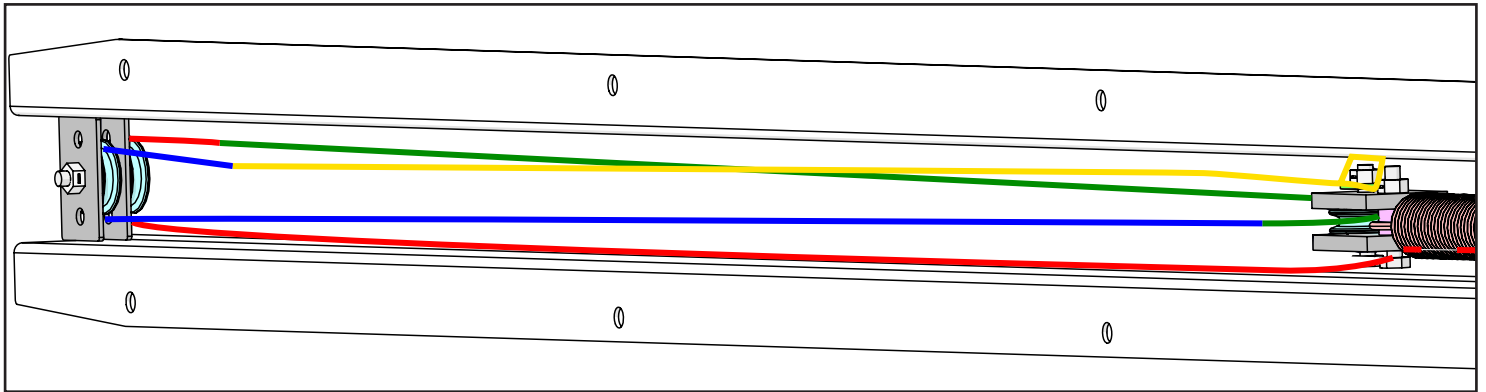
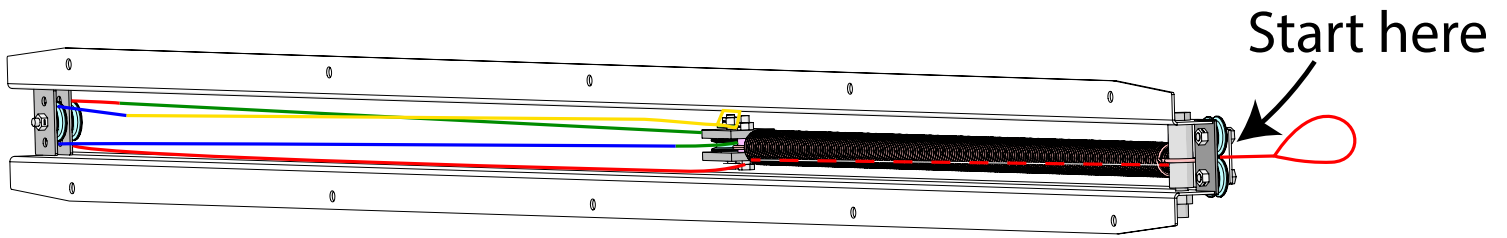


SpeedTender/Gravity Wagon Spring Return Wire Routing



1. Start by going through pulleys on conveyor side where indicated in the picture above.
2. Through the center of the spring.
3. Go around the deeper of the two pulleys on the opposite conveyor side. (shown in red)
4. Go around the pulley in the middle of the spring return. (shown in green)
5. Go around the remaining pulley on the opposite conveyor side. (shown in blue)
6. Go the middle of the spring return and attach to the bolt between the washer and the plastic spacer. (shown in yellow)