	3.2

Replacing brake magnet:

1. Orient the magnet over the lever arm post such that the magnet leads are in the correct position for routing.
2. Push the magnet over the lever arm post by compressing the magnet spring between the magnet and the lever arm.
3. Insert the magnet clip in the slot of the magnet. Be sure to orient the magnet clip so it will "snap" into place.
4. Press down on the magnet and install the magnet clip.
5. Be sure that the magnet moves up and down freely on the lever arm post.
6. Route the wiring in the same manner noted on removal. Be sure that wires cannot bind, pinch, or rub. Manually actuate lever arm to ensure there is no interference.
7. Install strain relief bushing, allowing enough slack in the wiring to allow the lever arm to move without straining the wires. Be sure the wire cannot come in contact with the armature.
8. Connect the magnet leads to the trailer wiring harness and then reinstall hub and drum.

Brake Drum Inspection:

There are two areas of the brake drum that are subject to wear and require inspection. These two areas are the drum surface where the brake shoes make contact during stopping and the armature surface where the magnet contacts (only in electric brakes).

The drum surface should be inspected for excessive wear or heavy scoring. If worn more than .020" oversized, or if the drum has worn out of round by more than .015", then the drum surface should be turned. If scoring or other wear is greater than .090" on the diameter, the drum must be replaced. When turning the drum surface, the maximum re-bore diameter for a 12" brake drum is 12.090"

The machined inner surface of the brake drum that contacts the brake magnet is called the armature surface. If the armature surface is scored or worn unevenly, it should be refaced to a 120 micro inch finish by removing not more than .030" of material. To ensure proper contact between the armature face and the magnet face, the magnets should be replaced whenever the armature surface is refaced and the armature surface should be refaced whenever the magnets are replaced.

Troubleshooting

Problems	Solutions
Unit sways during travel	<ul style="list-style-type: none"> a. Check tire pressure. b. Check tow vehicle for loosened hitch parts. c. Check tow vehicle's hitch height. d. Reduce towing speed. e. Check wheel lug nuts. f. Check wheel bearings for adjustment (see "Wheel Bearing Service" on page 20).
Tires show excessive wear	<ul style="list-style-type: none"> a. Check tire pressure. b. Rotate tires (see "Tire Service" on page 19). c. Check wheel bearings for adjustment (see "Wheel Bearing Service" on page 20).
Wheel makes grinding or squeaking noise	<ul style="list-style-type: none"> a. Service wheel bearings (see "Wheel Bearing Service" on page 20).
Noisy when brakes are being applied	<ul style="list-style-type: none"> a. Properly adjust brakes. b. Replace any weak or broken springs in brakes. c. Replace the brake linings if excessively worn or contaminated. d. Check wheel bearings for adjustment (see "Wheel Bearing Service" on page 20).
No brakes	<ul style="list-style-type: none"> a. Properly adjust brakes. b. Check for short in electric circuit. c. Replace any brake magnets that are worn or defective.
Weak brakes	<ul style="list-style-type: none"> a. Properly adjust brakes. b. Replace any excessively worn or contaminated linings. c. Check for short in electric circuit. d. Replace bent backing plate.
Dragging brakes	<ul style="list-style-type: none"> a. Properly adjust brakes. b. Replace any weak or broken springs in brakes.
Locking brakes	<ul style="list-style-type: none"> a. Replace any weak or broken springs in brakes. b. Replace any excessively worn or contaminated linings.
Grabbing brakes	<ul style="list-style-type: none"> a. Replace any excessively worn or contaminated linings.
Surging brakes	<ul style="list-style-type: none"> a. Trailer is not adequately grounded.
Belt is not moving - Hydraulic pump is not producing sufficient pressure or volume to belt motor	<ul style="list-style-type: none"> a. Check for pinched or leaking hydraulic line. b. Allow hydraulic oil to warm up. c. Increase engine RPM. d. Charge battery or plug in to tow vehicle. e. Hydraulic fluid level low. f. Hydraulic filter clogged. g. Check for proper oil viscosity. h. Check hydraulic output pressure.
Belt is not moving - Obstructed conveyor	<ul style="list-style-type: none"> a. Ensure conveyor is not clogged.
Belt has insufficient output speed or RPM - Hydraulic pump is not producing sufficient pressure or volume to belt motor	<ul style="list-style-type: none"> a. Check for pinched or leaking hydraulic lines. b. Allow hydraulic oil to warm up. c. Increase engine RPM. d. Hydraulic fluid level low. e. Hydraulic filter clogged. f. Check for proper oil viscosity. g. Repair or replace worn out pump.
Belt has insufficient output speed or RPM - Belt is slipping	<ul style="list-style-type: none"> a. Adjust belt tension and tracking (see "Adjusting Conveyor Belt Tracking" on page 23). b. Check telescoping spout and conveyor for a clog. c. Remove material from clean out door.
Belt has insufficient output speed or RPM - Air in hydraulic system	<ul style="list-style-type: none"> a. Bleed air out of hydraulic system and fill reservoir (see "Hydraulic Power Service" on page 18). b. Look for leaking or cracked fittings.
Belt has insufficient output speed or RPM - Leak in motor, valve body, or bypass valves	<ul style="list-style-type: none"> a. Replace or repair motor, valve body, or bypass valves. b. Check for proper oil viscosity. c. Clean and lubricate the brake assemblies.
Excessive wear to belt edge - Tracking is off	<ul style="list-style-type: none"> a. Adjust belt tension and tracking (see "Adjusting Conveyor Belt Tracking" on page 23).

Troubleshooting

Problems	Solutions
Excessive wear to belt edge - Rubber skirting is worn or out of place	a. Replace rubber skirting.
	b. Adjust rubber skirting.
Boom arm will not move up or down - Engine RPM slow	a. Increase engine RPM.
Boom arm will not move up or down - Hydraulic pump is not producing sufficient pressure or volume to hydraulic cylinder	a. Check for pinched or leaking hydraulic lines.
	b. Allow hydraulic oil to warm up.
	c. Increase engine RPM.
	d. Hydraulic fluid level low.
	e. Hydraulic filter clogged.
	f. Check for proper oil viscosity.
	g. Check if hydraulic pump is worn out.
	h. Ensure battery is fully charged.
	i. Check wiring to valve body and hydraulic pump.
Hydraulic unit squeals	a. Check sight glass on hydraulic unit reservoir and fill if necessary.
	b. Run engine at reduced speed for 5-10 minutes to warm up oil.
	c. Clean/replace filler cap/breather.
	d. Clear obstruction in suction hose.
	e. Replace plugged/dirty oil filter element.
Hydraulic unit has poor performance at high RPM	a. Clean pressure relief in control valve or replace.
	b. Check sight glass on hydraulic unit reservoir and fill if necessary.
	c. Replace plugged/dirty oil filter element.
	d. Charge battery.

Auto Scale Shutoff

For the Auto Dispense function to work, the SpeedTender Pro must be equipped with a factory-installed Avery Weigh-Tronix 640XL scale indicator with the J&M Mega Remote with Auto Dispense as shown to the right.

Pairing the J&M Mega Remote to the Receiver

NOTE: The wireless switch should be in the off position

- Hold "POWER" (#4 in picture on the right) until the screen displays "TEACHING MODE".
- Toggle the wireless power switch to on.
- The display will now read "TEACHING COMPLETE" and return to the live weight display.

Setting the Desired Auto Dispense Weight

- Press "SCROLL" (#2 in picture on the right) to enter Auto Dispense menu.
- Hold "TARE" (#3 in picture on the right) until weight flashes.
- Use the left and right navigation buttons to select the digit and the up and down navigation buttons to change the digit.
- Hold "TARE" (#3 in picture on the right) to save the desired weight.

Selecting the Door to Auto Dispense

- Press "SCROLL" (#2 in picture on the right) twice to enter the door selection menu.
- Hold "TARE" (#3 in picture on the right) until door number is flashing.
- Use the up and down navigation buttons to select either door 1 or 2.
 - ◊ Door 1 = Front door
 - ◊ Door 2 = Rear door
- Hold "TARE" (#3 in picture on the right) to Save to door setting.

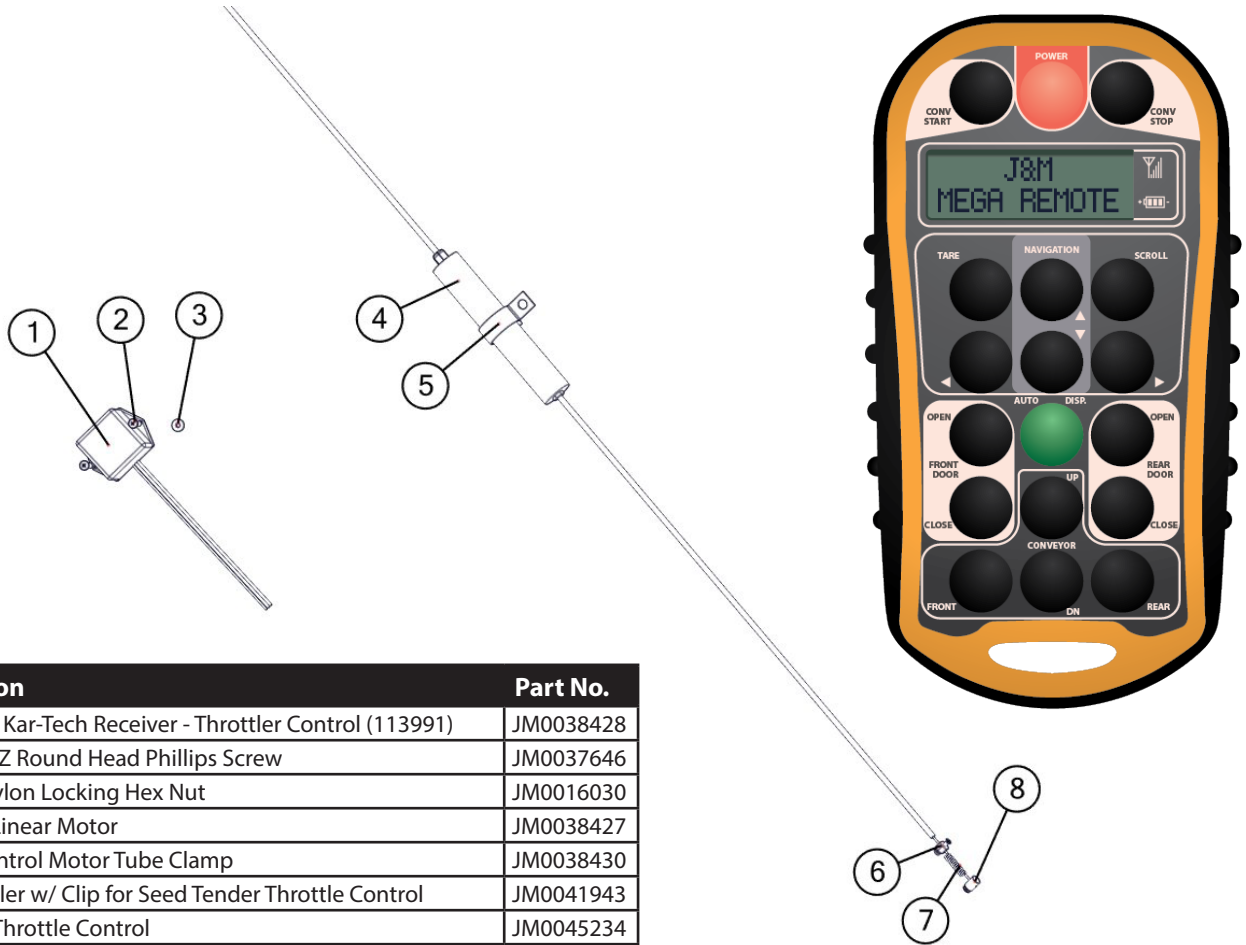
Using the Auto Dispense Feature

NOTE: The Auto Dispense feature is only active after you change or confirm the weight and/or door settings each time the receiver is turned on

- Press the green "AUTO DISP" (#1 in picture on the right) button to activate the feature.
- The system will start the conveyor, open the door, unload within 2-4 lbs of the desired weight, and close the door with a single press of a button.
- If filling multiple planter boxes, press the Auto Dispense button again to repeat the process.



Throttle Control



Description	Part No.
1 Adapter for Kar-Tech Receiver - Throttler Control (113991)	JM0038428
2 #10-24 x 1" Z Round Head Phillips Screw	JM0037646
3 #10-24 Z Nylon Locking Hex Nut	JM0016030
4 RMC 3500 Linear Motor	JM0038427
5 Throttle Control Motor Tube Clamp	JM0038430
6 Cable Coupler w/ Clip for Seed Tender Throttle Control	JM0041943
7 Spring For Throttle Control	JM0045234
8 Throttle Wire Barrel w/ Screw for Seed Tender Throttle Control	JM0045232

REMOTE SPEED CONTROL INSTALLED

In order to adjust the throttle, the wireless receiver and remote must be on.

Instructions

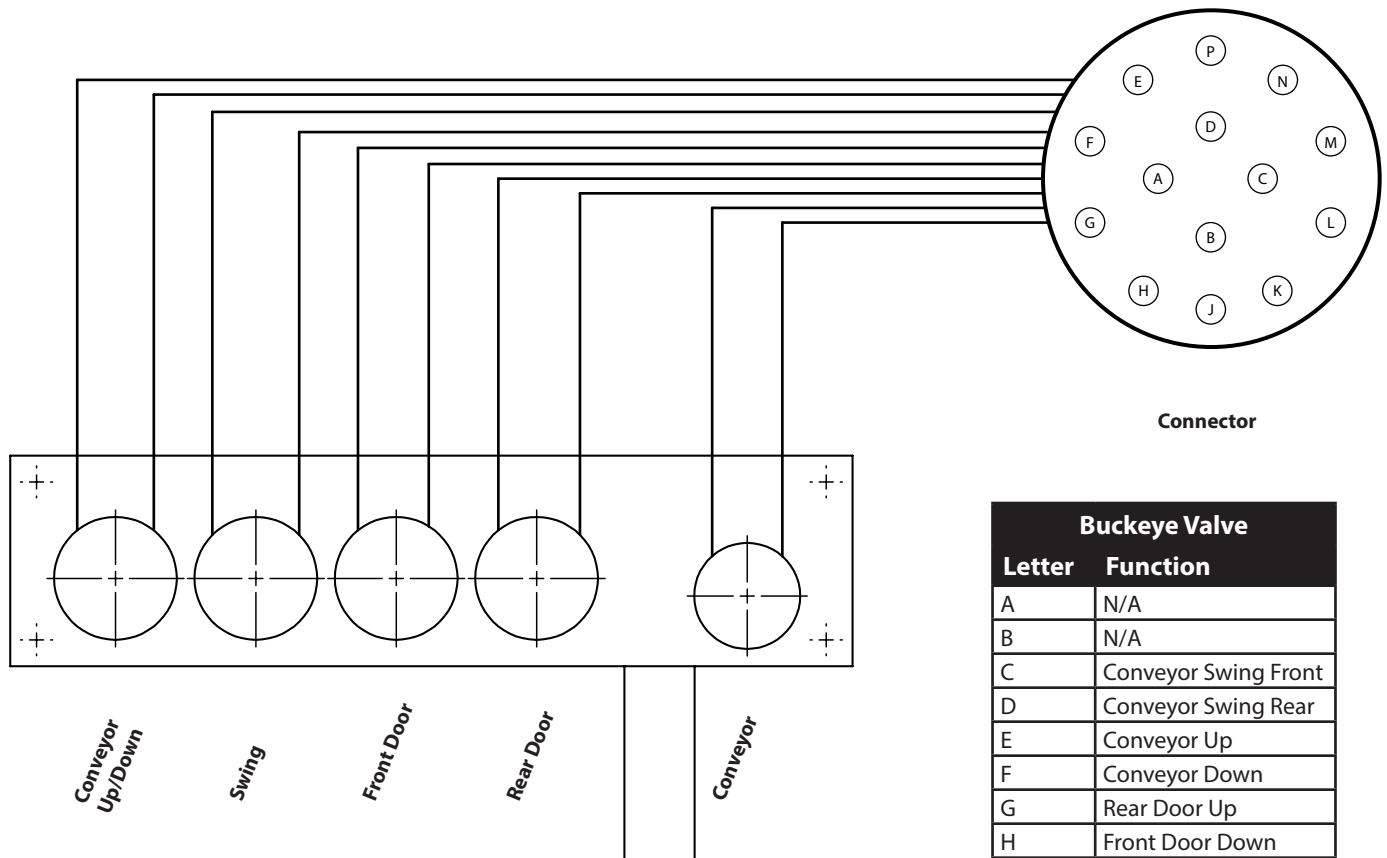
Press and hold **1** to INCREASE throttle.

Press and hold **2** to DECREASE throttle.

The remote throttle option for the KarTech Wireless System only works with the latest "Green Button" remote. This remote and receiver combo has the output required to drive the Throttle Control via the 2 wire Deutsch connection. By pressing the TOP NAVIGATION button on the remote the throttle is increased. Press the BOTTOM NAVIGATION button and the throttle is decreased. Both buttons will only be activated when the conveyor is running.

Note: Remote throttle control is not available when the user is setting up auto dispense weight and door selection in the remote.

5 - Function Manifold Valve Schematic (Aluminum)



- Use a good set of Allen wrenches when changing orifices.
- The cartridge should be tightened with 25 ft-lbs of torque.
- The coil nut should be tightened with 5 ft-lbs of torque.
- There is a spring, poppet valve, and ball bearing at the bottom of each coil.
- The top coil operates the bottom port.
- The bottom coil operates the top port.
- When changing cartridge make sure all functions are at rest.
- The lettering on the coils should always be facing up.

Buckeye Valve	
Letter	Function
A	N/A
B	N/A
C	Conveyor Swing Front
D	Conveyor Swing Rear
E	Conveyor Up
F	Conveyor Down
G	Rear Door Up
H	Front Door Down
J	Power
K	Front Door Up
L	Rear Door Down
M	N/A
N	Conveyor Start
P	Ground

Force America Intercomp Valve	
Letter	Function
A	N/A
B	N/A
C	Conveyor Swing Front
D	Conveyor Swing Rear
E	Conveyor Up
F	Conveyor Down
G	Rear Door Up
H	Front Door Down
J	Power
K	Front Door Up
L	Rear Door Down
M	N/A
N	Conveyor Start
P	Ground

Controls

1



2



3



4



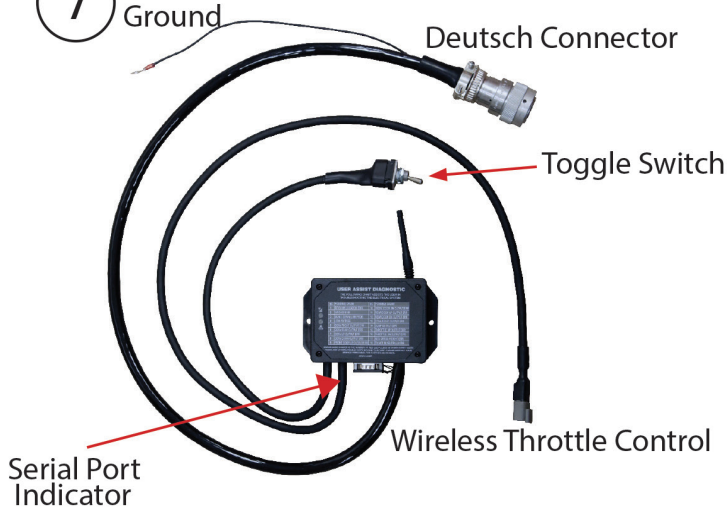
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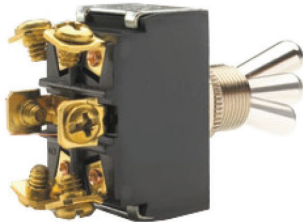


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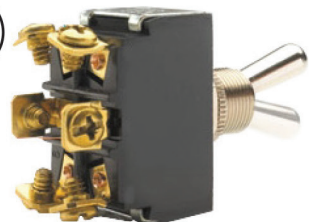
10



11



12



	Description	Part No.
1	Onboard Intercomp Controller (WC3-D)	JM0041055
2	Intercomp Remote	JM0041056
3	Onboard Controller (LC Series and c450)	JM0051370
4	5 Switch Yellow Remote with 44' Cord (SPT-AF2)	JM0014991
5	Avery Weigh-Tronix 640XL Indicator (640XLI)	JM0007293
6	Wireless J&M Mega Remote with Green Button (SPT-WC1-D)	JM0036049
7	SpeedTender Wireless Receiver	JM0041573
8	J&M Wireless Mega Remote and SpeedTender Wireless Receiver Kit	JM0041574
9	10' PC Interface Cable	JM0015402
10	DPDT On-Off-On Switch (Three Position Switch)	JM0037124
11	DPST On-Off Switch (Two Position Throw Switch)	JM0028114
12	DPDT On-On (Momentary Switch - Must Hold Switch to Stay On)	JM0037125

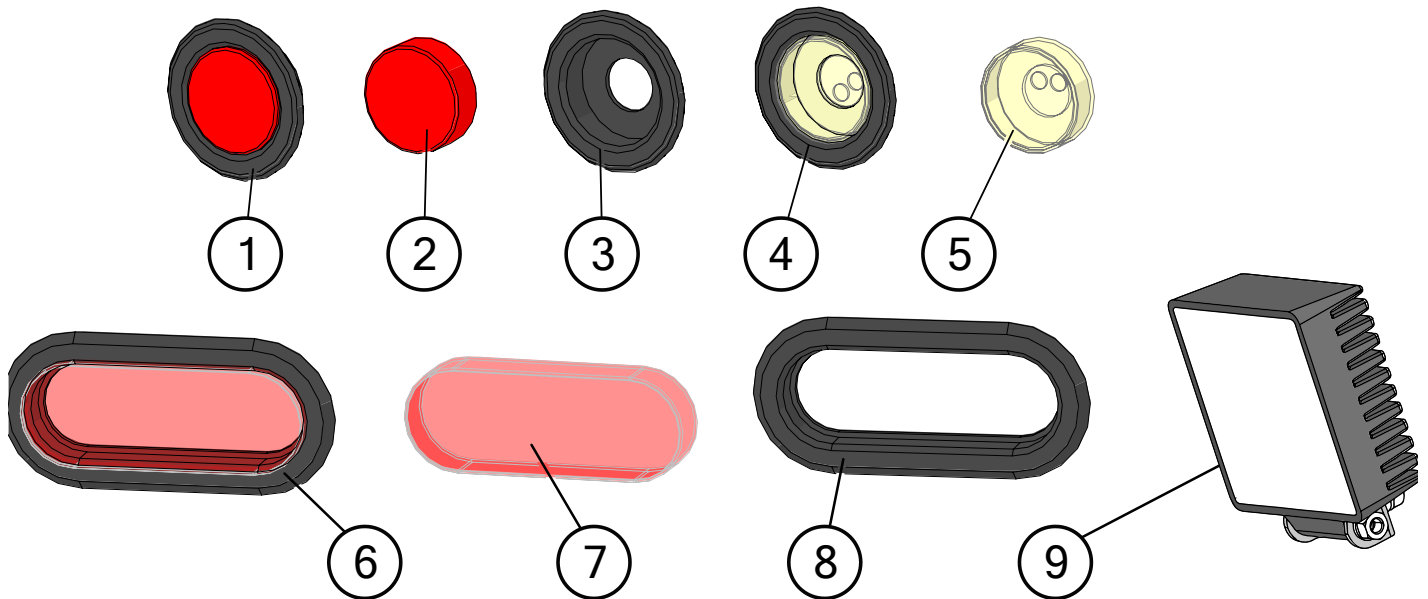
Note: When replacing Conveyor On/Off switch, both JM0028114 & JM0037125 will work. If operator wants to switch between on and off, select JM0028114. If operator wants to only run conveyor while holding the switch, select JM0037125.



Lights and Wiring

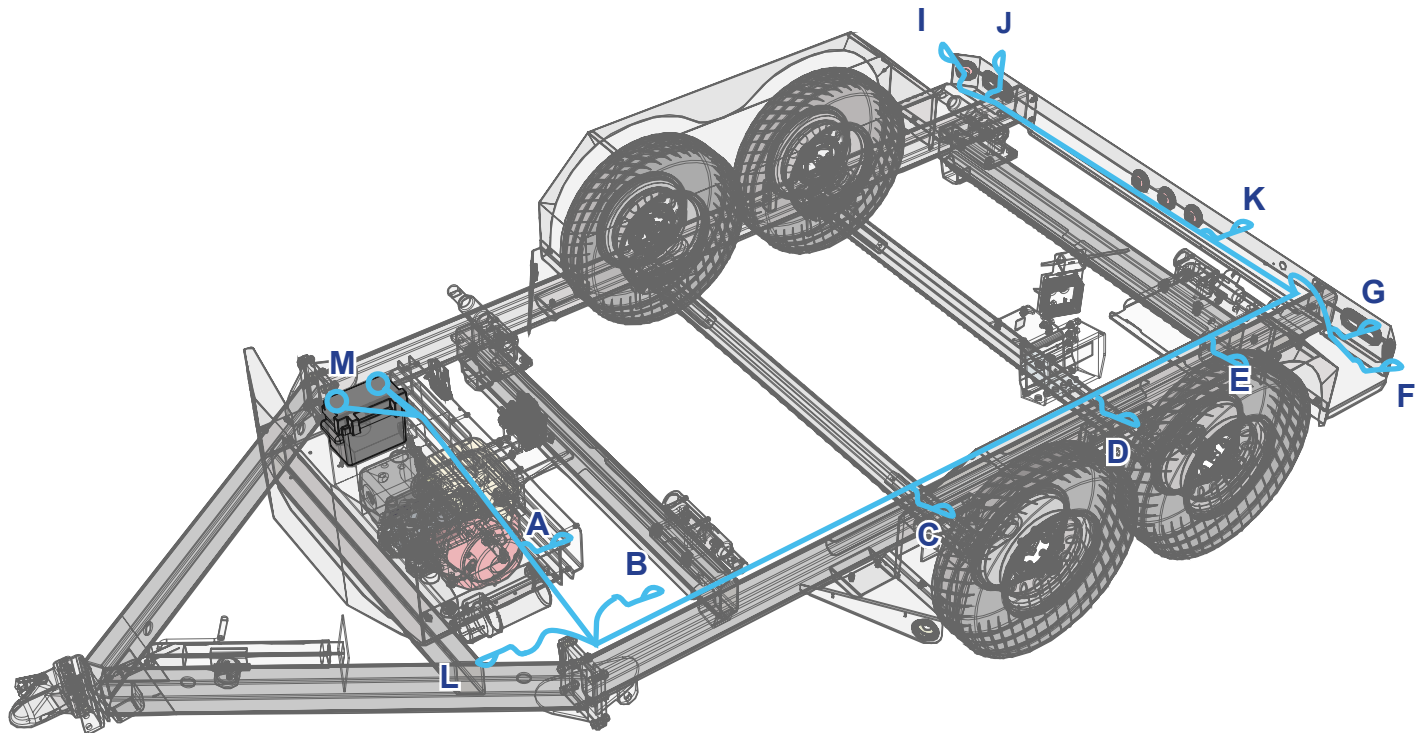
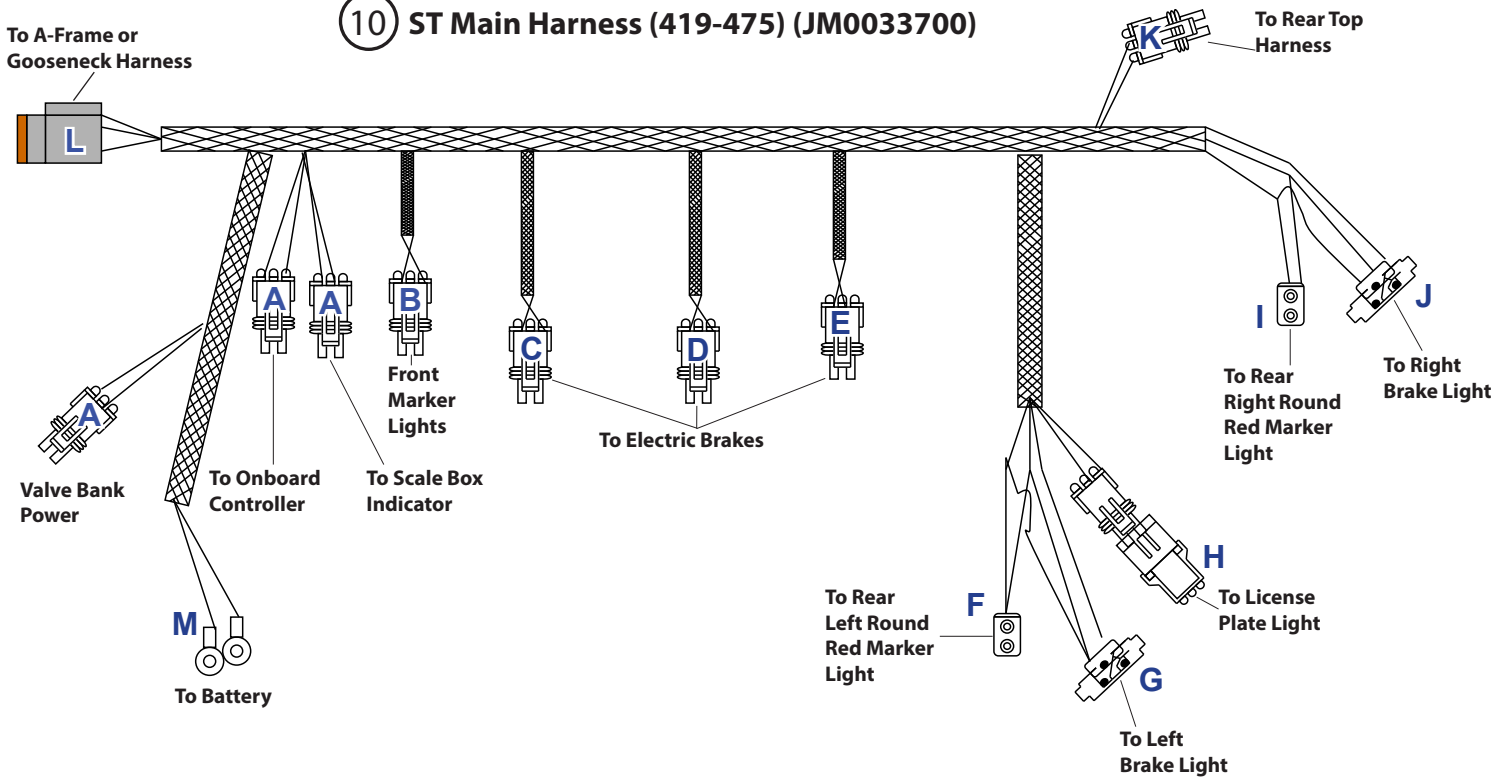
This table will be used for the following section, Lights and Wiring, on Pages 33-36:

	Description	Part No.
1	2-1/2" Red Round LED Light/Reflector Assembly (RRLA1)	JM0001905
2	2-1/2" Red Round LED Light/Reflector (RRLR1)	JM0001901
3	Round Grommet for LED 2-1/2" Light/Reflector	JM0001902
4	2-1/2" Amber Round LED Light/Reflector Assembly (ARLA1)	JM0001908
5	2-1/2" Amber Round LED Light/Reflector	JM0001895
6	Red Oval Brake Light LED Assembly (BLSTOA1)	JM0001903
7	Red Oval Brake Light LED (BLSTOL1)	JM0007114
8	Oval Grommet for Brake Light LED (OVLG1)	JM0001897
9	SpeedTender LED Field Light with Weather Pack Connectors	JM0050942
10	ST Main Harness (419-475)	JM0033700
11	ST Front Chassis Wiring Harness (419-385)	JM0019963
12	ST Rear Top Lights Harness (419-390)	JM0019964
13	V-Belt A-Frame 7-Way Trailer Connection	JM0046142
14	V-Belt Gooseneck 7-Way Trailer Connection	JM0046143
15	Breakaway Switch with Cable (BAS-1)	JM0001843
16	ST Flood Light Harnesses (Sold As A Pair) (419-410)	JM0019965



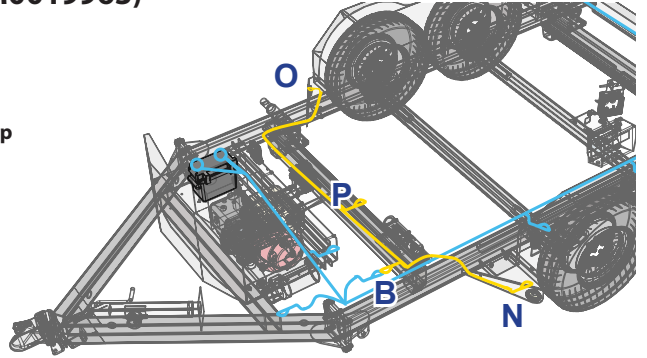
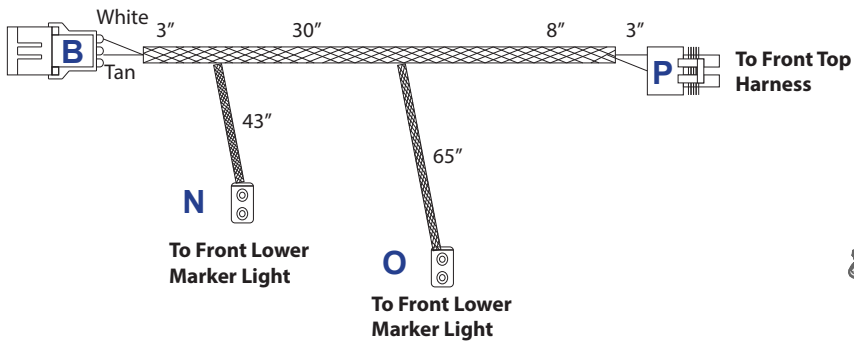
Lights and Wiring

10 ST Main Harness (419-475) (JM0033700)

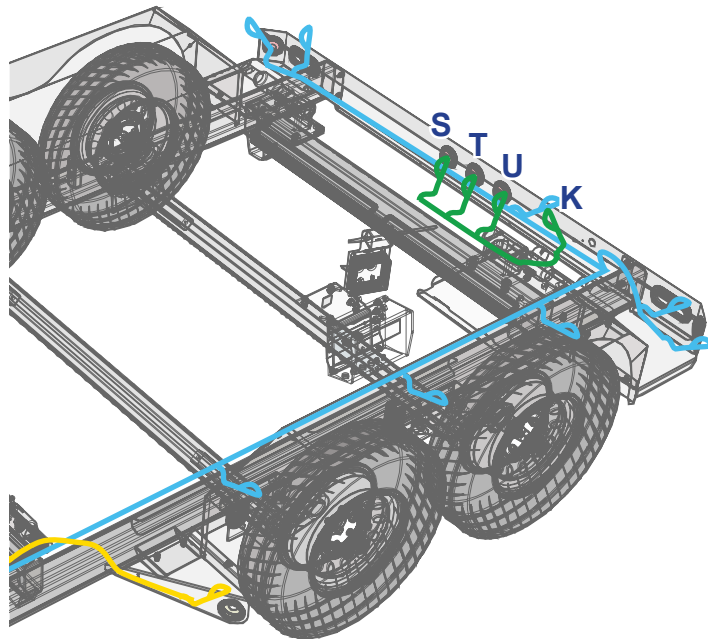
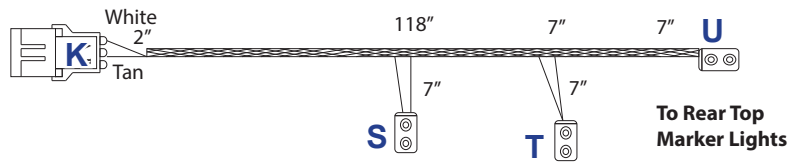


Lights and Wiring

11 ST Front Chassis Wiring Harness (419-385) (JM0019963)



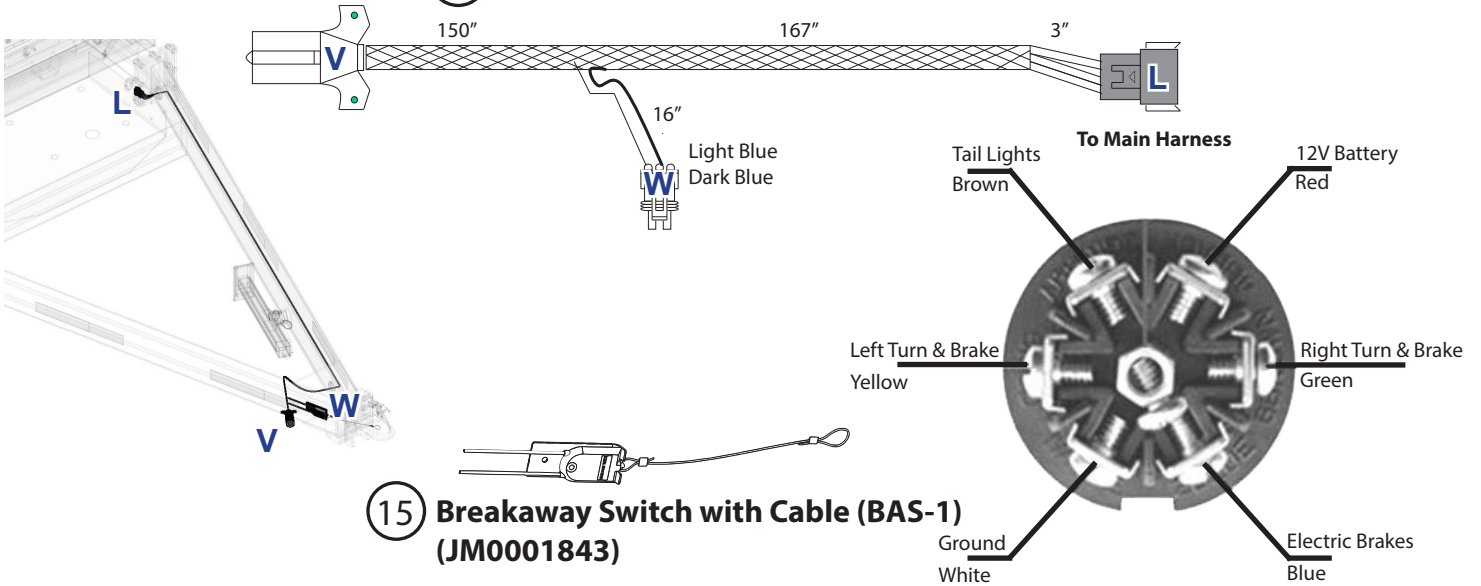
12 ST Rear Top Lights Harness (419-390) (JM0019964)



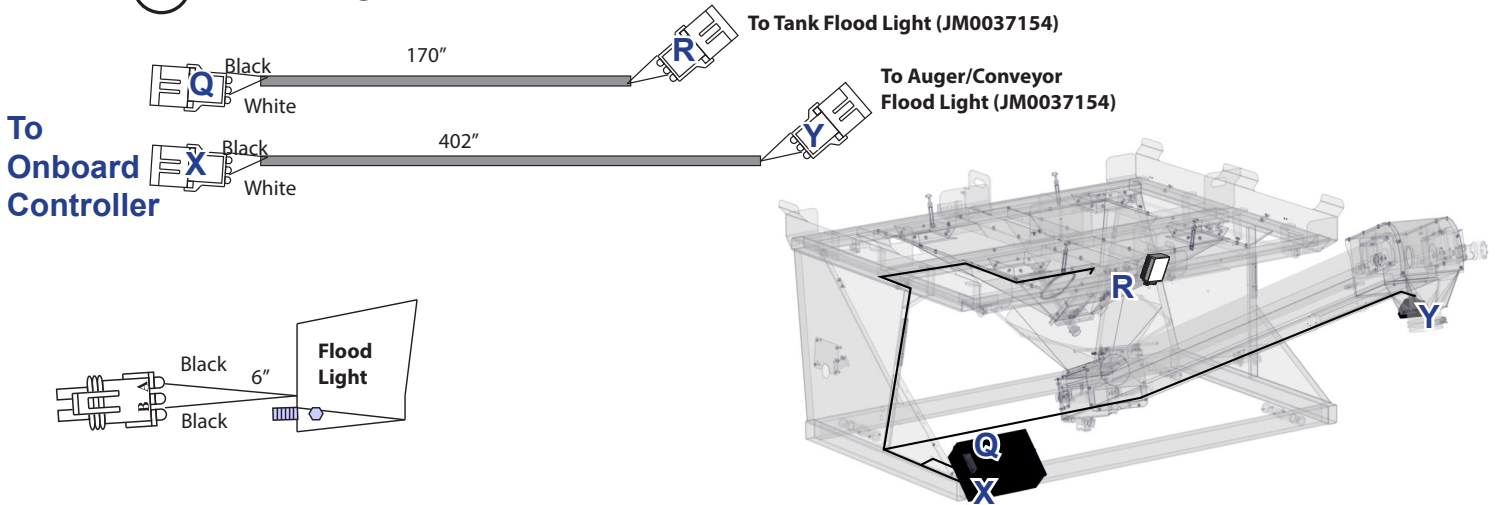
Lights and Wiring

⑬ V-Belt A-Frame 7-Way Trailer Connection (JM0046142)

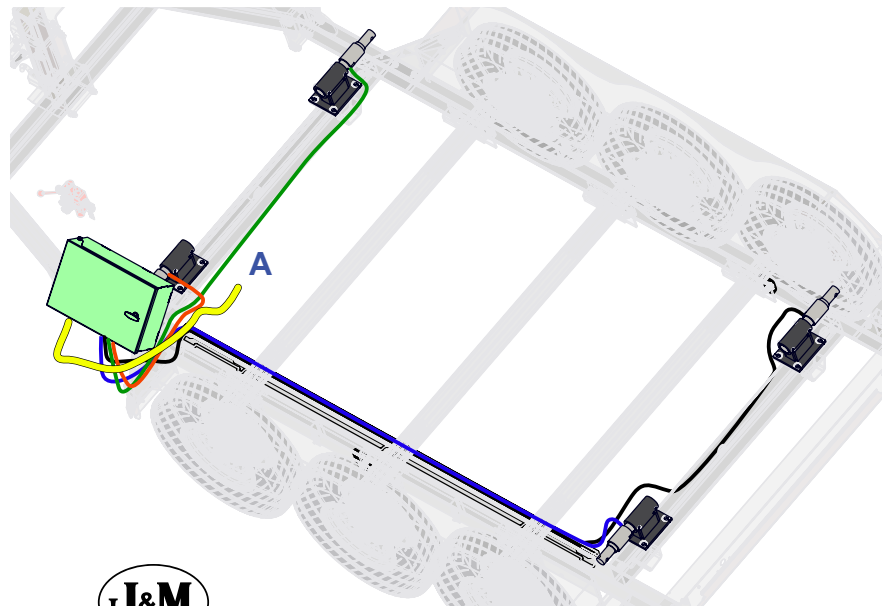
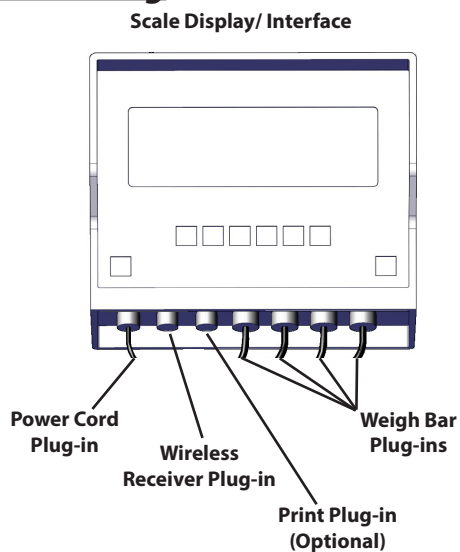
⑭ V-Belt Gooseneck 7-Way Trailer Connection (JM0046143)



⑯ ST Flood Light Harnesses (419-410) (JM0019965)



Scale Wiring



Intercomp Wiring

JM0041055

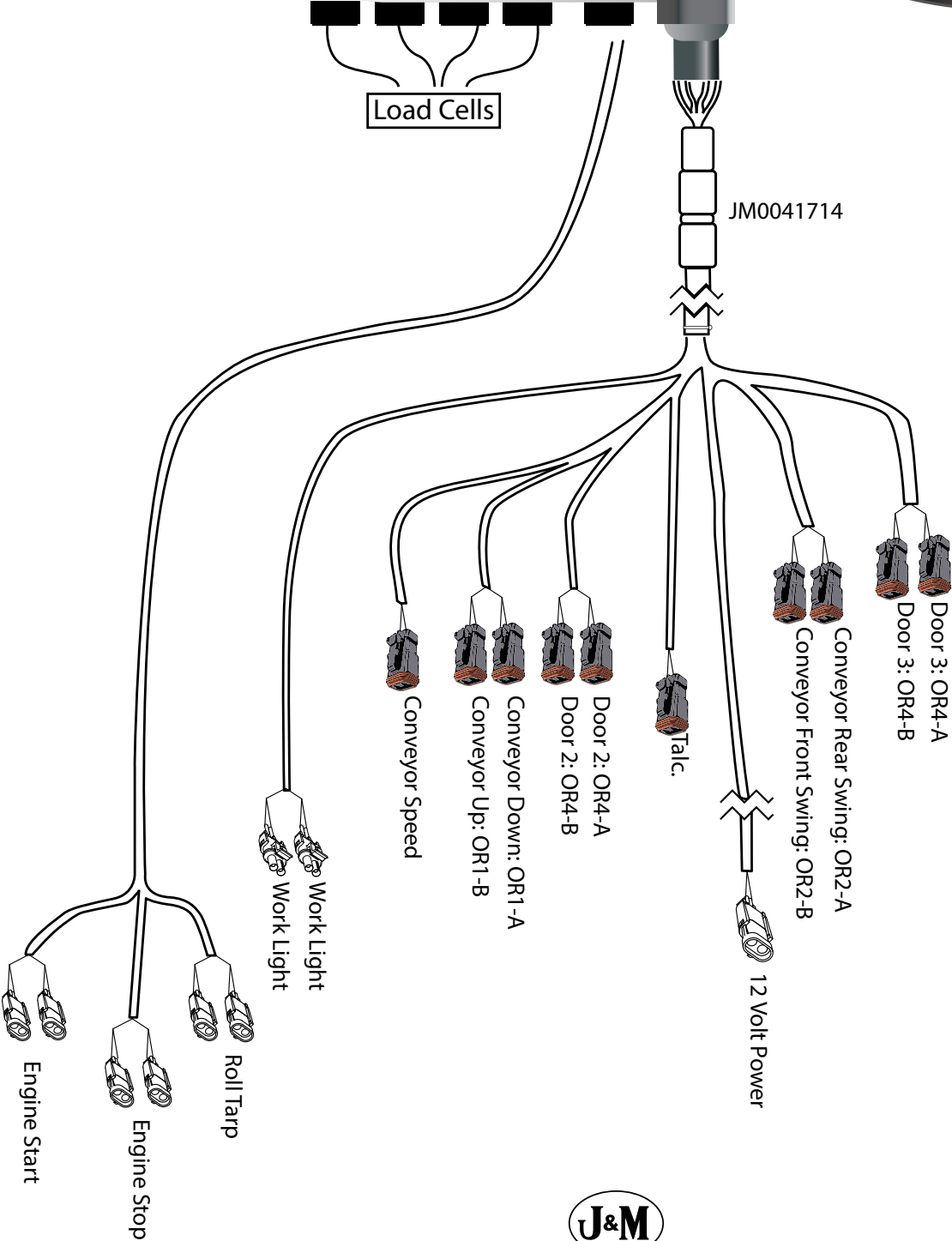


JM0041056

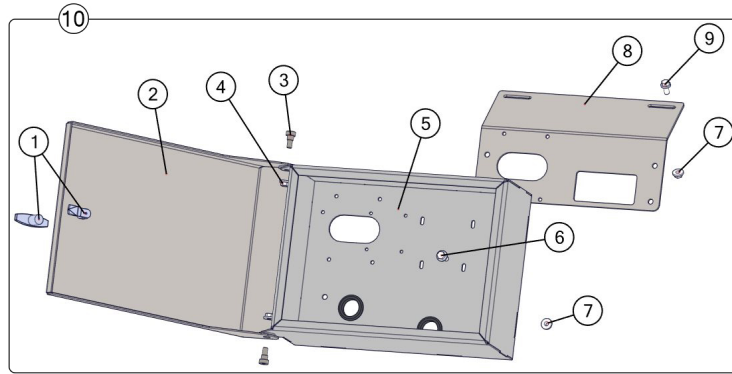


Load Cells

JM0041714

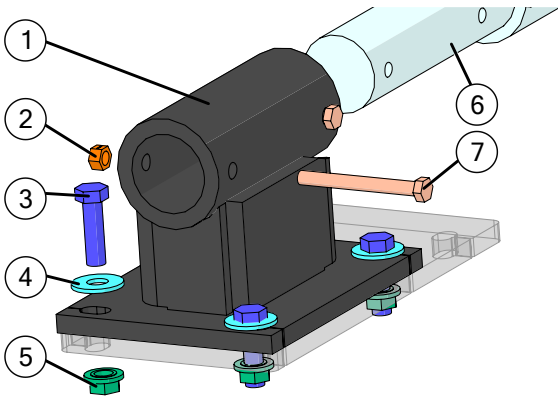


Scale Display Box



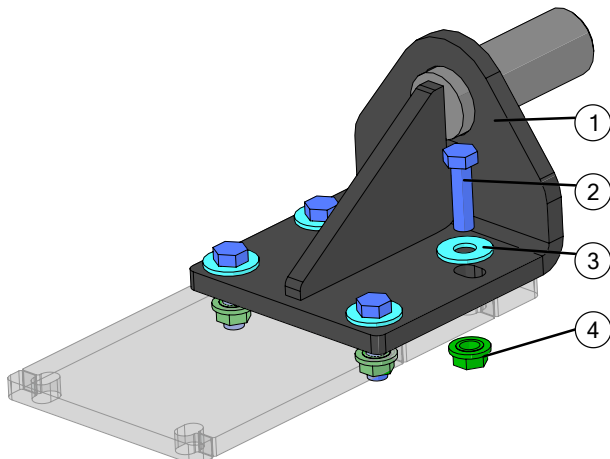
	Description	Part No.
1	Chrome T-Handle Non-Locking	JM0001911
2	Seed Tender Scale Box Door	JM0046652
3	1/2" Shoulder Dia x 3/8" Shoulder Length x 3/8"-16 Socket Shoulder Bolt	JM0009998
4	3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
5	Seed Tender Scale Box	JM0046678
6	3/8"-16 x 1" Gr5 Z SF Hex Bolt	JM0002092
7	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
8	Seed Tender Scale Mount Bracket	JM0031823
9	3/8"-16 x 3/4" Gr5 Z SF Hex Bolt	JM0001750
10	640XL Scale Box Assembly	JM0029945

Scale Bar Mount



	Description	Part No.
1	Seed Tender Scale Mount Weldment (SMST4W)	JM0009966
2	3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
3	1/2"-13 x 1-3/4" Gr5 Z Hex Bolt	JM0002101
4	1/2" ID, 1-3/8" OD Z Flat Washer	JM0003082
5	1/2"-13 Gr5 Z SF Hex Nut	JM0002153
6	Avery Weigh-Tronix 2-1/8" Weigh Bar (WB218)	JM0002797
6	Intercomp 2-1/8" Weigh Bar	JM0041719
7	3/8"-16 x 3-1/2" Gr5 Z Hex Bolt	JM0001986

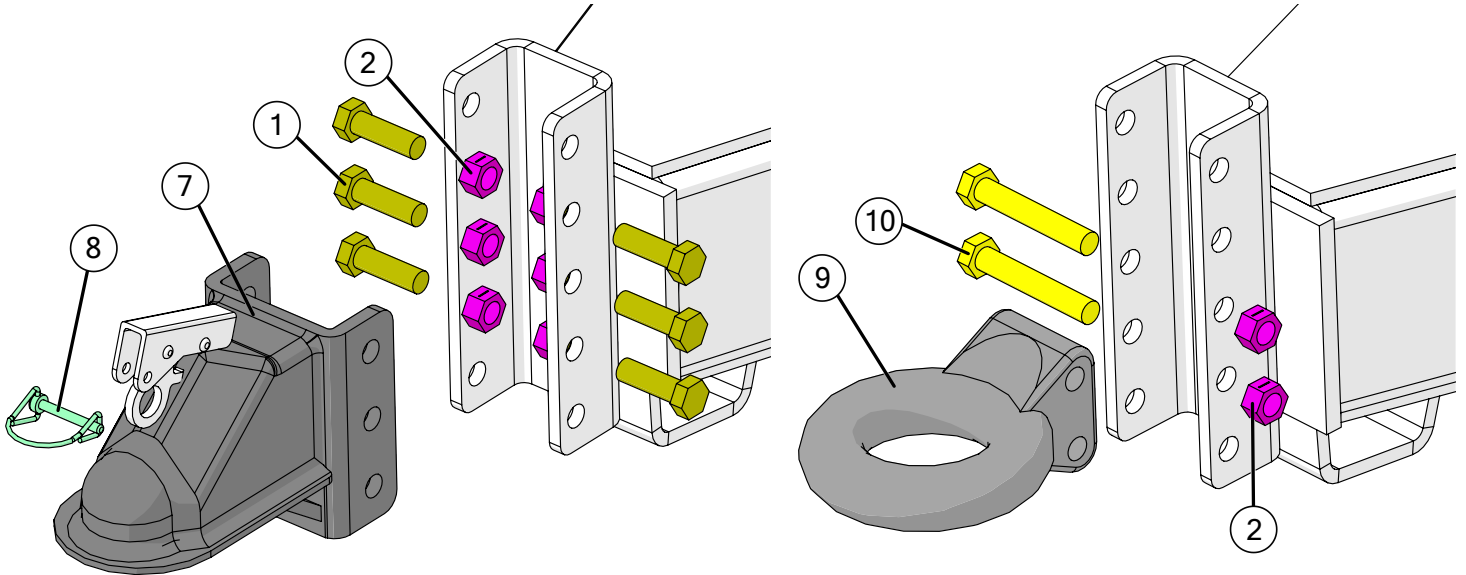
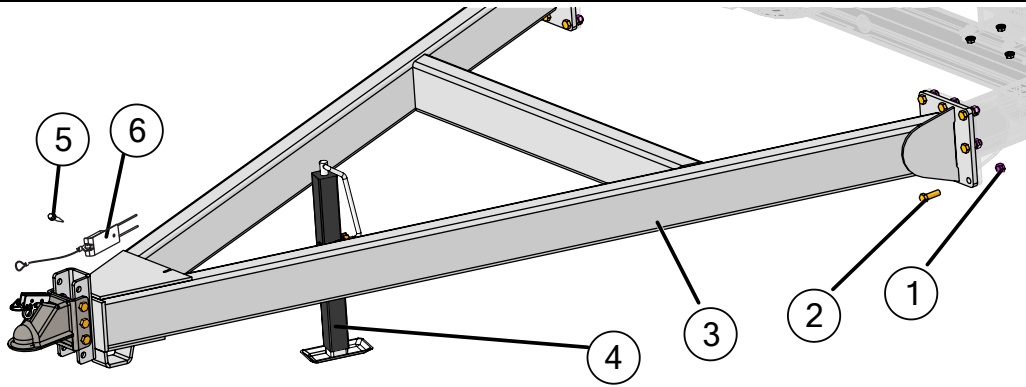
Non-Scale Bar Mount



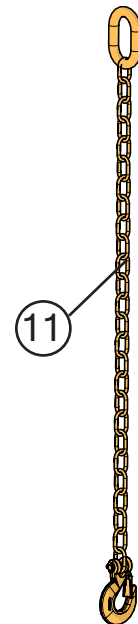
	Description	Part No.
1	Seed Tender Non-Scale Weldment	JM0002514
2	1/2"-13 x 1-3/4" Gr5 Z Hex Bolt	JM0002101
3	1/2" USS Flat Washer	JM0003082
4	1/2"-13 Gr5 Z SF Hex Nut	JM0002153



A-Frame and Hitch

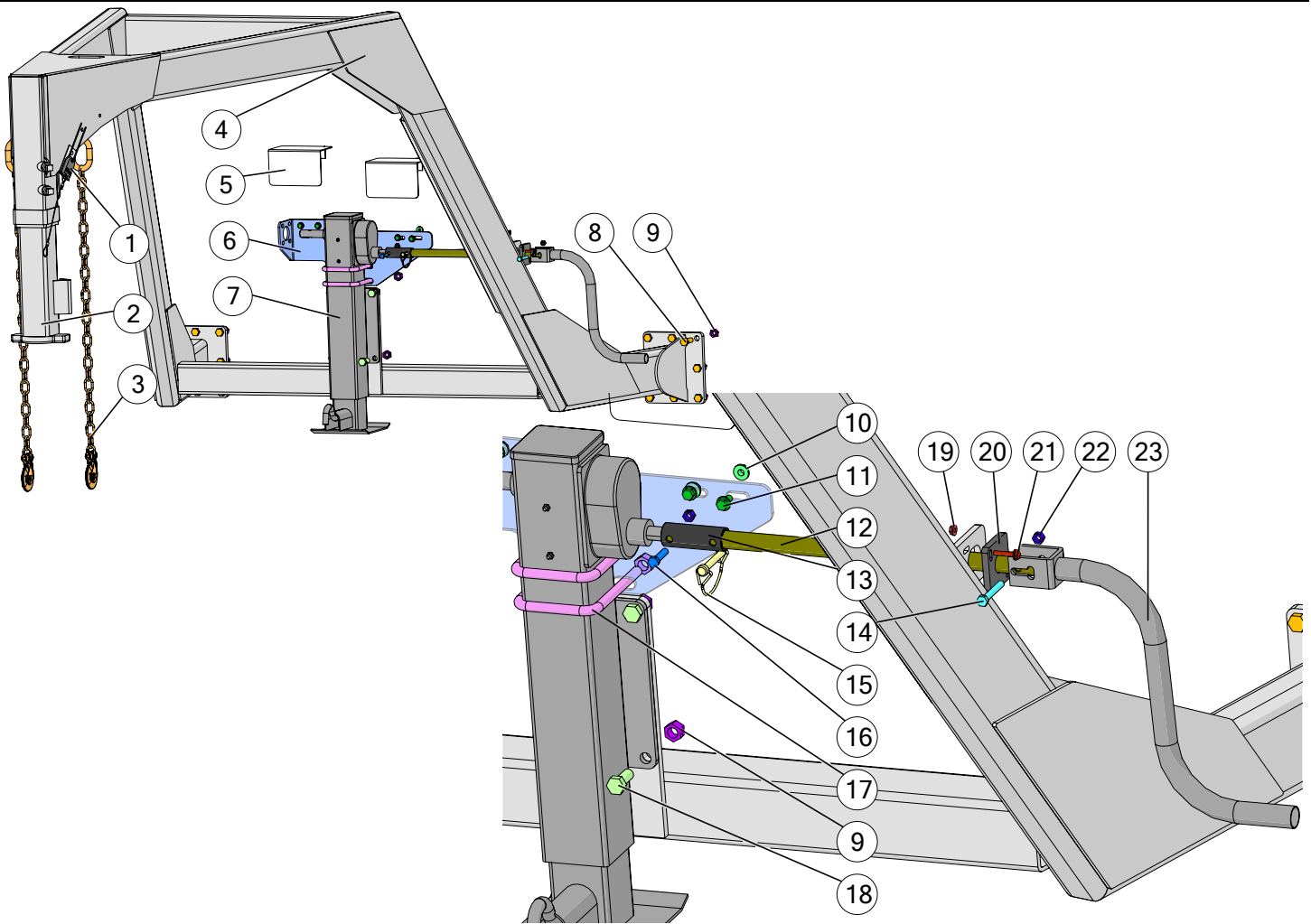


Description	Part No.
1 5/8"-11 x 2" Gr8 Z Hex Bolt	JM0001771
2 5/8"-11 Gr2 Z Centerlock Hex Nut	JM0002146
3 Seed Tender - Chassis A-Frame Weldment	JM0002481
4 5,000 lb Max Lift Capacity Jack (TWL-178T)	JM0001480
5 1/4" x 3/4" Self Tapping Screw	JM0001570
6 Breakaway Switch with Cable (BAS-1)	JM0001843
7 2-5/16" Ball Coupler 21,000lb (BHST375)	JM0001893
8 1/4" x 1-3/4" Lynch Pin	JM0001478
9 Lunette Eye (30,000# 3" Forged Eye)	JM0015884
10 5/8"-11 x 6" Gr8 Z Hex Bolt	JM0001603
11 12,500 Lb Safety Chain (SCST375)	JM0015061



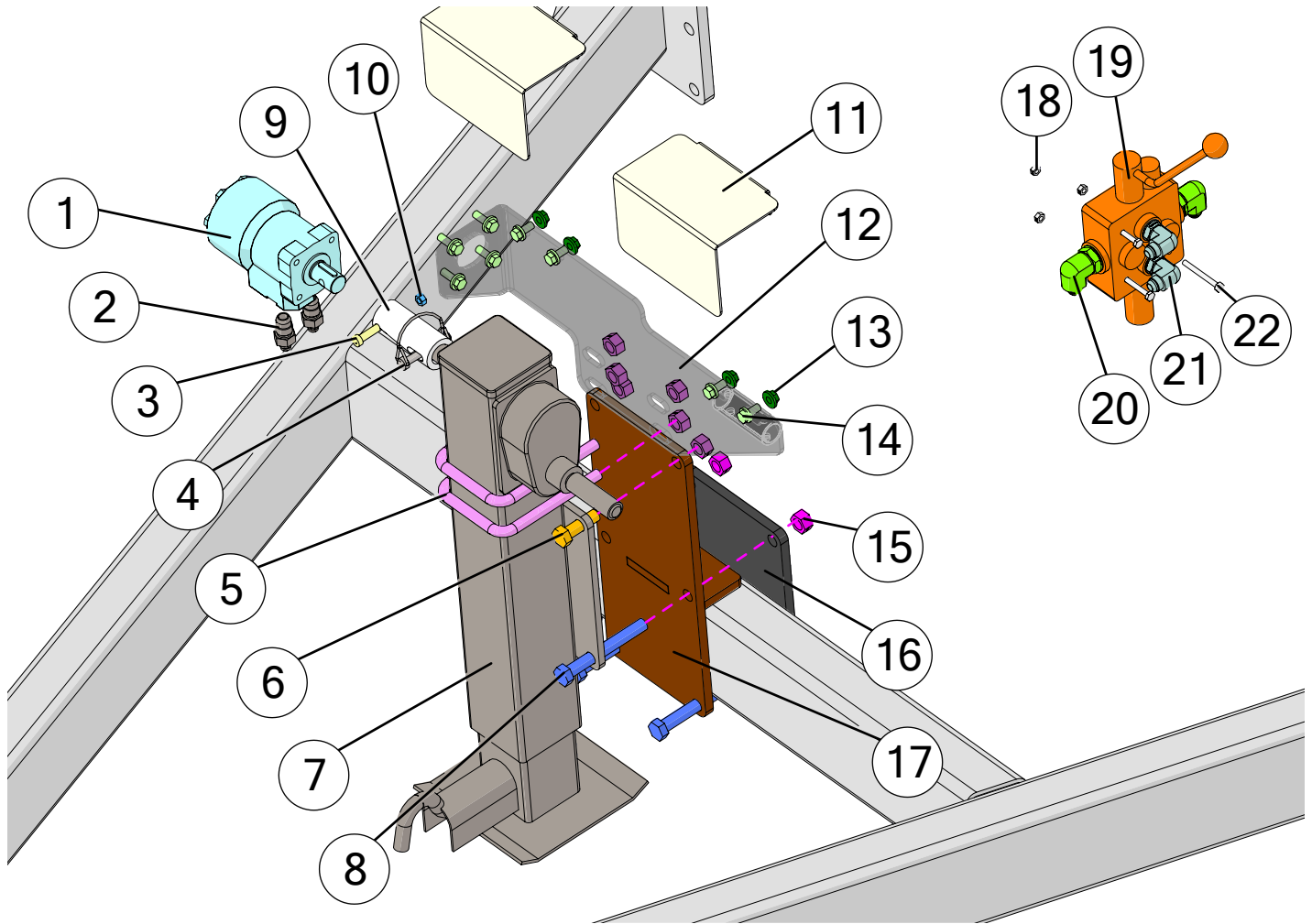
* Two chains for both bumper pull & gooseneck

Gooseneck



Description	Part No.
1 Breakaway Switch with Cable (BAS-1)	JM0001843
2 Square Gooseneck Coupler Tube 30,000 LB CAP	JM0007076
3 12,500 Lb Safety Chain (SCST375)	JM0015061
4 Gooseneck Frame Weldment (290, 390)	JM0029497
5 ST Cover Plate (4-11/16" x 7-1/2" x 4-3/4")	JM0034699
6 Jack Brace for ST Gooseneck	JM0034697
7 Gooseneck Manual Jack with Custom Mounting Plate (10,000#)	JM0007078
8 5/8"-11 x 2" Gr8 Z Hex Bolt	JM0001771
9 5/8"-11 Gr2 Z Centerlock Hex Nut	JM0002146
10 3/8"-16 Gr5 Z SF Hex Nut	JM0002152
11 3/8"-16 x 3/4" Gr5 Z SF Hex Bolt	JM0001750
12 Jack Crank Extension Tube	JM0014132
13 Jack Coupler	JM0029606
14 3/8"-16 x 2-1/2" Gr5 Z Hex Bolt	JM0001647
15 3/8" x 2-1/2" Wire Lock Pin (38212WLP)	JM0014929
16 3/8"-16 x 1-1/2" Gr5 Z Hex Bolt	JM0001659
17 Square U-bolt 4-1/8" Inside Width x 6" Length, 5/8"-11TH	JM0014190
18 5/8"-11 x 1-1/2" Gr5 Z Hex Bolt	JM0002103
19 1/4"-20 Gr5 Z SF Hex Nut	JM0001630
20 Jack Crank Locator	JM0025756
21 1/4"-20 x 1-1/4" Gr5 Z SF Hex Bolt	JM0001646
22 3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
23 Gooseneck Jack Handle	JM0007061

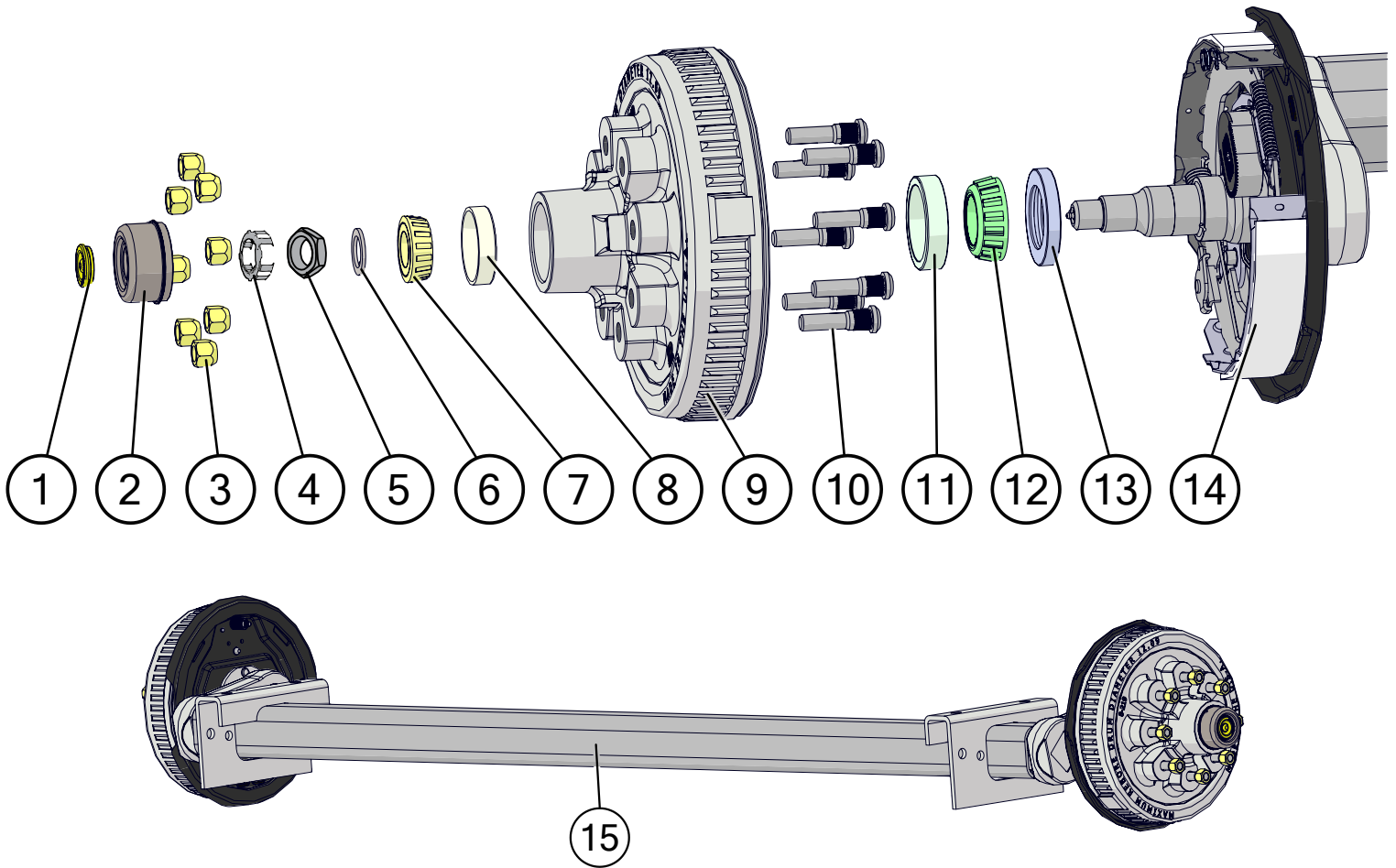
Hydraulic Jack



	Description	Part No.
1	WR Series Hydraulic Motor with Keyway and Pinhole (15100F30N6AAAAA)	JM0010469
1	Seal Kit for 15100F30N6AAAAA WR Series Hydraulic Motor	JM0042773
2	1/2" Male JIC x 1/2: Male NPT; Straight	JM0015201
3	3/8" Shoulder Dia x 1-3/4" Shoulder Length x 5/16"-18 Socket Shoulder Bolt	JM0033449
4	3/8" x 2-1/2" Wire Lock Pin (38212WLP)	JM0014929
5	Square U-bolt 4-1/8" Inside Width x 6" Length, 5/8"-11TH	JM0014190
6	5/8"-11 x 2" Gr8 Z Hex Bolt	JM0001771
7	Gooseneck Manual Jack with Custom Mounting Plate (10,000#)	JM0007078
8	5/8"-11 x 5" Gr5 Z Hex Bolt	JM0016682
9	Hydraulic Jack Motor Coupler	JM0026086
10	5/16"-18 Gr2 Z Centerlock Hex Nut	JM0002143
11	ST Cover Plate (4-11/16" x 7-1/2" x 4-3/4")	JM0034699
12	Jack Brace for ST Gooseneck	JM0034697
13	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
14	3/8"-16 x 3/4" Gr5 Z SF Hex Bolt	JM0001750
15	5/8"-11 Gr2 Z Centerlock Hex Nut	JM0002146
16	ST A-Frame Hydraulic Jack Mount Plate	JM0028546
17	ST A-Frame Hydraulic Jack Mount Weldment	JM0028541
18	1/4"-20 Gr2 Z Centerlock Hex Nut	JM0001505
19	Brand Hydraulics Monoblock Hand Valve with Power Beyond	JM0037802
20	1/2" Male JIC x 3/4" Male ORB; 90 Degree Elbow	JM0039216
21	1/2" Male JIC x 5/8" Male ORB; 90 Degree Elbow	JM0039215
22	1/4"-20 x 2-1/2" Gr5 Z Hex Bolt	JM0001506

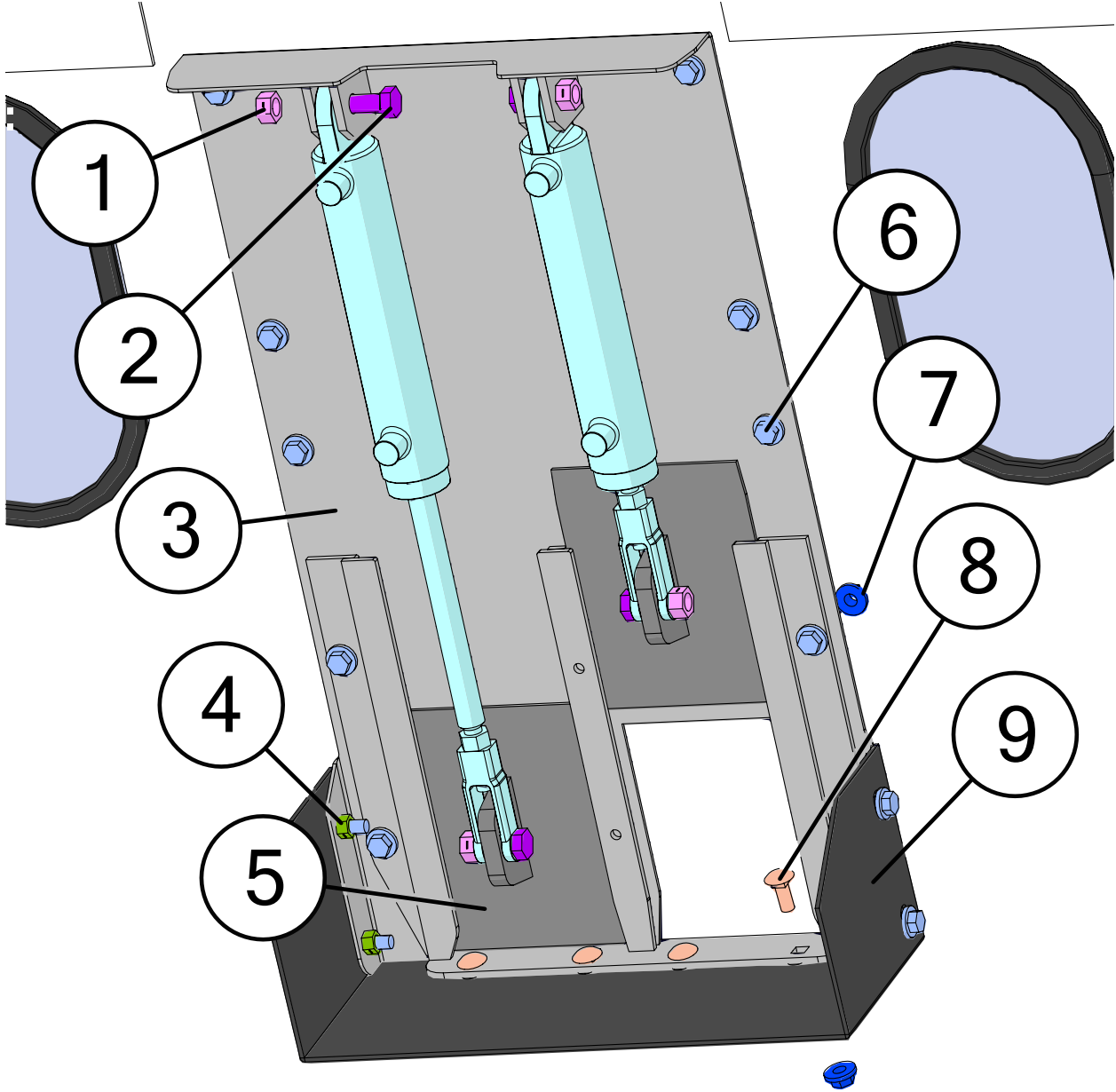


Brakes and Hub Assembly



	Description	Part No.
1	Rubber Plug for Dust Cap	JM0039538
2	Dust Cap for EZ Grease (7,000lb)	JM0035957
2	Aluminum Wheel Dust Cap	JM0049437
3	9/16"-18 Conical Lugnut (4WS) (ST)	JM0008525
3	9/16 RH 7/8 Hex 2.40 XL (Lug Nut to Aluminum Wheel)	JM0044721
4	Spring Steel Retaining Clip	JM0051458
5	Special 1" Jam Nut for 5.2k, 7k Axles	JM0035955
6	D Washer (1" ID)	JM0039578
7	14125A Roller Bearing	JM0039542
8	Bearing Cup for Superior Gearbox (14-20") (414276)	JM0025077
9	7K Hub-Drum with Studs, Nuts and Races	JM0041461
10	Stud 9/16"-18 x 2-13/16"	JM0020625
11	Cup, Large Inner, 12 Ton, 25520	JM0018102
12	Tapered Bearing Cone 25580, 12 Ton	JM0018104
13	2-1/4" ID Grease Seal 10-36	JM0035951
14	RH Brake Assembly Complete for SpeedTender (ST375RAC)	JM0035974
14	LH Brake Assembly Complete for SpeedTender (ST375LAC)	JM0035973
15	7,000 lb. Axle with Brakes	JM0001957

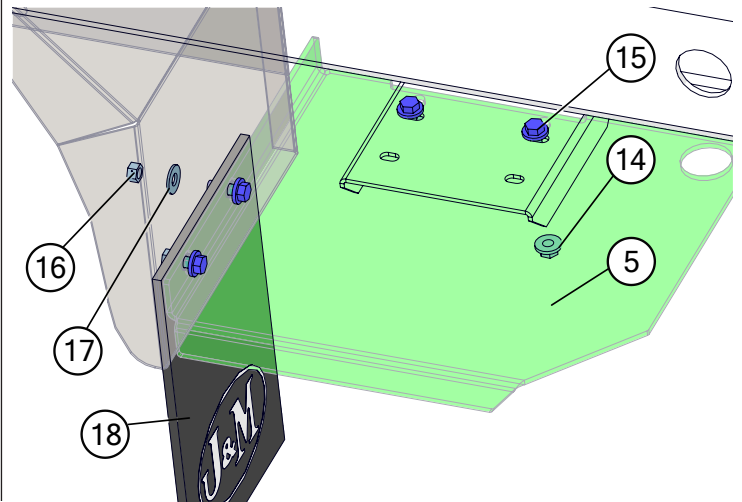
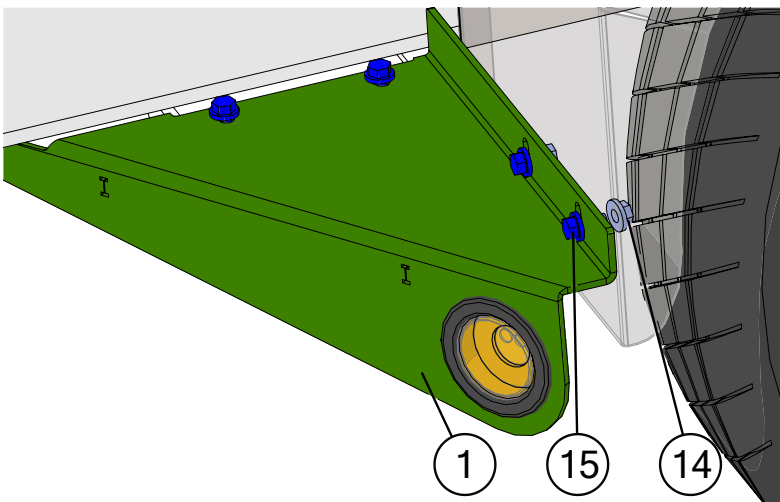
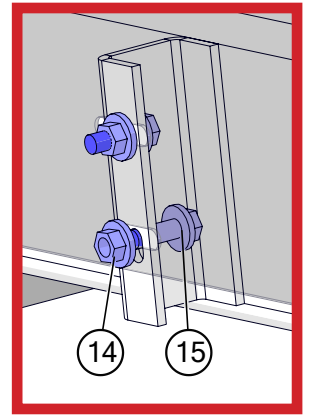
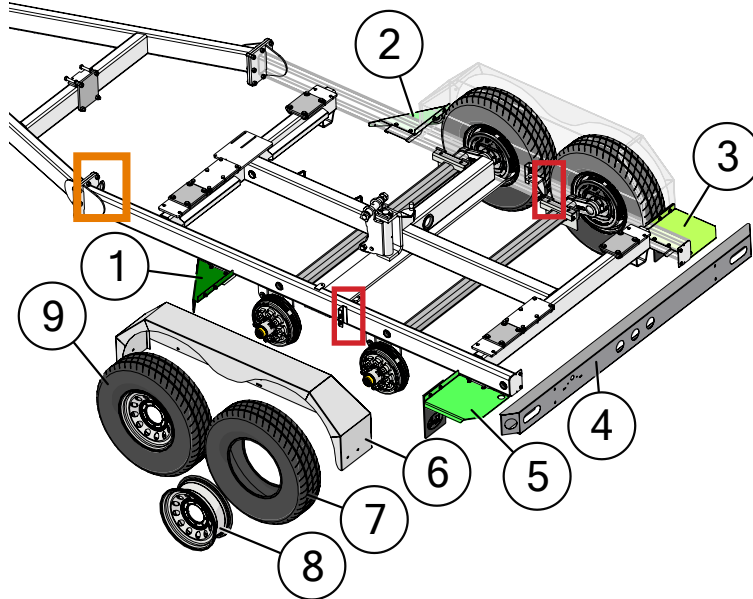
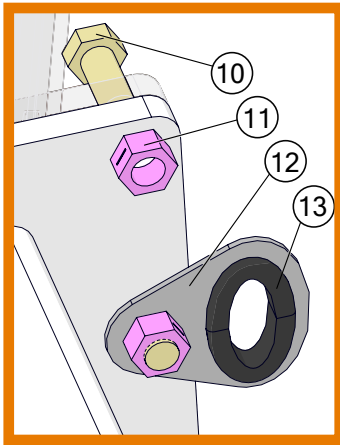
Hydraulic Door



	Description	Part No.
1	1/2"-13 Gr2 Z Centerlock Hex Nut	JM0001511
2	1/2"-13 x 1-1/2" Gr5 Z Hex Bolt	JM0002100
3	Hydraulic Door Weldment c450 (HDST375W)	JM0002872
4	3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
5	Hydraulic Door Weldment (290, 390)	JM0002883
6	3/8"-16 x 1" Gr5 Z SF Hex Bolt	JM0002092
7	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
8	3/8"-16 x 3/4" Gr5 Z Carriage Bolt	JM0002172
9	Seed Tender Rubber Door Skirt for Standard and Talc	JM0048679



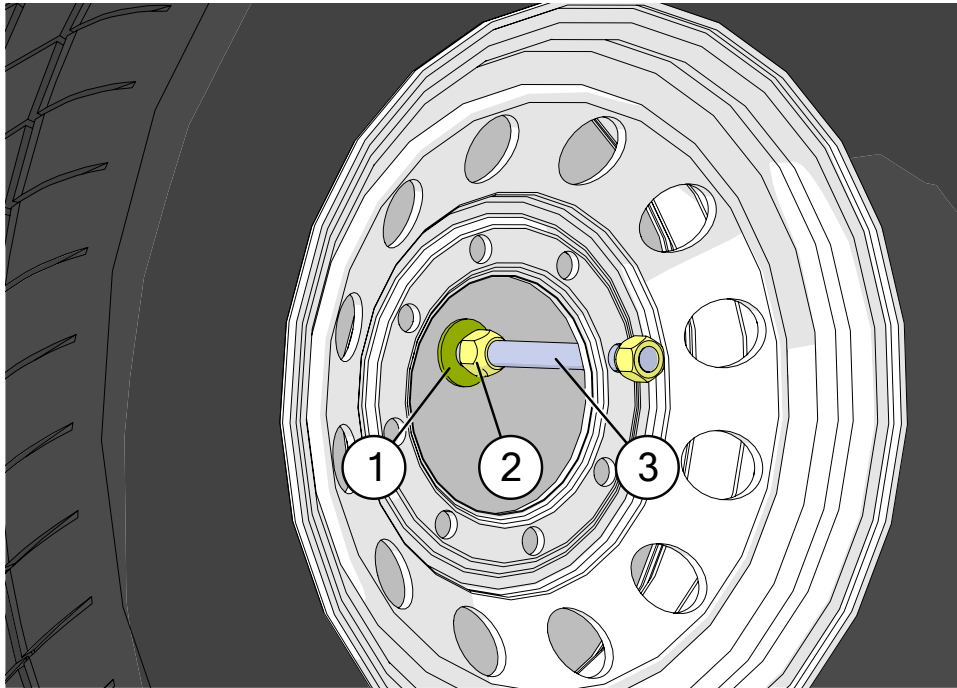
Chassis



Description	Part No.
1 Front Driver Side Fender Mount (SpeedTender)	JM0002339
2 Front Passenger Side Fender Mount (SpeedTender)	JM0002336
3 Rear Passenger Side Fender Mount (SpeedTender)	JM0002490
4 SpeedTender Pro Bumper	JM0020862
5 Rear Driver Side Fender Mount (SpeedTender)	JM0002491
6 Two Wheel Diamond Plate Fender Weldment (71")	JM0005874
7 235-85-R16 Load Range E - 8 Bolt Tire	JM0003232
8 Wheel Rim, 8 Hole, 16" x 6" (16x6-8)	JM0003233
8 Aluminum Wheel Rim, 8 Hole, 16" x 6" (16x6-8)	JM0049426
9 Wheel & Tire (235-85-R16 Load Range E - 8 Bolt Tire and 16x6-8 Hole Wheel Rim)	JM0009977
9 Wheel & Tire (235-85-R16 Load Range E - 8 Bolt Tire and 16x6-8 Hole Aluminum Wheel Rim)	JM0049427
10 5/8"-11 x 2" Gr8 Z Hex Bolt	JM0001771
11 5/8"-11 Gr2 Z Centerlock Hex Nut	JM0002146
12 Wiring Hanger Tab (Seed Tender Chassis)	JM0002346
13 1-3/4" x 1/4" Oval Grommet (Seed Tender)	JM0007124
14 3/8"-16 Gr5 Z SF Hex Nut	JM0002152
15 3/8"-16 x 1" Gr8 Z SF Hex Bolt	JM0001509
16 3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
17 3/8" ID, 1" OD Z Flat Washer	JM0003061
18 J&M Mud Flap	JM0001910

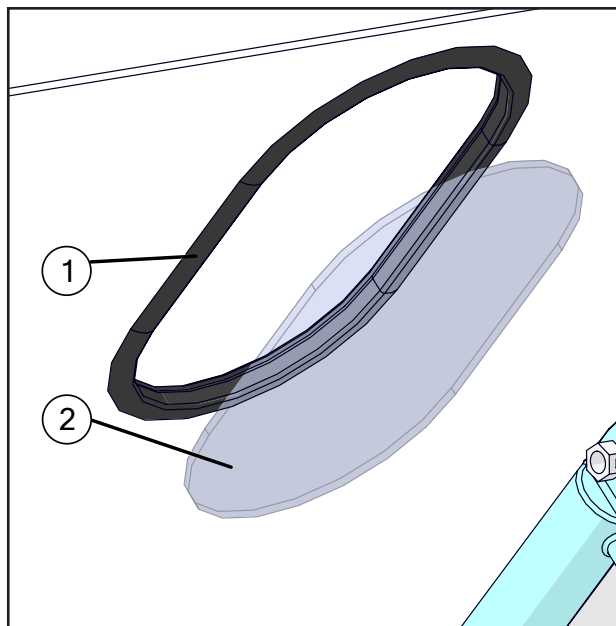


Spare Tire Mount



	Description	Part No.
1	9/16" USS Flat Washer	JM0050968
2	9/16"-18 Conical Lugnut (4WS) (ST)	JM0008525
3	9/16"-18 x 7-1/2" Full Thread Stud	JM0010068

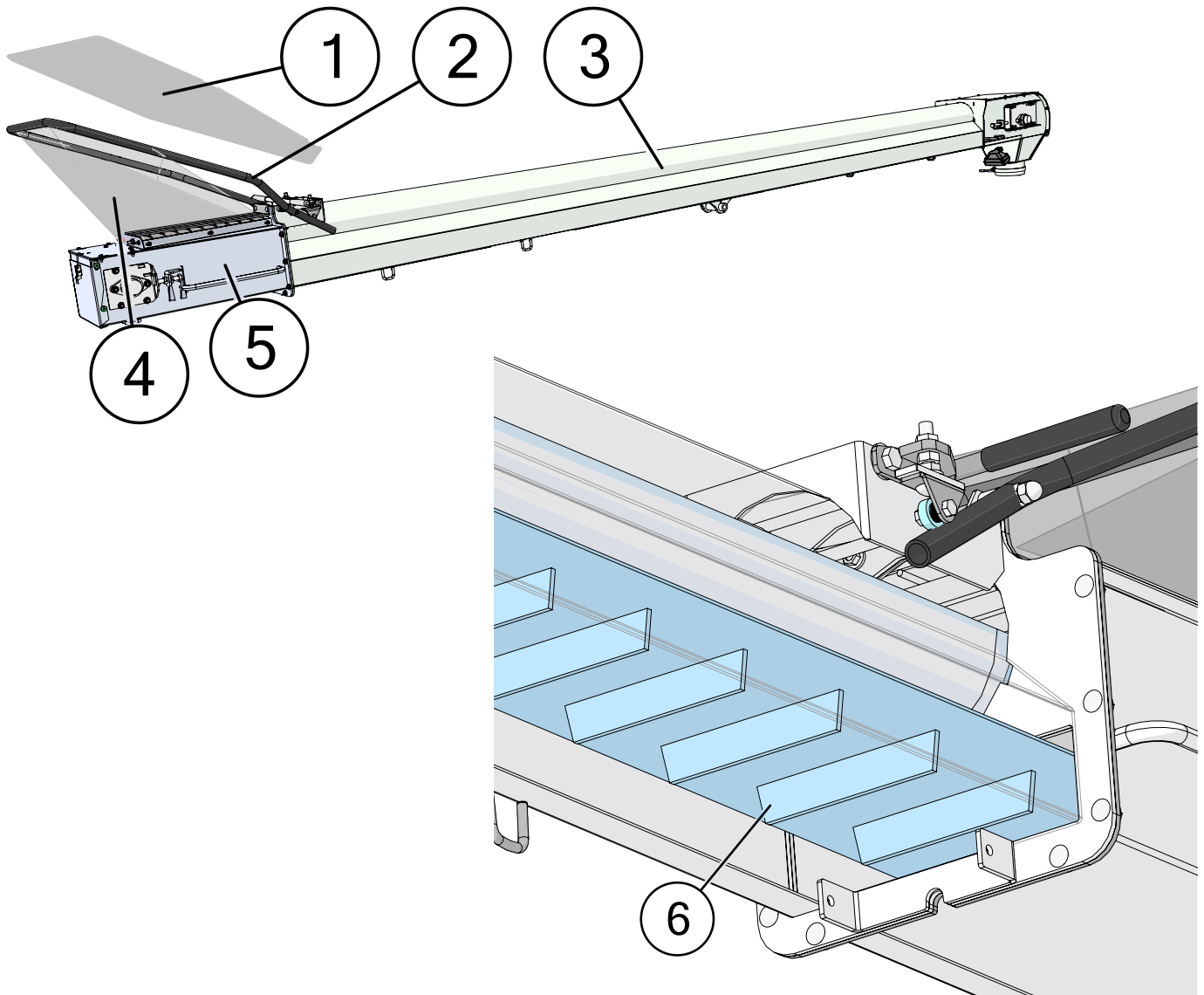
Windows



	Description	Part No.
1	Window Seal 3/4 "S" Strip	JM0000254
2	Standard Inspection Window	JM0000255

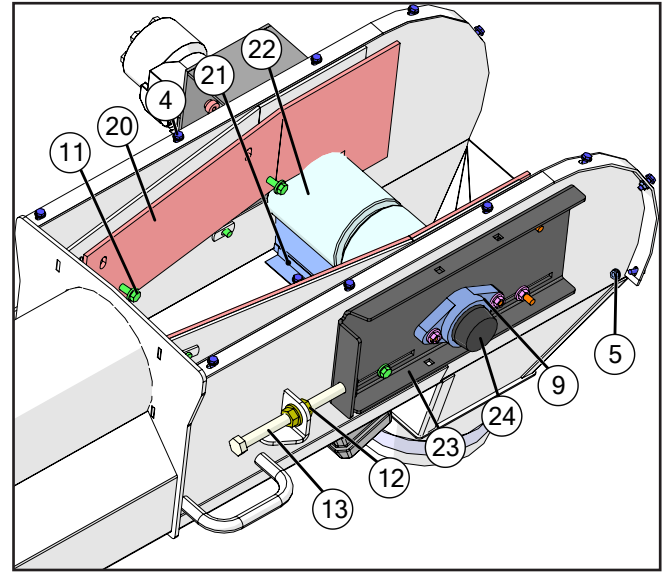
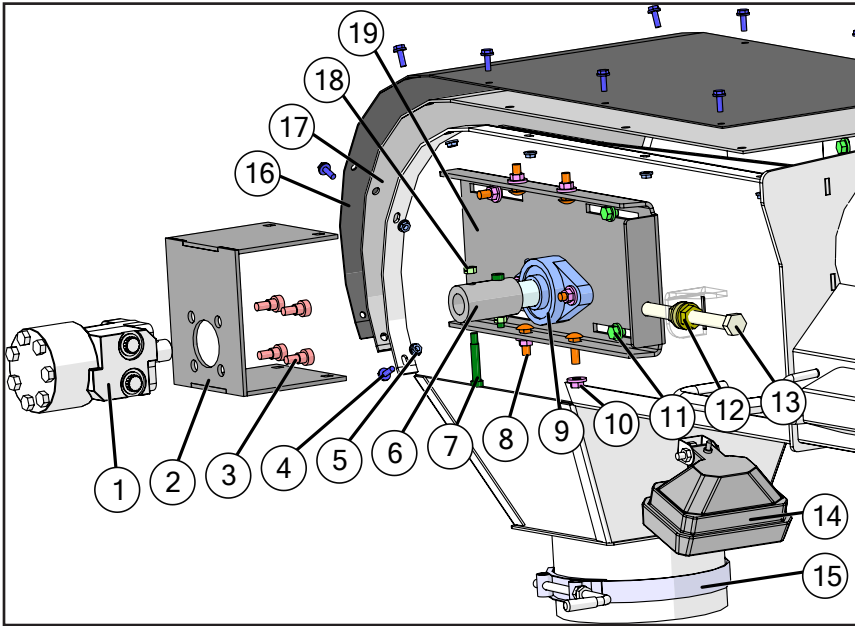


Conveyor



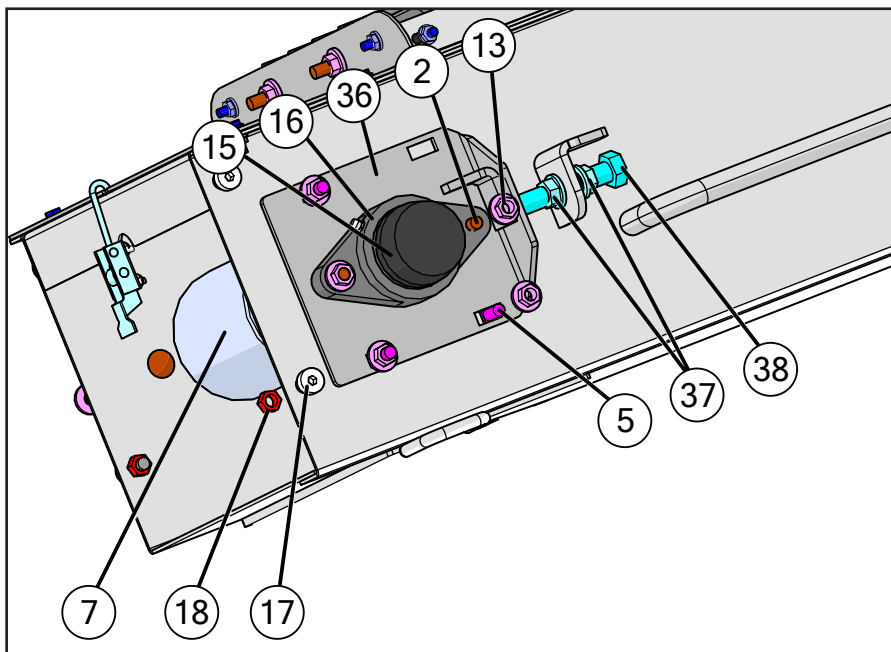
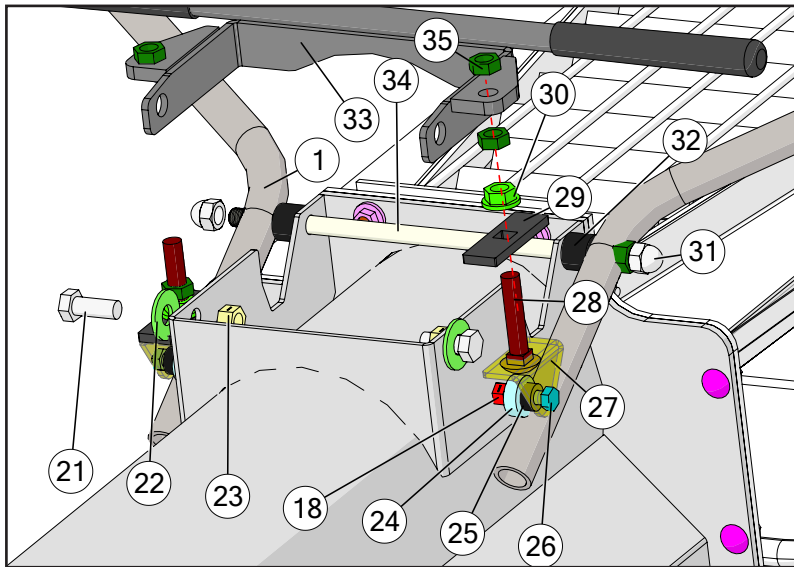
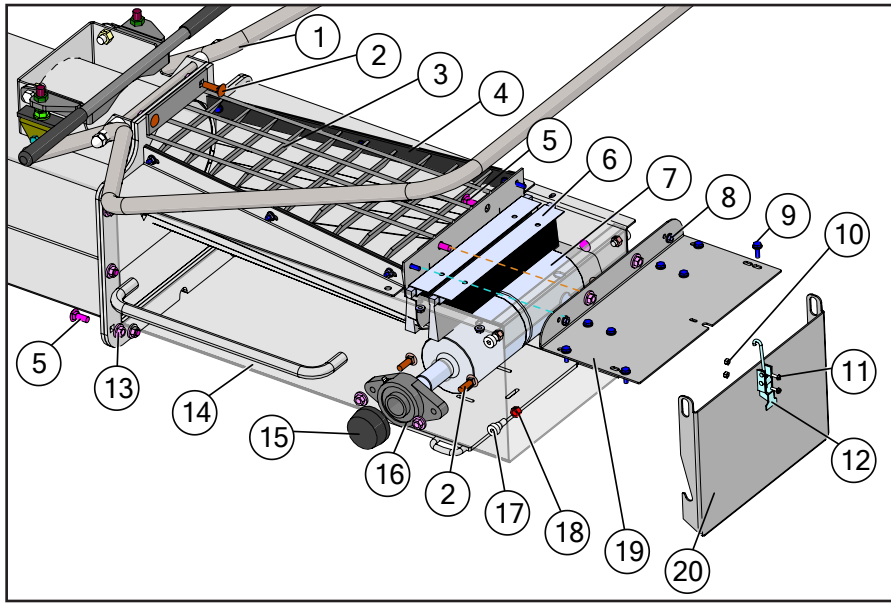
	Description	Part No.
1	LC Series Seed Tender Collapsible Vinyl Hopper Cover	JM0041070
2	Conveyor Hopper Support Tube	JM0040345
3	8" Tube Conveyor (22' V-Guide Belt) c450	JM0041089
4	LC Series Seed Tender Conveyor Hopper Tarp	JM0041069
5	8" Tube Conveyor, V-Guide Weldment Lower Section for c450	JM0041117
6	12" x 508" V-guide Conveyor Belt	JM0044704

Conveyor Discharge End



Description	Part No.
1 WR Series Hydraulic Motor with Keyway and Pinhole (15100F30N6AAAAA)	JM0010469
1 Seal Kit for 15100F30N6AAAAA WR Series Hydraulic Motor	JM0042773
2 Hydraulic Motor Mount (DMST375W)	JM0002225
3 1/2" Shoulder Dia x 3/8" Shoulder Length x 3/8"-16 Socket Shoulder Bolt	JM0009998
4 1/4"-20 x 3/4" Gr5 Z SF Hex Bolt	JM0001642
5 1/4"-20 Gr5 Z SF Hex Nut	JM0001630
6 Motor to Roller Connector	JM0022054
7 3/8" Shoulder Dia x 1-3/4" Shoulder Length x 5/16"-18 Socket Shoulder Bolt	JM0033449
8 3/8"-16 x 1-1/4" Gr5 Z Carriage Bolt	JM0001639
9 1-1/4" Flange Bearing (2 bolt) (ST) (114BST375)	JM0001811
10 3/8"-16 Gr5 Z SF Hex Nut	JM0002152
11 3/8"-16 x 3/4" Gr5 Z SF Hex Bolt	JM0001750
12 5/8"-11 Gr5 Z SF Hex Nut	JM0002151
13 5/8"-11 x 7-1/2" Gr5 Z Hex Bolt	JM0001631
14 SpeedTender LED Field Light with Weather Pack Connectors	JM0050942
15 Clamp for 8" Telescoping Spout (8C25S)	JM0002870
16 Belt Conveyor Discharge Cover (ST375HP)	JM0002772
17 Belt Conveyor Discharge Rubber Pad (ST375HPG)	JM0002771
18 5/16"-18 Gr2 Z Centerlock Hex Nut	JM0002143
19 Drive Side Tension Bracket Weldment (ST375DBTW)	JM0002235
20 Top Skirting	JM0021988
21 8" V-Guide Bottom Brush	JM0029585
22 Drive Roller For V Guide Belt	JM0021425
23 Motor Side Tension Bracket Weldment (ST375BTW)	JM0002234
24 2 Bolt Flange Bearing Safety Cap (1-1/4" Diameter)	JM0015906

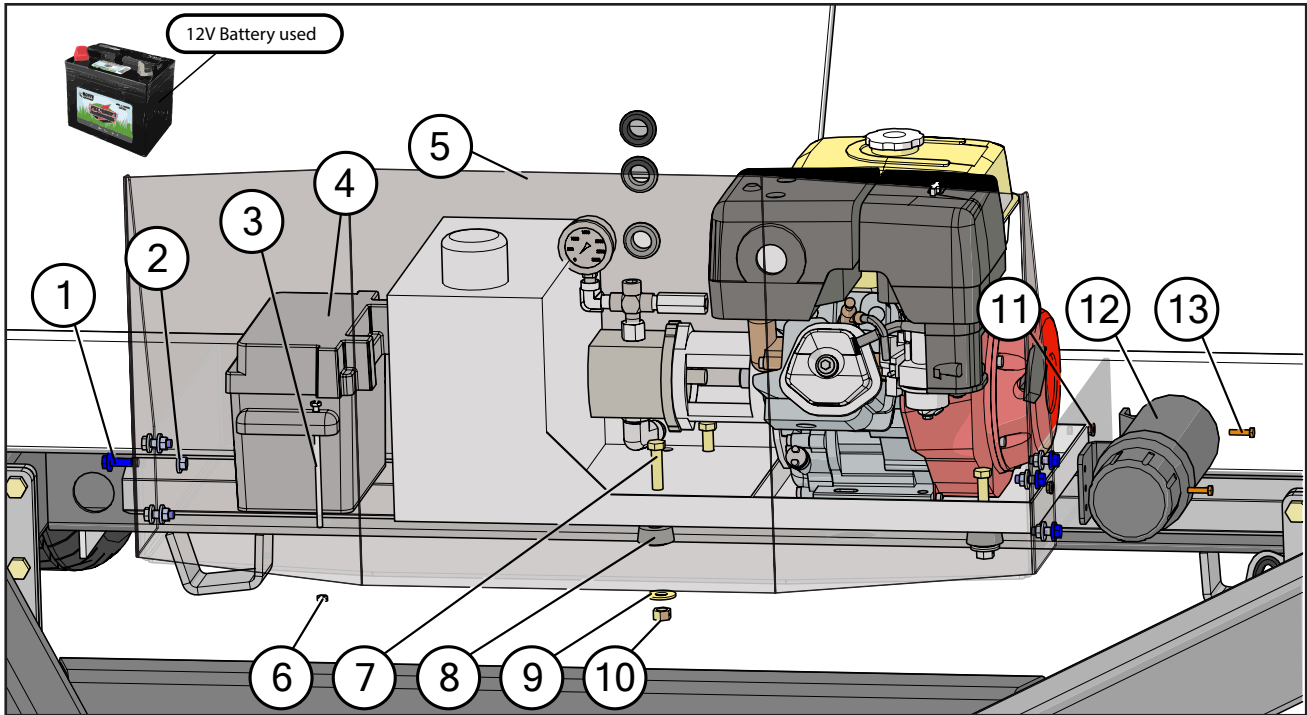
Conveyor Idler End



Conveyor Idler End

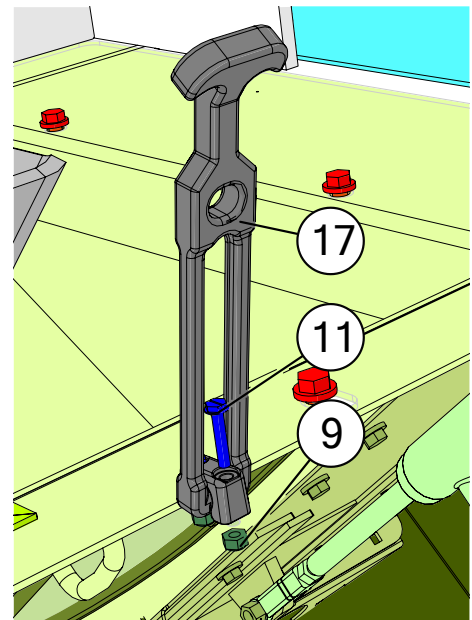
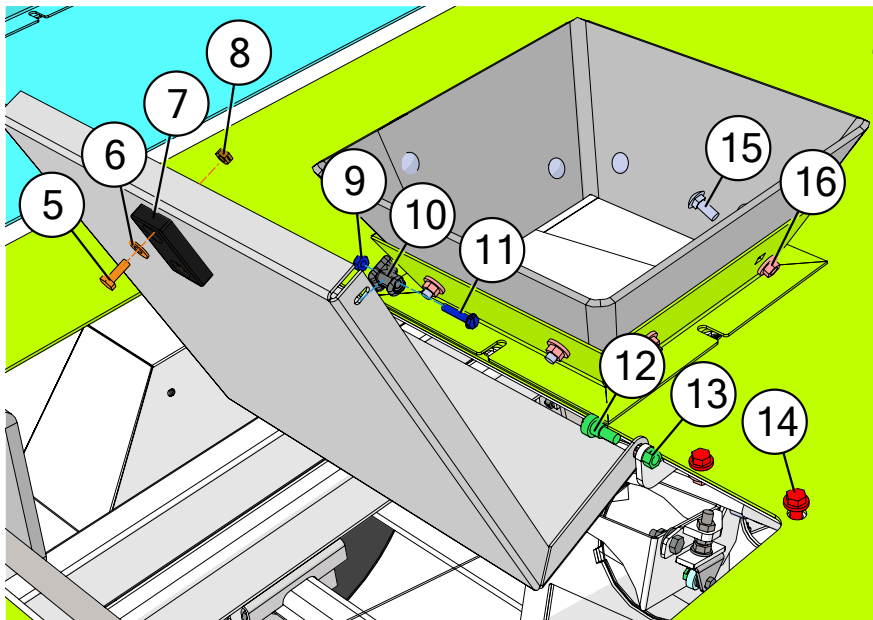
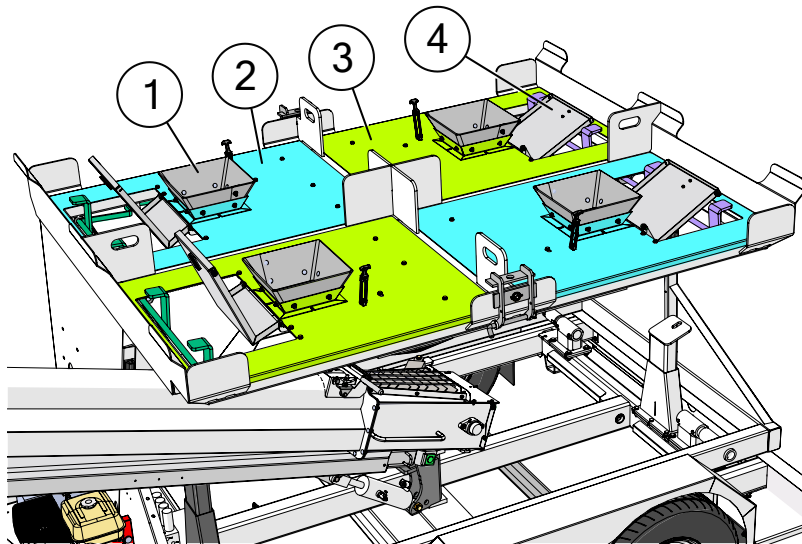
	Description	Part No.
1	Conveyor Hopper Support Tube	JM0040345
2	3/8"-16 x 1-1/4" Gr5 Z Carriage Bolt	JM0001639
3	Conveyor Guard Weldment	JM0002466
4	Inner Rubber Clamp-Hopper End 1-1/4" x 21-5/8" (1142158P)	JM0002767
5	3/8"-16 x 1" Gr5 Z Carriage Bolt	JM0001632
6	8" V-Guide Bottom Brush	JM0029585
7	Tube Conveyor Roll, V-Guide, Idler	JM0021426
8	1/4"-20 Gr5 Z SF Hex Nut	JM0001630
9	1/4"-20 x 3/4" Gr5 Z SF Hex Bolt	JM0001642
10	#8-32 Z Nylon Locking Hex Nut	JM0012334
11	#8-32 x 1/2" Slotted Hex Washer Head Machine Screw	JM0012333
12	Adjustable Draw Latch (A1-11-502-10)	JM0010512
13	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
14	8" Tube Conveyor, V-Guide Weldment Lower Section	JM0027363
15	2 Bolt Flange Bearing Safety Cap (1-1/4" Diameter)	JM0015906
16	1-1/4" Flange Bearing (2 bolt) (ST) (114BST375)	JM0001811
17	1/2" Shoulder Dia x 3/8" Shoulder Length x 3/8"-16 Socket Shoulder Bolt	JM0009998
18	3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
19	Conveyor Hopper Brush Mount	JM0027027
20	Seed Tender Cleanout Door	JM0027026
21	1/2"-13 x 1-1/4" Gr5 Z Hex Bolt	JM0001513
22	1/2" ID, 1-3/8" OD Z Flat Washer	JM0003082
23	1/2"-13 Gr2 Z Centerlock Hex Nut	JM0001511
24	Stainless Steel Roller Bearing (3/8" ID, 1-1/8" OD)	JM0001828
25	3/4" OD, 13/32" ID x 3/8" Black Nylon Spacer	JM0021981
26	3/8"-16 x 1-1/4" Gr5 Z Hex Bolt	JM0016675
27	Hopper Handle Bearing Mount	JM0002220
28	1/2"-13 x 2-1/2" Gr5 Z Carriage Bolt	JM0014197
29	Slider Pad, Seed Tender Hopper Stop	JM0014182
30	1/2"-13 Gr5 Z SF Hex Nut	JM0002153
31	1/2"-13 Gr5 Z Acorn Hex Nut	JM0001772
32	33/64" ID x 1" OD x 3/4" L Black UV Nylon Spacer	JM0001962
33	Belt Conveyor Hopper Lock Weldment	JM0002781
34	12-1/2" Hopper Handle Pivot Shaft	JM0002786
35	1/2"-13 Z Gr5 Hex Jam Nut	JM0002157
36	Idler Tension Bracket Weldment (ST375ITBW)	JM0002199
37	5/8"-11 Gr5 Z SF Hex Nut	JM0002151
38	5/8"-11 x 3-1/2" Gr5 Z Hex Bolt	JM0001650

Motor and Shroud



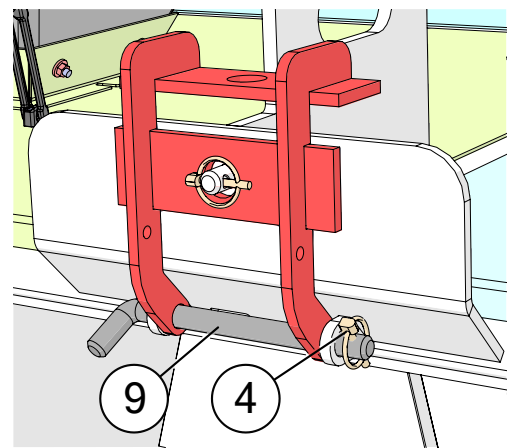
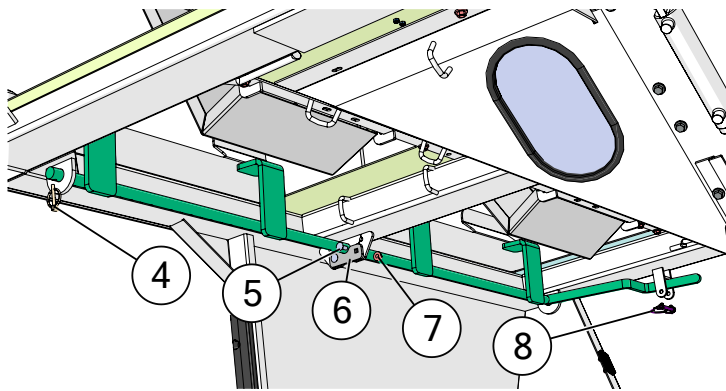
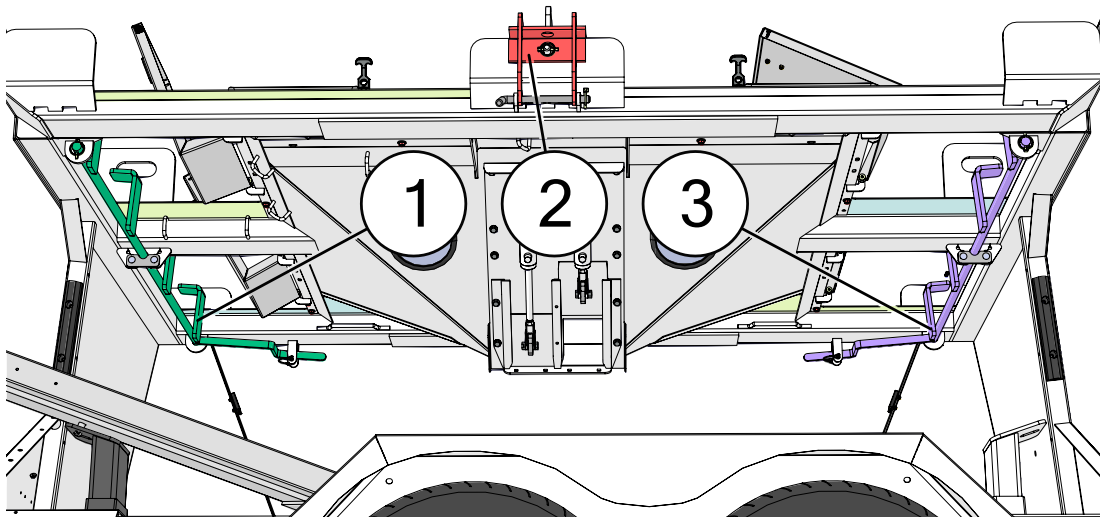
	Description	Part No.
1	3/8"-16 x 1" Gr5 Z SF Hex Bolt	JM0002092
2	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
3	1/4"-20 x 6" Gr5 Z Hex Bolt	JM0049441
4	Battery Box (SpeedTender)	JM0001846
5	Engine Cover (Seed Tender) (ECST375)	JM0000327
6	1/4"-20 Gr2 Z Centerlock Hex Nut	JM0001505
7	1/2"-13 x 2" Gr8 Z Hex Bolt	JM0001620
8	Neoprene Vibration Damping Mount with 5/8" Diameter Hole	JM0001869
9	1/2" ID, 1-3/8" OD Z Flat Washer	JM0003082
10	1/2"-13 Gr2 Z Centerlock Hex Nut	JM0001511
11	1/4"-20 Gr5 Z Flange Nut	JM0001499
12	Manual Canister 4-1/4" Diameter	JM0025266
13	1/4"-20 x 1" Gr5 Z Hex Bolt	JM0002095

Covers and Lids



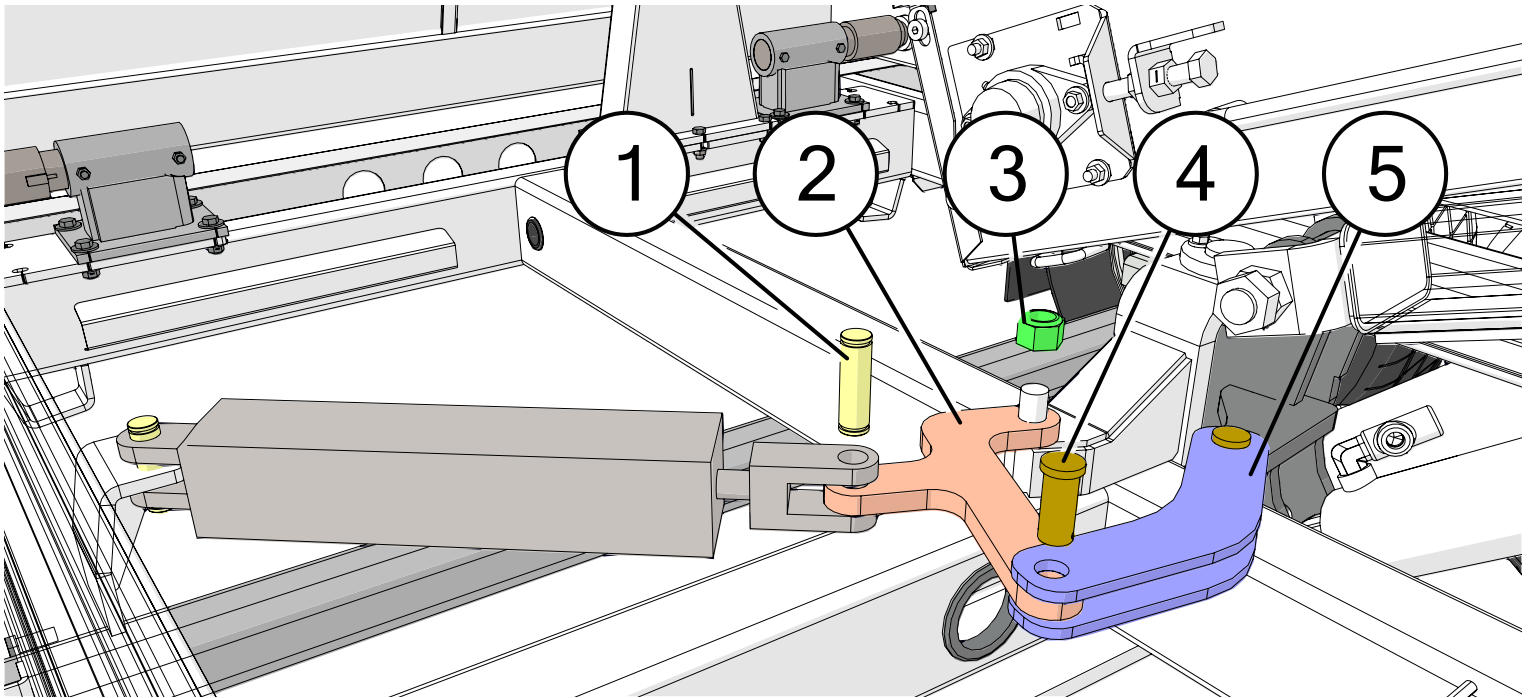
Description	Part No.
1 c450 Rubber Skirt for Lids	JM0035220
2 c450 Cover Weldment Front Passenger Side	JM0034520
3 c450 Cover Weldment Front Driver Side	JM0034510
4 Lids for Cover Weldment c450	JM0034535
5 1/4"-20 x 3/4" Gr5 Z Hex Bolt	JM0001507
6 1/4" Uss Flat Washer	JM0003090
7 2-3/4" x 1-1/2" Rest Pad	JM0020802
8 1/4"-20 Gr5 Centerlock Hex Nut	JM0001505
9 #10-24 Nylon Locking Hex Nut	JM0016030
10 Nylon T-Handle Latch Keeper	JM0035260
11 #10-24 x 1" Slotted Hex Washer Head Machine Screw	JM0009982
12 1/2" Shoulder Dia x 3/8" Shoulder Length x 3/8"-16 Socket Shoulder Bolt	JM0009998
13 1/2"-13 Gr2 Z Centerlock Hex Nut	JM0001511
14 3/8"-16 x 3/4" Gr5 Z SF Hex Bolt	JM0001750
15 3/8"-16 x 1" Gr5 Z Carriage Bolt	JM0001632
16 3/8 -16 Gr5 Z SF Hex Nut	JM0002152
17 8-3/4" Rubber T-Handle Latch	JM0035261

Box Latches



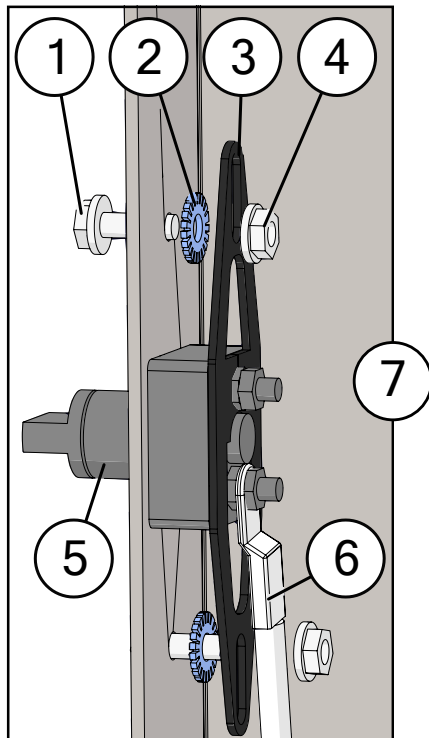
	Description	Part No.
1	Front Clamp Bar c450	JM0033360
2	Side Latch Weldment c450	JM0035194
3	Rear Clamp Bar c450	JM0033375
4	1/4" Diameter Snap Ring	JM0001870
5	3/8"-16 x 1" Gr5 Z Carriage Bolt	JM0001632
6	SpeedTender Pro Lock Down Bolt-on Plate	JM0020505
7	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
8	3/8" x 2-1/2" Wire Lock Pin (38212WLP)	JM0014929
9	3/4" x 8" Z L Pin (Header Wagon, c450)	JM0029738

Swing Arm



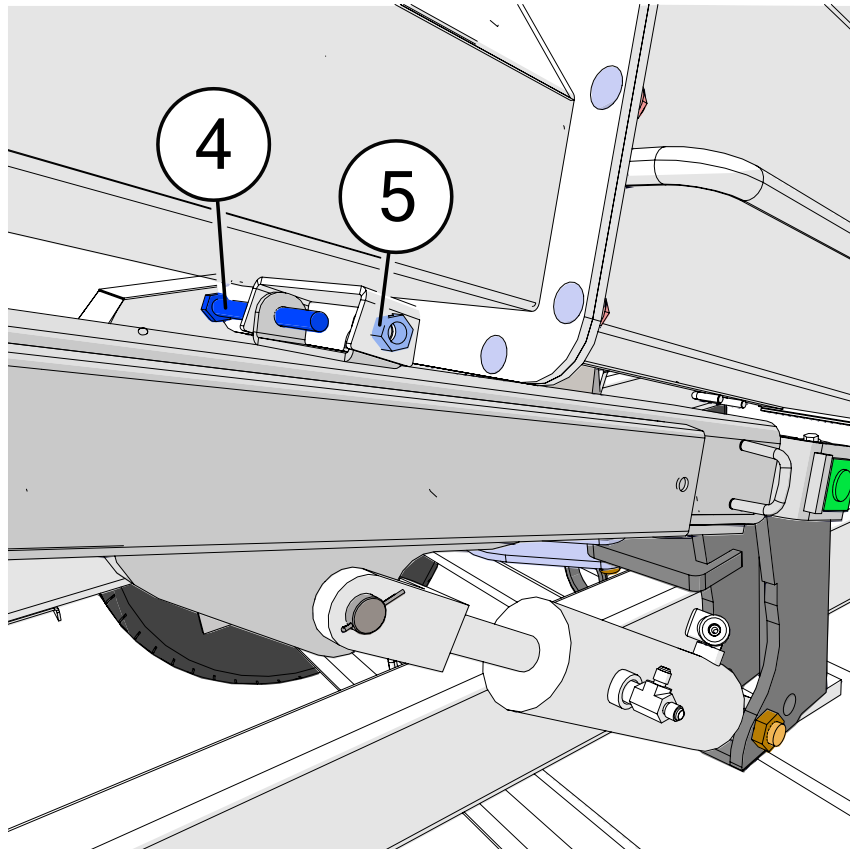
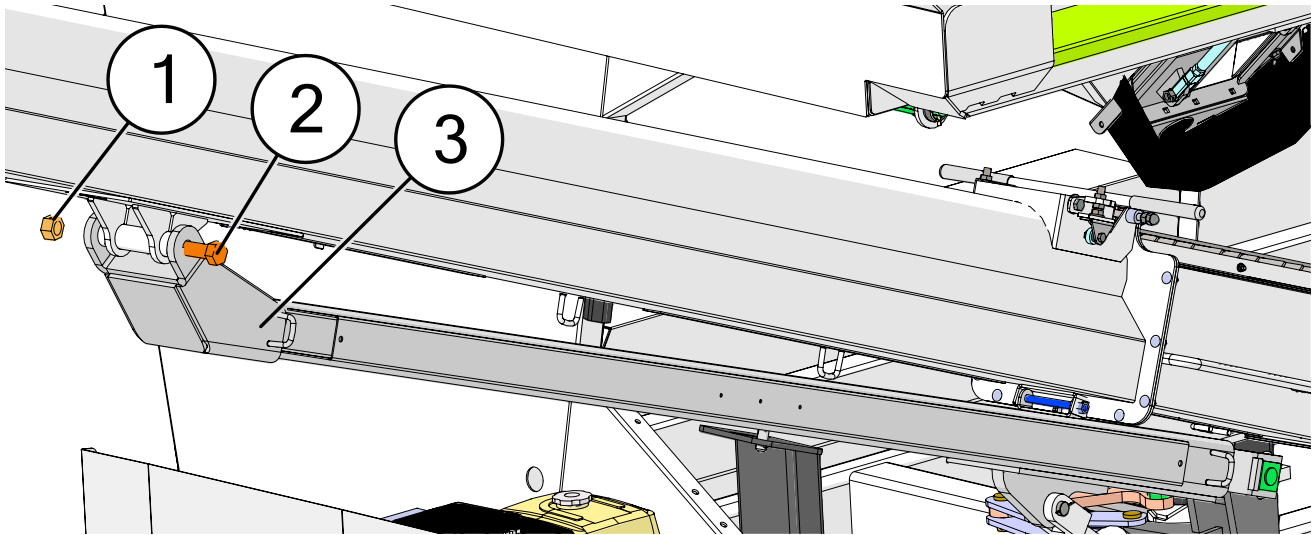
Description	Part No.
1 1" x 3-3/8" Hydraulic Cylinder Pin	JM0010103
2 Single Swing Link c450	JM0002252
3 1"-8 Gr5 Z Nylon Locking Hex Nut	JM0002161
4 1" x 2-1/4" Pin with Head and Cotter Pin	JM0010201
5 Dual Swing Link c450	JM0002260

Battery Disconnect



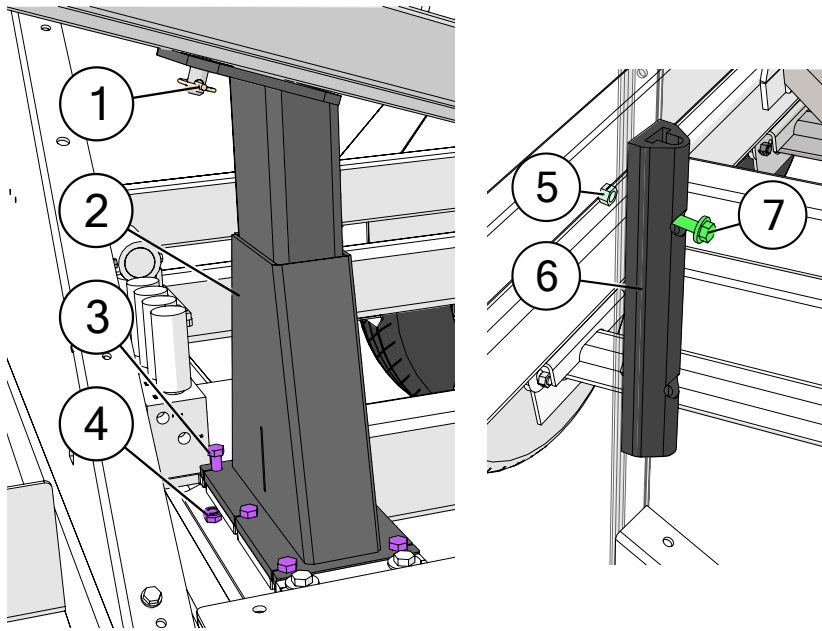
Description	Part No.
1 1/4"-20 x 3/4" Gr5 Z SF Hex Bolt	JM0001642
2 1/4" Lock Washer	JM0055054
3 Battery Disconnect Switch Mount	JM0053797
4 1/4"-20 Gr5 Z SF Hex Nut	JM0001630
5 Battery Disconnect Switch	JM0053441
6 Battery Disconnect Cable (96")	JM0054583
7 Complete Battery Disconnect Assembly	JM0054599

Boom Arm



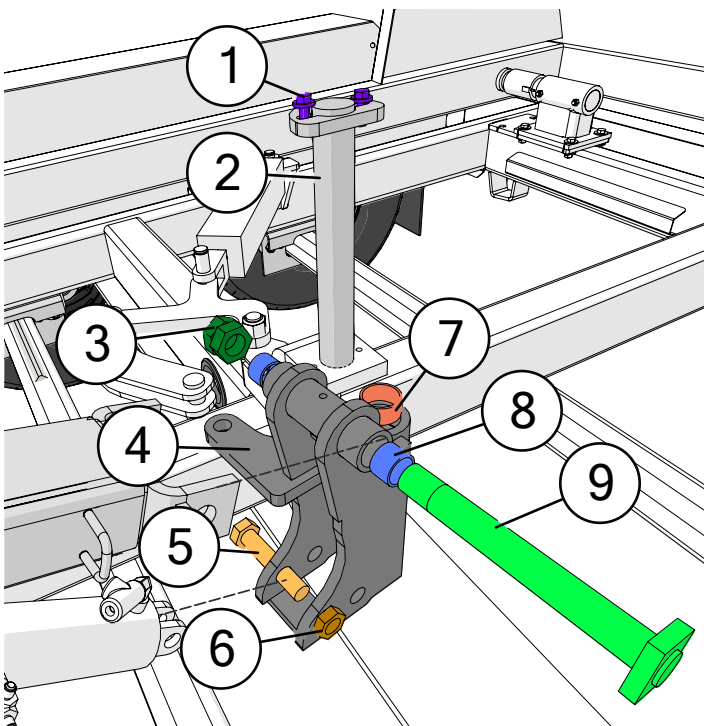
	Description	Part No.
1	1"-8 Gr2 Z Centerlock Hex Nut	JM0002149
2	1"-8 x 9" Gr8 Z Hex Bolt	JM0001708
3	Boom Arm c450	JM0041093
4	1/2"-13 x 5-1/2" Gr5 Z Hex Bolt	JM0001498
5	1/2"-13 Gr2 Z Centerlock Hex Nut	JM0001511

Boom Rests



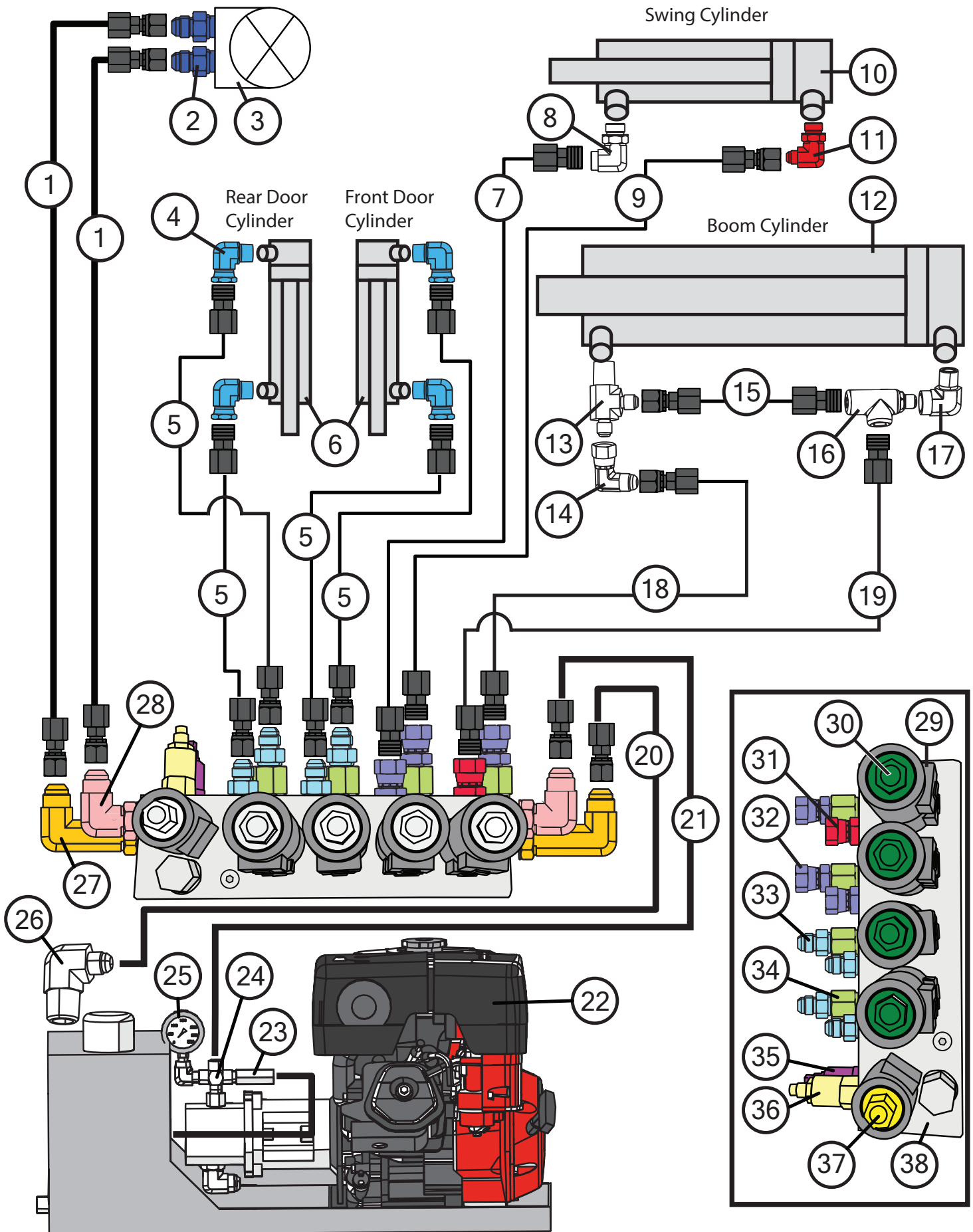
	Description	Part No.
1	1/4" Diameter Snap Ring	JM0001870
2	Boom Rest Weldment (275, c450)	JM0005876
3	1/2"-13 x 1-3/4" Gr5 Z Hex Bolt	JM0002101
4	1/2"-13 Gr5 Z SF Hex Nut	JM0002153
5	3/8"-16 Gr2 Z Centerlock Hex Nut	JM0001512
6	12" x 2" Dock Bumper	JM0001890
7	3/8"-16 x 1" Gr5 Z SF Hex Bolt	JM0002092

Boom Swivel



	Description	Part No.
1	3/8"-16 x 1" Gr8 Z SF Hex Bolt	JM0001509
2	Vertical Axis Pin Weldment (VAPW)	JM0002238
3	1-1/4"-7 Gr5 Z Hex Nut	JM0001700
4	Vertical Axis Boom Pivot Weldment (VABPW)	JM0002241
5	1"-8 x 5" Gr8 YZ Hex Bolt	JM0001774
6	1"-8 Gr5 Z Hex Jam Nut	JM0001705
7	1-3/4" ID Bronze Bushing (2" OD x 1" Length) (EB-134)	JM0002244
8	1-1/4" ID x 1-1/2" OD Bronze Bushing (1" Depth)	JM0002248
9	Horizontal Axis Boom Pivot Pin Weldment	JM0002456

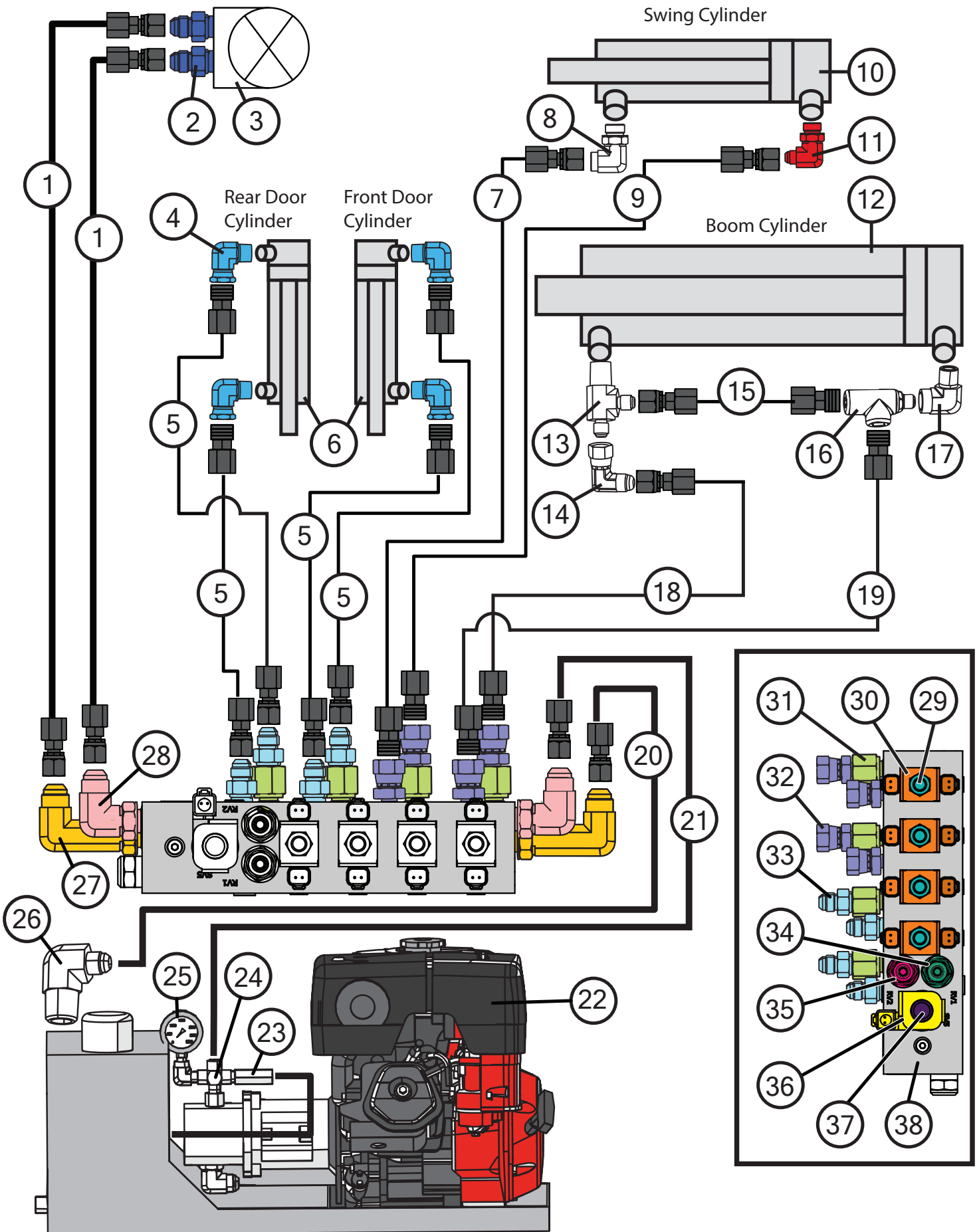
Hydraulics Schematic for Aluminum Valve



Hydraulics Schematic for Aluminum Valve

	Description	Part No.
1	1/2" x 350" Hydraulic Hose 350inch8M3k-8G-8FJX-8G-8FJX	JM0051354
2	1/2" Male JIC x 1/2" Male NPT; Straight	JM0015201
3	WR Series Hydraulic Motor with Keyway and Pinhole (15100F30N6AAAAA)	JM0010469
3	Seal Kit for 15100F30N6AAAAA WR Series Hydraulic Motor	JM0042773
4	1/4" Male NPT x 1/4" Female NPT-Swivel; 90 Degree Elbow	JM0010301
5	1/4" x 140" Hydraulic Hose 194inch4M3k-4G-4MP-4G-6FJX	JM0010300
6	1-1/2" Bore x 7" Stroke Hydraulic Cylinder (157HC)	JM0002882
6	Seal Kit for 1-1/2" Bore x 7" Stroke Hydraulic Cylinder (JD571)	JM0046352
7	1/4" x 82" Hydraulic Hose 82inch4M3k-4G-6MP-4G-6MP	JM0051349
8	1/2" Male ORB x 3/8" Female NPT; 90 Degree Elbow	JM0049446
9	1/4" x 98" Hydraulic Hose 98inch4M3k-4G-6MP-4G-6FJX	JM0051353
10	3" x 14" Welded Cylinder (No Rod, Clevis)	JM0041255
10	Seal Kit for 3" x 14" Welded Cylinder (No Rod, Clevis)	JM0025404
11	3/8" Male JIC x 1/2" Male ORB; 90 Degree Elbow	JM0037159
12	4" Bore x 5" Stroke Hydraulic Cylinder (1" Retracted)	JM0001892
12	Seal Kit for 4" x 6" Welded Cylinder	JM0046354
13	3/8" Male JIC x 1/2" Male NPT x 3/8" Male JIC; Tee	JM0010291
14	3/8" Male JIC x 3/8" Female JIC Swivel; 90 Degree Elbow	JM0010295
15	1/4" x 12" Hydraulic Hose 12inch4M3k-4G-4MP-4G-6FJX	JM0010282
16	PC-37 Check Valve	JM0018233
17	3/8" Female NPT x 1/2" Male NPT; 90 Degree Elbow	JM0010292
18	1/4" x 107" Hydraulic Hose 107inch4M3k-4G-6MP-4G-6FJX	JM0010283
19	1/4" x 99" Hydraulic Hose 99inch4M3k-4G-6MP-4G-6MPX	JM0051351
20	1/2" x 34" Hydraulic Hose 34inch8M3k-8G-8FJX-8G-8FJX	JM0010287
21	1/2" x 34" Hydraulic Hose 34inch8M3k-8G-6MPX-8G-8FJX	JM0010285
22	Honda GX390 Engine	JM0001749
23	Vonberg 2100 PSI Blowoff Valve	JM0037492
24	3/8" Male NPT x 3/8" Female NPT x 3/8" Female NPT x 3/8" Female NPT; Cross	JM0027115
25	Pressure Gauge 0-3000 PSI (P562713)	JM0037742
26	1/2" Male JIC x 3/4" Male NPT; 90 Degree Elbow	JM0033775
27	1/2" Male JIC x 1/2" Male ORB; Extra Long 90 Degree Elbow (6801-LL-08-08)	JM0046935
28	1/2" Male JIC x 1/2" Male ORB; 90 Degree Elbow	JM0010297
29	Coil/Solenoid for Aluminum Valve Block (SL-1)	JM0033735
30	Large Cartridge SV10-57 (Aluminum Valve Block)	JM0033737
31	3/8" Male ORB x 3/8" Female NPSM, 0.042 Restrictor; Straight (6900-06-06-R.042)	JM0033729
32	3/8" Male ORB x 3/8" Female NPSM Swivel; Straight	JM0044256
33	3/8" Male JIC x 3/8" Male ORB; Straight	JM0043614
34	3/8" Male ORB x 3/8" Female ORB; Straight Reducer	JM0039051
35	Relief Valve 1800 PSI (for Aluminum Valve Block)	JM0033733
36	Relief Valve 1600 PSI (for Aluminum Valve Block)	JM0033734
37	Small Cartridge SV10-21 (Aluminum Valve Block)	JM0033736
38	5 Function Aluminum Manifold Valve Block	JM0029973

Hydraulic Schematic for Black Intercomp Valve

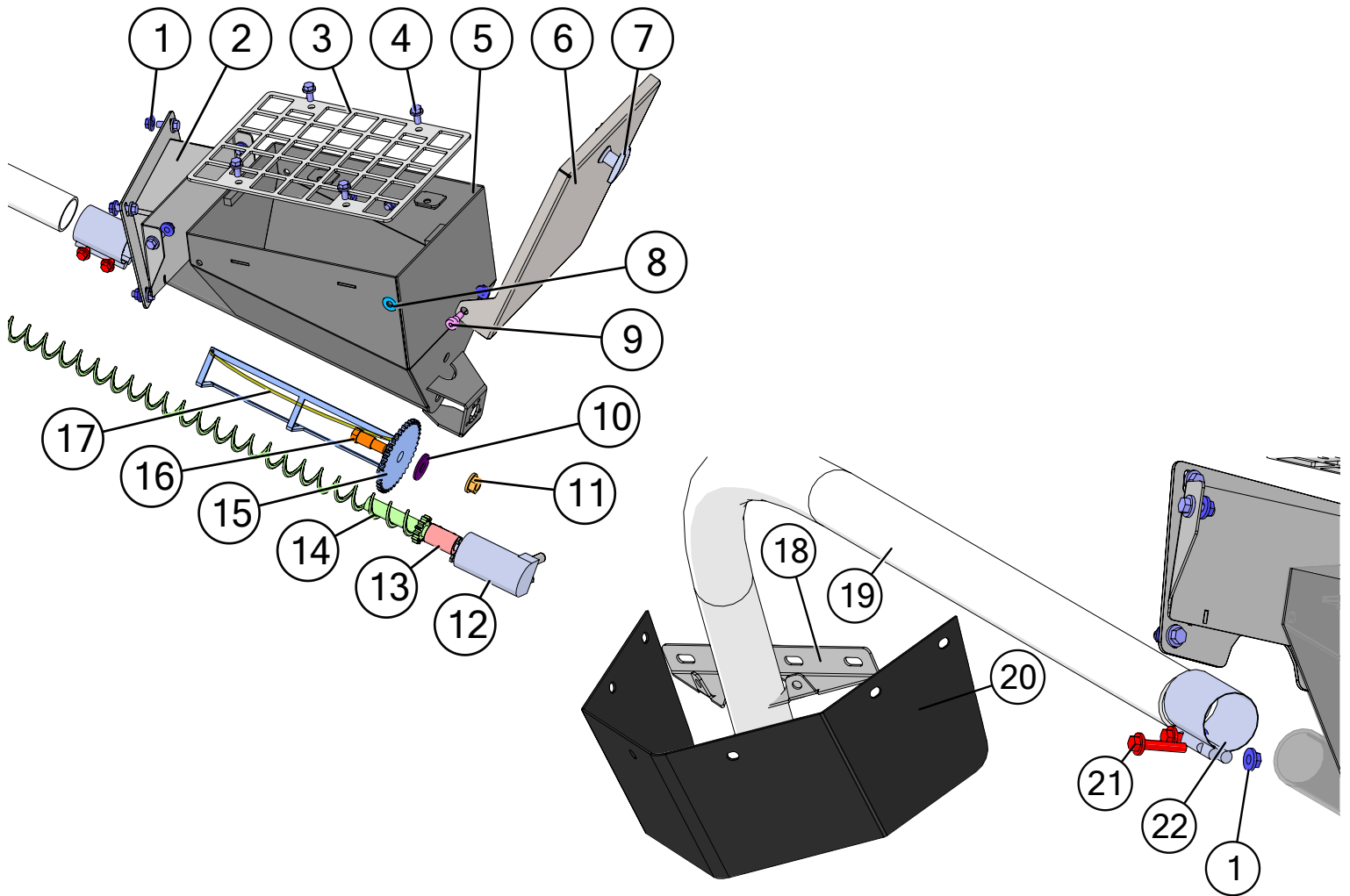


Hydraulic Schematic for Black Intercomp Valve

	Description	Part No.
1	1/2" x 350" Hydraulic Hose 350inch8M3k-8G-8FJX-8G-8FJX	JM0051354
2	1/2" Male JIC x 1/2" Male NPT; Straight	JM0015201
3	WR Series Hydraulic Motor with Keyway and Pinhole (15100F30N6AAAAA)	JM0010469
3	Seal Kit for 15100F30N6AAAAA WR Series Hydraulic Motor	JM0042773
4	1/4" Male NPT x 1/4" Female NPT-Swivel; 90 Degree Elbow	JM0010301
5	1/4" x 140" Hydraulic Hose 194inch4M3k-4G-4MP-4G-6FJX	JM0010300
6	1-1/2" Bore x 7" Stroke Hydraulic Cylinder (157HC)	JM0002882
6	Seal Kit for 1-1/2" Bore x 7" Stroke Hydraulic Cylinder (JD571)	JM0046352
7	1/4" x 82" Hydraulic Hose 82inch4M3k-4G-6MP-4G-6MP	JM0051349
8	1/2" Male ORB x 3/8" Female NPT; 90 Degree Elbow	JM0049446
9	1/4" x 98" Hydraulic Hose 98inch4M3k-4G-6MP-4G-6FJX	JM0051353
10	3" x 14" Welded Cylinder (No Rod, Clevis)	JM0041255
10	Seal Kit for 3" x 14" Welded Cylinder (No Rod, Clevis)	JM0025404
11	3/8" Male JIC x 1/2" Male ORB; 90 Degree Elbow	JM0037159
12	4" Bore x 5" Stroke Hydraulic Cylinder (1" Retracted)	JM0001892
12	Seal Kit for 4" x 6" Welded Cylinder	JM0046354
13	3/8" Male JIC x 1/2" Male NPT x 3/8" Male JIC; Tee	JM0010291
14	3/8" Male JIC x 3/8" Female JIC Swivel; 90 Degree Elbow	JM0010295
15	1/4" x 12" Hydraulic Hose 12inch4M3k-4G-4MP-4G-6FJX	JM0010282
16	PC-37 Check Valve	JM0018233
17	3/8" Female NPT x 1/2" Male NPT; 90 Degree Elbow	JM0010292
18	1/4" x 107" Hydraulic Hose 107inch4M3k-4G-6MP-4G-6FJX	JM0010283
19	1/4" x 99" Hydraulic Hose 99inch4M3k-4G-6MP-4G-6MPX	JM0051351
20	1/2" x 34" Hydraulic Hose 34inch8M3k-8G-8FJX-8G-8FJX	JM0010287
21	1/2" x 34" Hydraulic Hose 34inch8M3k-8G-6MPX-8G-8FJX	JM0010285
22	Honda GX390 Engine	JM0001749
23	Vonberg 2100 PSI Blowoff Valve	JM0037492
24	3/8" Male NPT x 3/8" Female NPT x 3/8" Female NPT x 3/8" Female NPT; Cross	JM0027115
25	Pressure Gauge 0-3000 PSI (P562713)	JM0037742
26	1/2" Male JIC x 3/4" Male NPT; 90 Degree Elbow	JM0033775
27	1/2" Male JIC x 1/2" Male ORB; Extra Long 90 Degree Elbow (6801-LL-08-08)	JM0046935
28	1/2" Male JIC x 1/2" Male ORB; 90 Degree Elbow	JM0010297
29	Position Cartridge (Swing/Doors/Boom) (FA/VBBA-5)	JM0050867
30	Position Coil/Solenoid Hyd (Swing/Doors/Boom) (FA/VBBA-5)	JM0050868
31	3/8" Male ORB x 3/8" Female ORB; Straight Reducer	JM0039051
32	3/8" Male ORB x 3/8" Female NPSM Swivel; Straight	JM0044256
33	3/8" Male JIC x 3/8" Male ORB; Straight	JM0043614
34	Pressure Relief Valve RV1 1800PSI (FA/VBBA-5)	JM0050872
35	Pressure Relief Valve RV2 1600PSI (FA/VBBA-5)	JM0050871
36	Conveyor Coil/Solenoid (FA/VBBA-5)	JM0050869
37	Conveyor Cartridge (FA/VBBA-5)	JM0050866
38	FORCE America Seed Tender Valve Bank Assembly	JM0046936

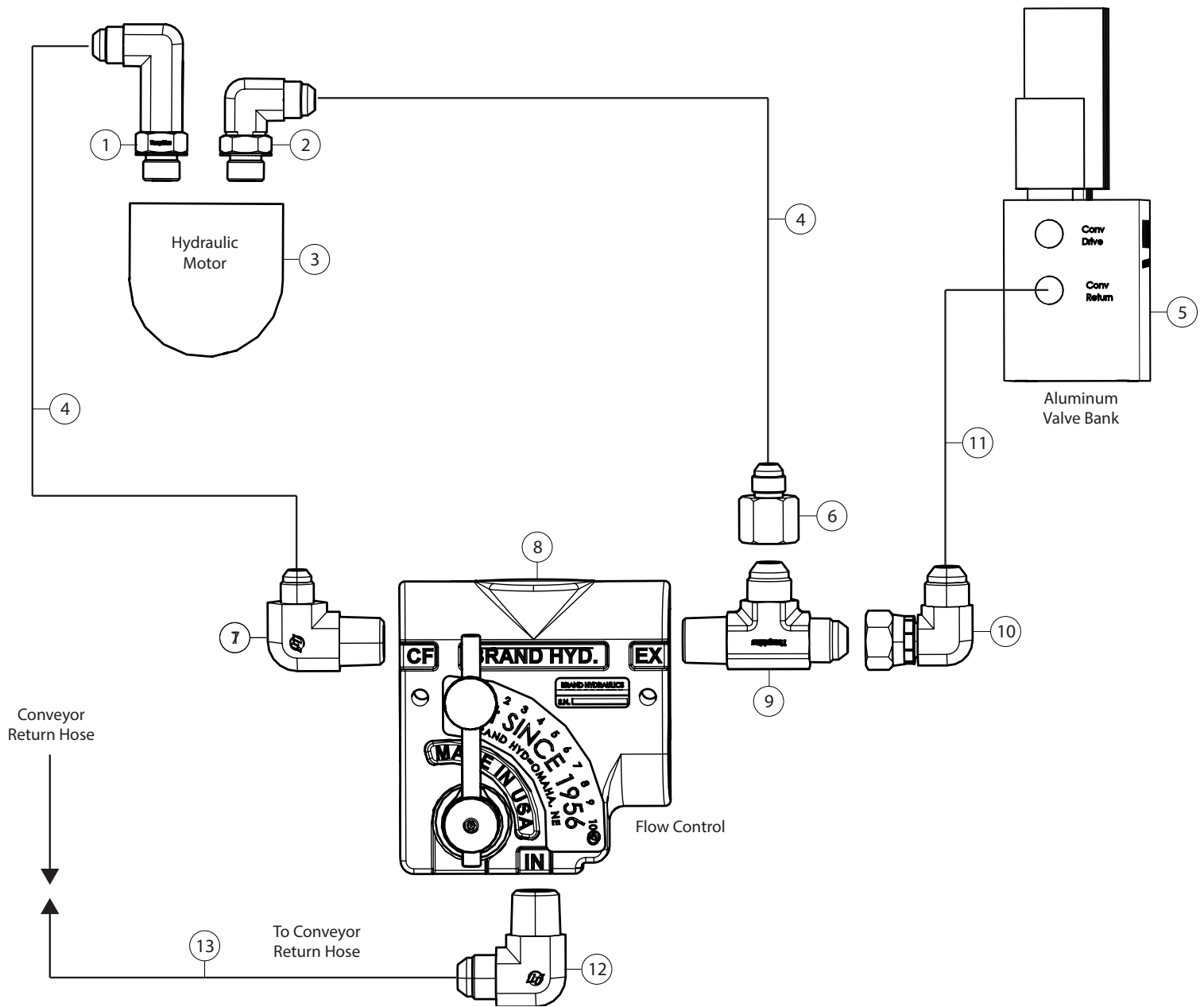


Talc Applicator



	Description	Part No.
1	3/8"-16 Gr5 Z SF Hex Nut	JM0002152
2	c450 Talc Mounting Bracket Weldment	JM0037645
3	Large Talc Box Screen (Electric & Hydraulic Motor)	JM0037456
4	3/8"-16 x 3/4" Gr5 Z SF Hex Bolt	JM0001750
5	17 Deg. Talc Box Weldment (Electric & Hydraulic Motor)	JM0037538
6	17 Deg. Talc Box Door (Electric & Hydraulic Motor)	JM0037237
7	Chrome T-Handle Non-Locking	JM0001911
8	3/8 USS Flat Washer	JM0003061
9	1/2" Shoulder Dia x 3/8" Shoulder Length x 3/8"-16 Socket Shoulder Bolt	JM0009998
10	5/8" USS Flat Washer	JM0003073
11	0.625-18 Gr5 Z SF Hex Nut	JM0043101
12	White Drive Hydraulic Motor - 125032JL5C3AAAAA	JM0042491
13	5/8" Keyed Shaft Coupling	JM0042842
14	C4-50/535 Flex Auger Flighting Weldment	JM0043060
15	Large Agitator 17 Deg. (Electric & Hydraulic Motor)	JM0037241
16	3/4" Shoulder Dia x 1" Shoulder Length x 5/8"-11 Hex Head Shoulder Bolt and Nut (SB-34)	JM0003181
17	Weed Whip Cord 18" - Professional Extreme - 5/32"	JM0038500
18	Hydraulic Talc Spout Door Bracket	JM0042542
19	535/c450 Flex Auger Heat Bent PVC Pipe	JM0043049
20	SpeedTender Rubber Door Skirt for Standard and Talc	JM0048679
21	3/8"-16 x 2" Gr5 Z SF Hex Bolt	JM0016070
22	2" Exhaust Clamp with Fasteners (Electric & Hydraulic Motor)	JM0037668

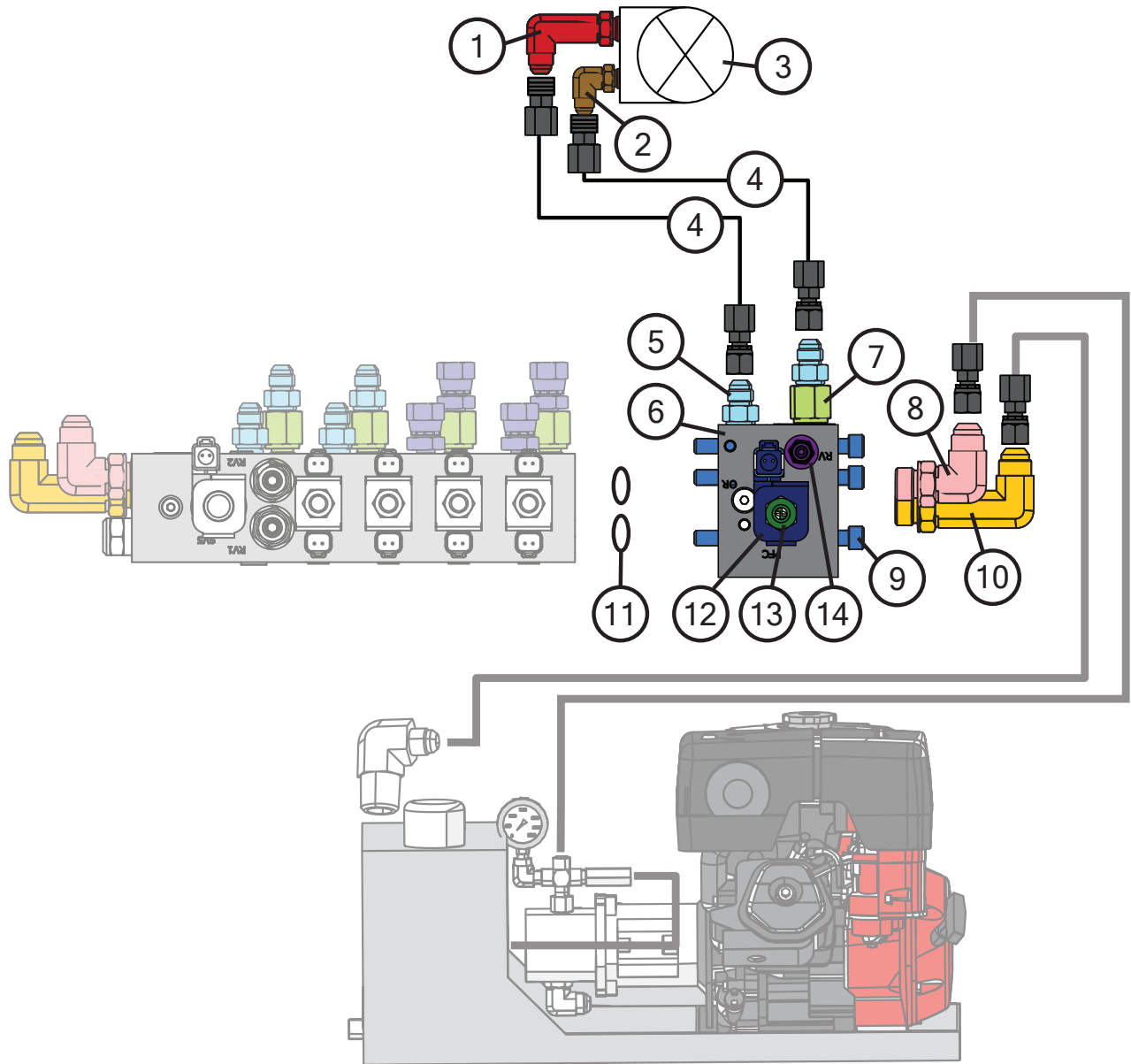
Talc Hydraulics Schematic for Aluminum Valve



Description	Part No.
1 3/8" Male JIC x 3/8" Male O-ring; Extra Long 90 Degree Elbow (6801-LL-06-06)	JM0039050
2 3/8" Male JIC x 3/8" Male O-ring; 90 Degree Elbow (6801-06-06-NWO)	JM0026121
3 White Drive Hydraulic Motor - 125032JL5C3AAAAA	JM0042491
4 1/4" x 116" Hydraulic Hose 116inch4M3K-4G-6FJX-4G-6FJX	JM0042861
5 5 Function Aluminum Manifold Valve Block	JM0029973
6 1/2" Female JIC x 3/8" Male JIC Reducer (2406-08-06)	JM0026117
7 3/8" Male JIC x 1/2" Male NPT; 90 Degree Elbow (2501-06-08)	JM0042849
8 Flow Control Talc Applicator FC51 - .5 (0-2 GPM)	JM0026104
9 1/2" Male JIC x 1/2" Male NPT x 1/2" Male JIC Tee (2605-08-08-08)	JM0026119
10 1/2" Male JIC x 1/2" Female JIC Swivel; 90 Degree Elbow (6500-08-08)	JM0010296
11 1/2" x 30" Hydraulic Hose 30inch8M3K-8G-8FJX-8G-8FJX	JM0042863
12 1/2" Male JIC x 1/2" Male NPT; 90 Degree Elbow (2501-08-08)	JM0042847
13 1/2" x 20" Hydraulic Hose 20inch8M3K-8G-8MJ-8G-8FJX	JM0042862



Intercomp Talc Applicator Hydraulics



Description	Part No.
1 3/8" Male JIC x 3/8" Male ORB; Extra Long 90 Degree Elbow (6801-LL-06-06)	JM0039050
2 3/8" Male JIC x 3/8" Male ORB; 90 Degree Elbow	JM0026121
3 White Drive Hydraulic Motor - 125032JL5C3AAAAA	JM0042491
4 1/4" x 84" Hydraulic Hose 84inch4M3K-4G-6FJX-4G-6FJX	JM0051419
5 3/8" Male JIC x 3/8" Male ORB; Straight	JM0043614
6 Intercomp Talc Block Assembly (FA/VBBA-TA)	JM0051361
7 3/8" Male ORB x 3/8" Female ORB; Straight Reducer	JM0039051
8 1/2" Male JIC x 3/4" Male NPT; 90 Degree Elbow	JM0033775
9 5/16"-18 x 3-1/2" Socket Head Cap Screw	JM0051418
10 1/2" Male JIC x 1/2" Male ORB; Extra Long 90 Degree Elbow (6801-LL-08-08)	JM0046935
11 Talc O-Ring (FA/VBBA-TA)	JM0051416
12 Talc Coil/Solenoid (FA/VBBA-TA)	JM0051412
13 Talc Cartridge Proportional (FA/VBBA-TA)	JM0051413
14 Talc Pressure Relief Valve (FA/VBBA-TA)	JM0051415

